

VUPS

# VIGOUR

we offer solutions regarding your ideas!

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ULTRA HIGH PURITY GAS SYSTEM

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**Gas  
Control  
Solutions**

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# Single Stage Pressure Regulators

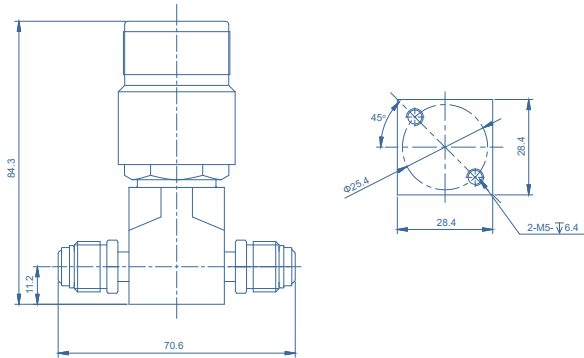
## VSR-50UB Series

### Product Feature

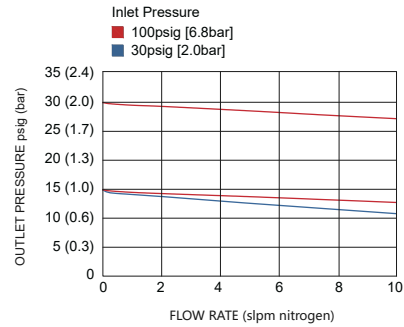
- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 15 slpm (standard), to 30 slpm (optional)
- 100% helium-leak-tested



### Dimensions (mm)

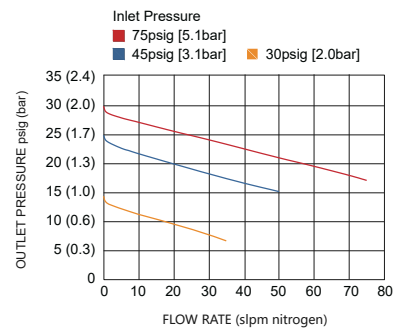


### Flowchart



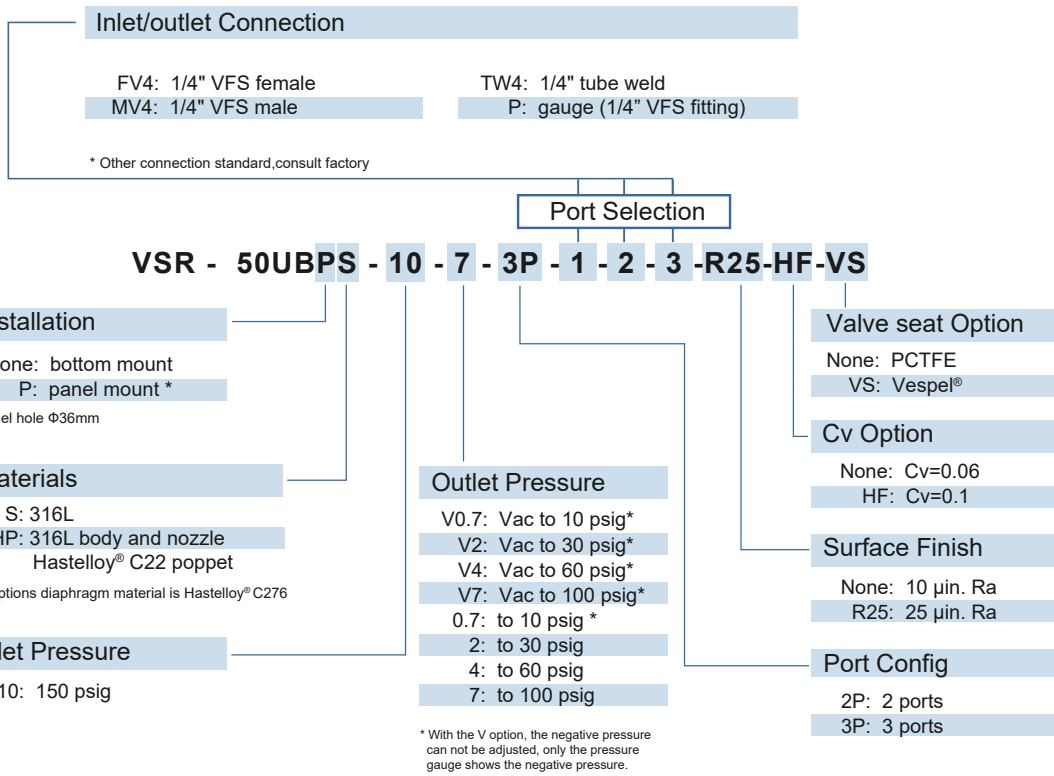
### Technical Data

Type:	single-stage
Inlet pressure P1:	Vacuum to 150 psig
Outlet pressure P2:	10/30/60/100 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" VFS fitting and tube weld
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.06 (Cv=0.1 optional)
Supply pressure effect:	0.2 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.06 0.4 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.1
Weight:	approx. 1.25kg

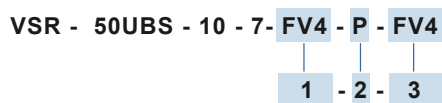


# Single Stage Pressure Regulators VSR-50UB Series

## Ordering Information



## Ordering Example



# Single Stage Pressure Regulators

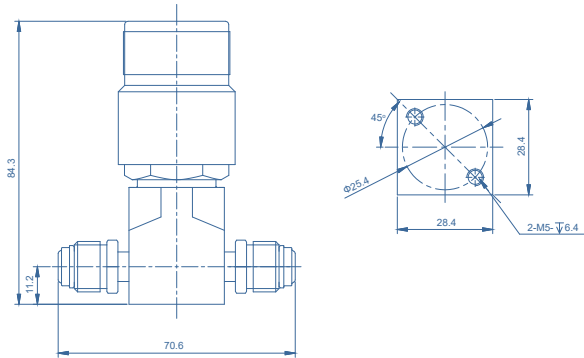
## VSR-50UC Series

### Product Feature

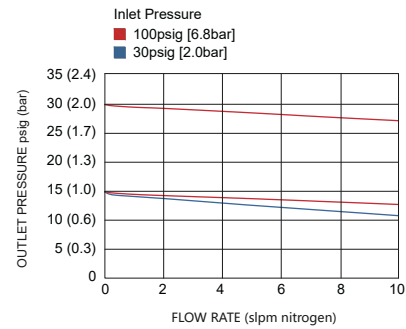
- Single-stage pressure regulator
- 15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 15 slpm (standard), to 30 slpm (optional)
- 100% helium-leak-tested



### Dimensions (mm)

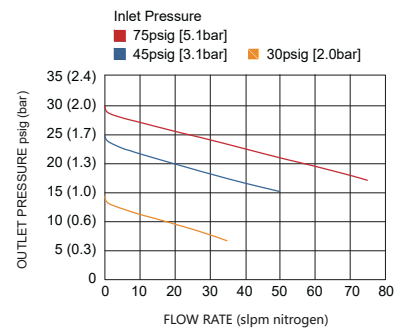


### Flowchart



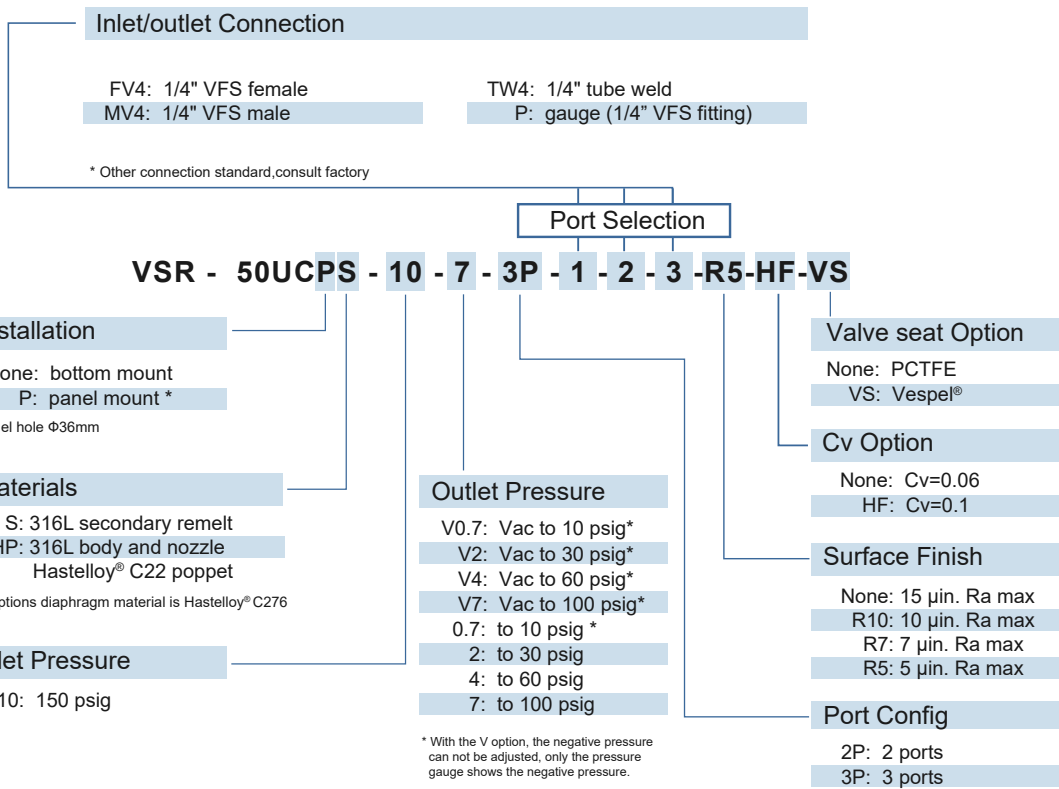
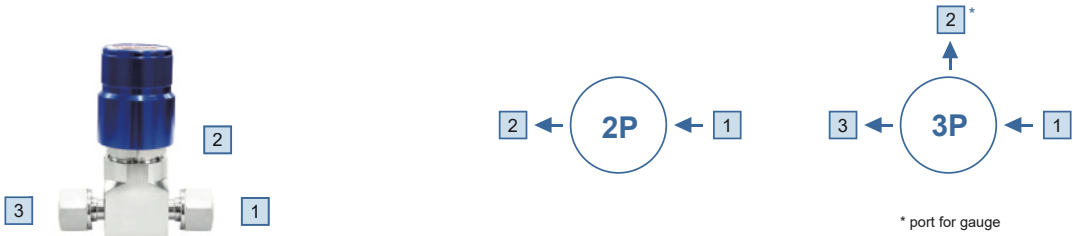
### Technical Data

Type:	single-stage
Inlet pressure P1:	Vacuum to 150 psig
Outlet pressure P2:	10/30/60/100 psig
Surface finish:	15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" VFS fitting and tube weld
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.06 (Cv=0.1 optional)
Supply pressure effect:	0.2 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.06 0.4 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.1
Weight:	approx. 1.25kg

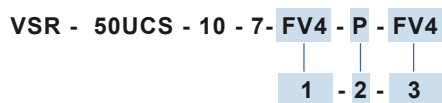


# Single Stage Pressure Regulators VSR-50UC Series

## Ordering Information



## Ordering Example



# Single Stage Pressure Regulators

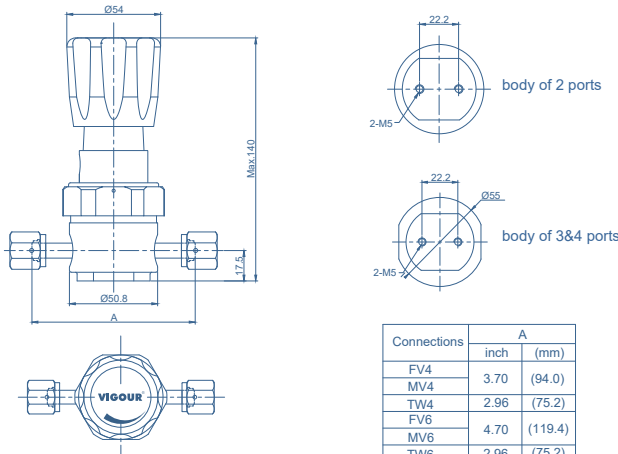
## VSR-100UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested



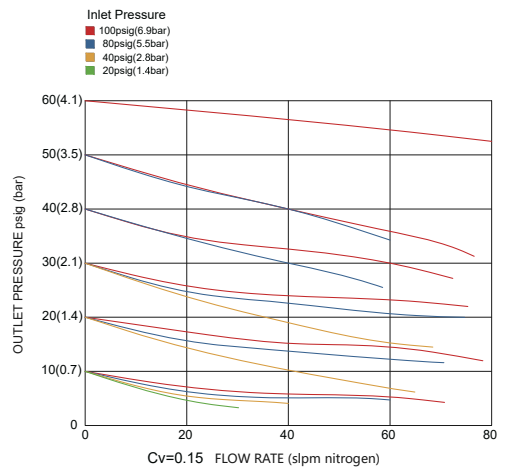
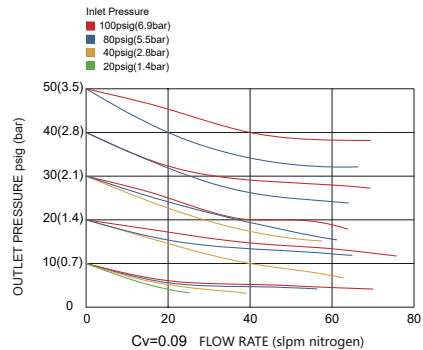
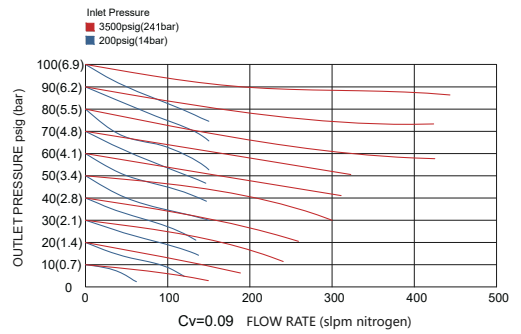
### Dimensions (mm)



### Technical Data

Type:	single-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	10/30/60/100/150 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg

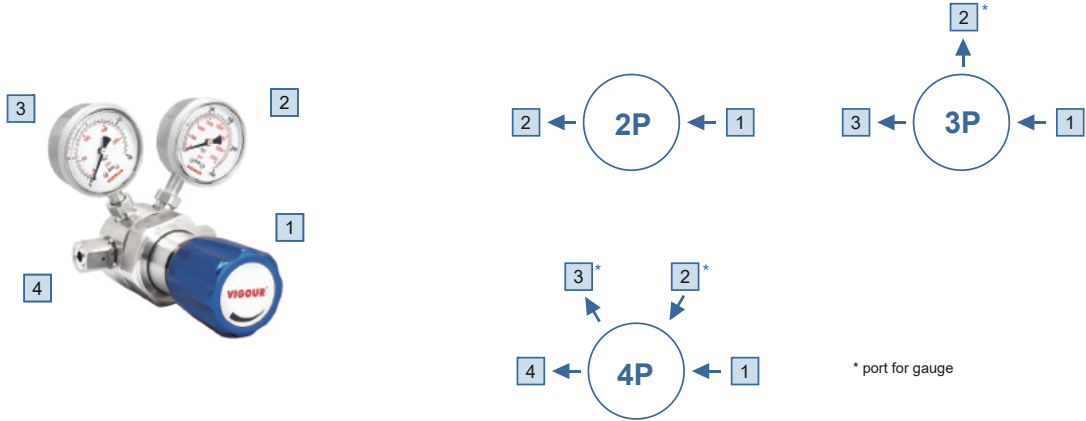
### Flowchart





# Single Stage Pressure Regulators VSR-100UB Series

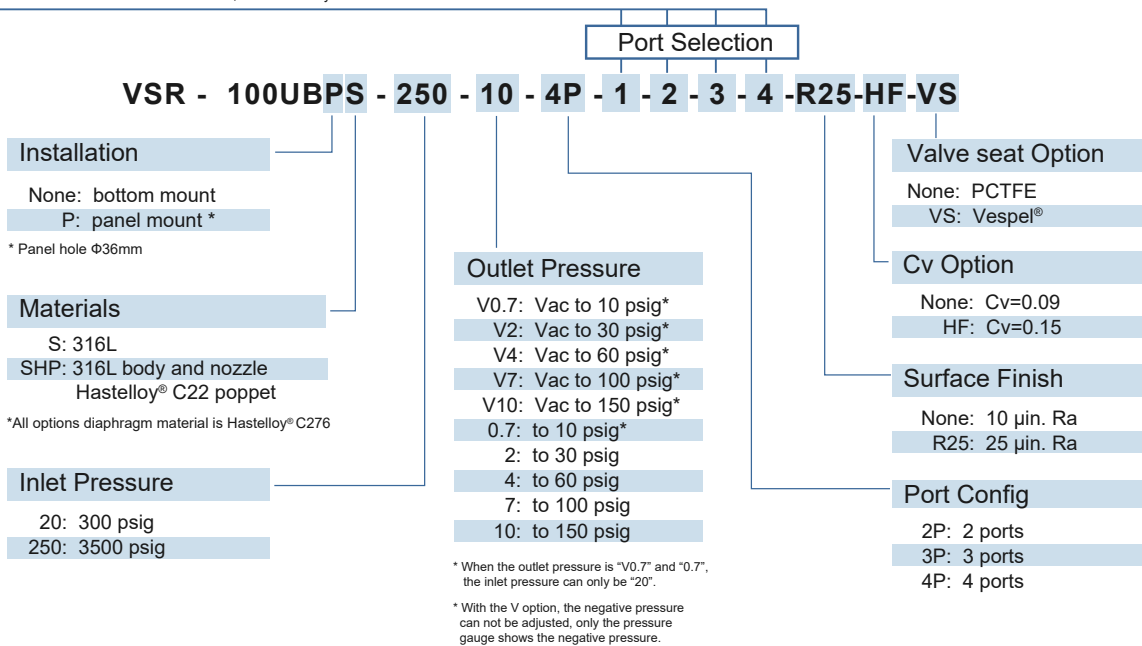
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 3/8" VFS female	TW6: 3/8" tube weld	
MV6: 3/8" VFS male		

\* Other connection standard, consult factory



## Ordering Example

VSR - 100UBS - 250 - 10 - FV4 - P - P - FV4

1 - 2 - 3 - 4

# Single Stage Pressure Regulators

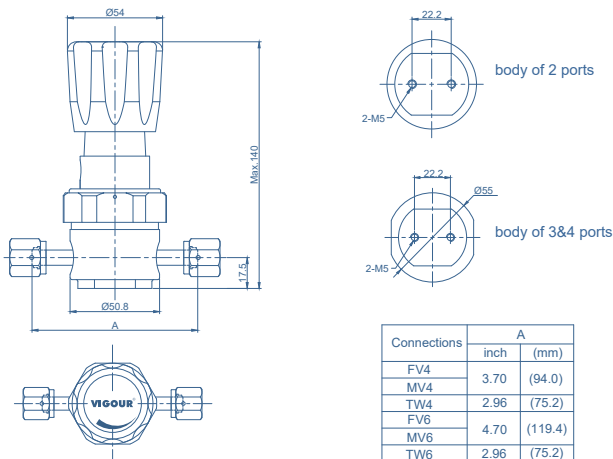
## VSR-100UC Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested



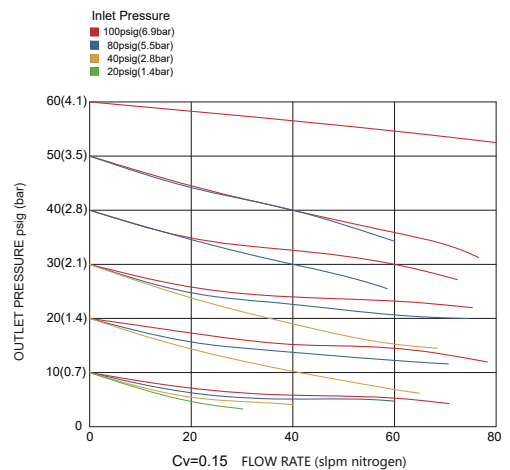
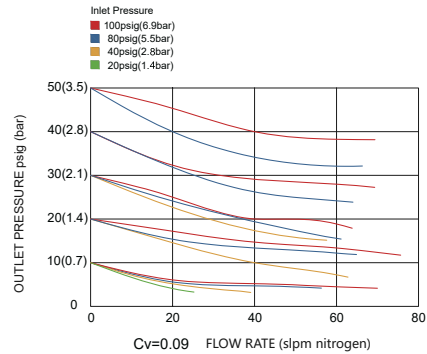
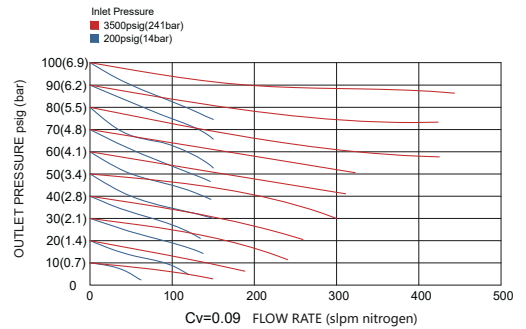
### Dimensions (mm)



### Technical Data

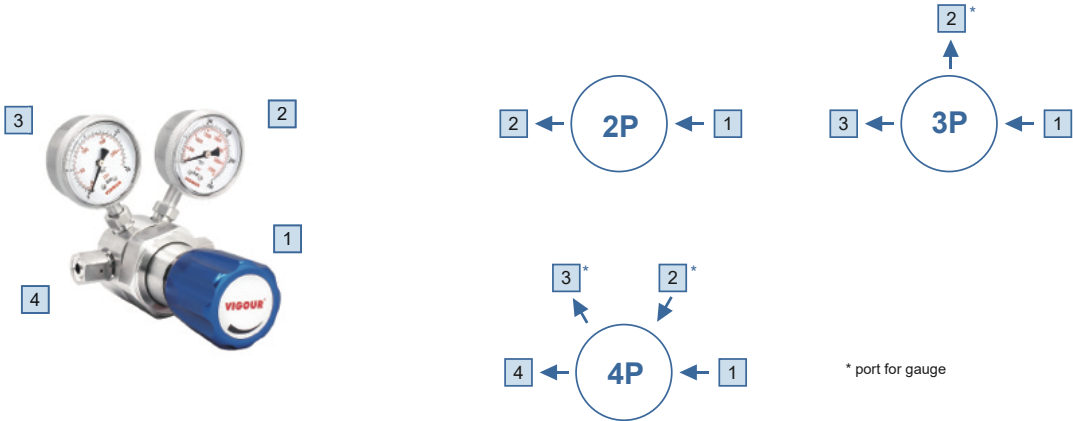
Type:	single-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	10/30/60/100/150 psig
Surface finish:	15µin. Ra max/10µin. Ra avg (10µin. Ra max, 7µin. Ra max, 5µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespe® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg

### Flowchart



# Single Stage Pressure Regulators VSR-100UC Series

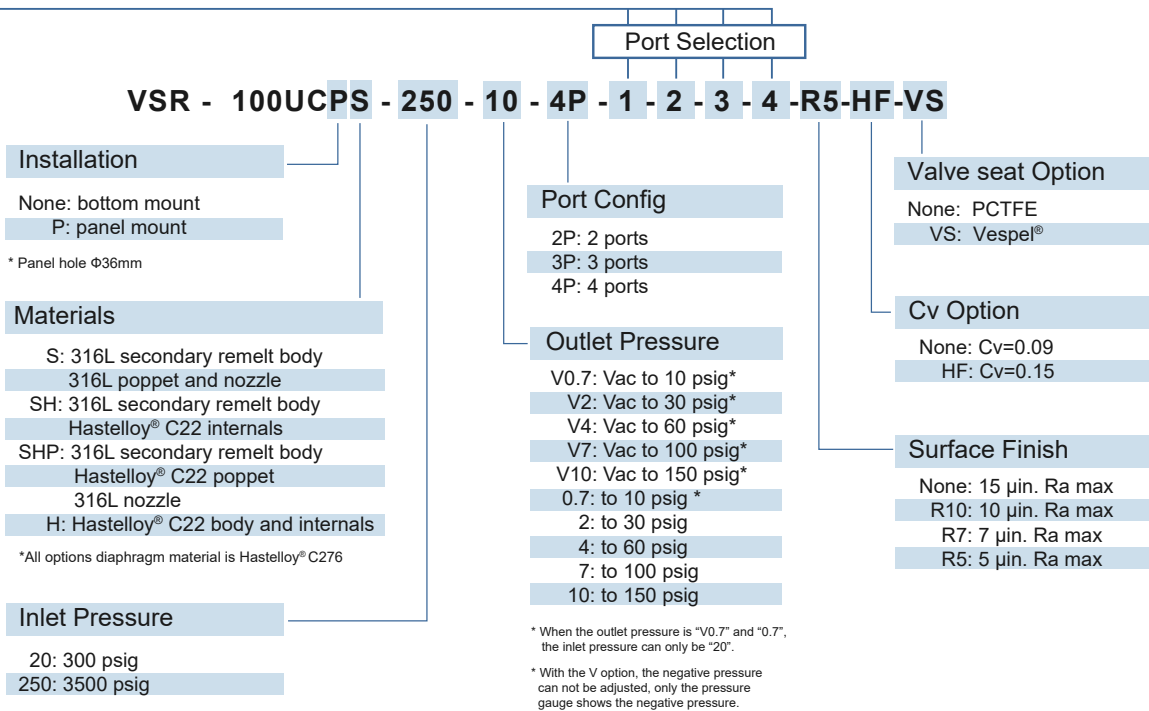
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male		IP: gauge (IFV4 fitting)
FV6: 3/8" VFS female	TW4: 1/4" tube weld	
MV6: 3/8" VFS male	TW6: 3/8" tube weld	

\* Other connection standard, consult factory



## Ordering Example

VSR - 100UCS - 250 - 10 - 4P - FV4 - P - P - FV4

1 - 2 - 3 - 4

# Single Stage Pressure Regulators

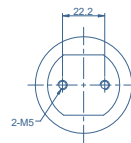
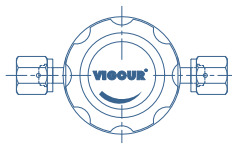
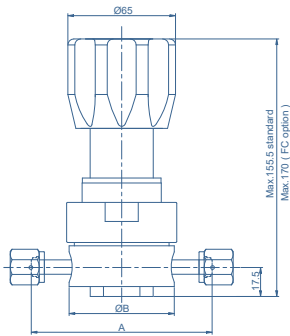
## VSR-210UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Force compensation has wider flow capacity
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



### Dimensions (mm)

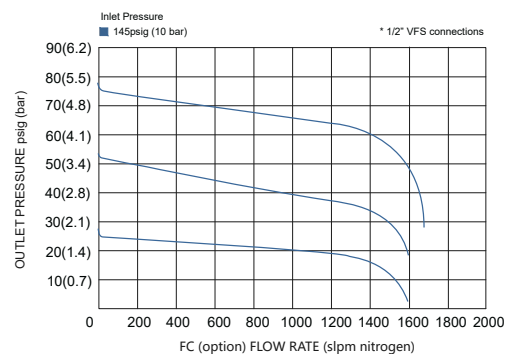
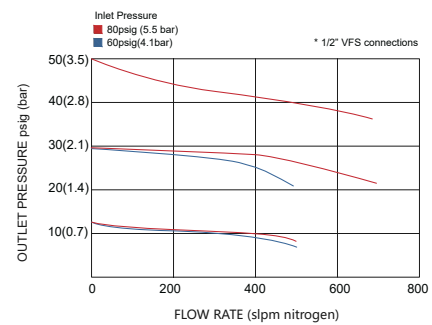


Connections	B	A	
		inch	(mm)
FV4	50.8	3.70	(94.0)
MV4		4.00	(101.6)
TW4		3.46	(87.9)
FV6		5.22	(132.6)
MV6	63.5	4.00	(101.6)
TW6		5.22	(132.6)
FV8		4.34	(110.2)
MV8		4.34	(110.2)

### Technical Data

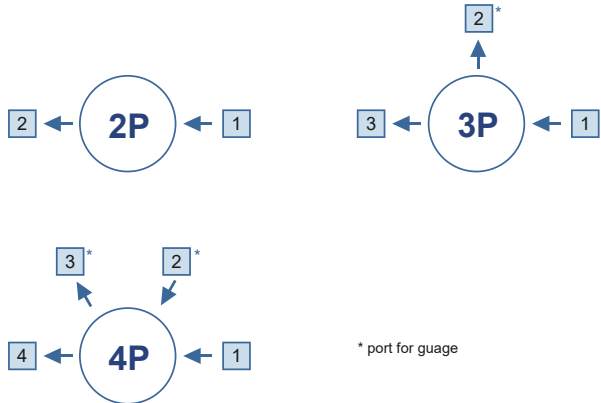
Type:	single-stage
Inlet pressure P <sub>1</sub> :	max. 3000 psig
Outlet pressure P <sub>2</sub> :	30/60/100/150/250 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespe <sup>®</sup> optional)
Diaphragm:	Hastelloy <sup>®</sup> C276
Inlets and Outlets:	1/4" / 3/8" or 1/2" VFS fitting or tube weld
Bonnet port:	1/8" NPT(F) (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.65, Cv=1.1 (HF option)
Supply pressure effect:	3.5 psig rise in delivery pressure per 100 psig source pressure drop 4.2 psig rise in delivery pressure per 100 psig source pressure drop (FC option)
Weight:	approx. 2.0kg

### Flowchart



# Single Stage Pressure Regulators VSR-210UB Series

## Ordering Information



### Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld
FV6: 3/8" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV6: 3/8" VFS male		P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory

**Port Selection**

**VSR - 210UBPS - 117 - V4 - 4P - 1 - 2 - 3 - 4 - R25-HF-FC-VS**

**Installation**

None: bottom mount  
P: panel mount

\* Panel hole  $\Phi$ 37mm

**Materials**

S: 316L  
SHP: 316L body  
Hastelloy® C22 poppet

\*All options diaphragm material is Hastelloy® C276

**Inlet Pressure**

20: 300 psig  
117: 1700 psig (standard)  
200: 3000 psig\*

\* Not available with outlet pressure:  
V2 / V4 / 2 / 4

**Port Config**

2P: 2 ports  
3P: 3 ports  
4P: 4 ports

**Outlet Pressure**

V2: Vac to 30 psig\*  
V4: Vac to 60 psig\*  
V7: Vac to 100 psig\*  
V10: Vac to 150 psig\*  
2: to 30 psig  
4: to 60 psig  
7: to 100 psig  
10: to 150 psig  
P17: Preset to 250 psig\*

\* 250 psig outlet pressure preset at 800 psig (55 bar) inlet pressure.  
\* With the V option, the negative pressure can not be adjusted, only the pressure gauge shows the negative pressure.

**Valve seat Option**

None: PCTFE  
VS: VespeI®

**Option**

FC: Force compensation

\* Force compensation feature inlet pressure Max. 300 psig  
\* FC option is available with connection size 1/2 inch  
\* Not available with outlet pressure:  
V2 / V4 / 2 / 4

**Cv Option**

None: Cv=0.65  
HF: Cv=1.1

**Surface Finish**

None: 10  $\mu$ m. Ra  
R25: 25  $\mu$ m. Ra

## Ordering Example

**VSR - 210UBS - 117 - V4 - 2P - MV4 - MV4**

1 - 2

# Single Stage Pressure Regulators

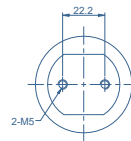
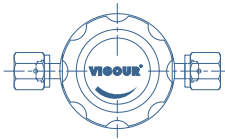
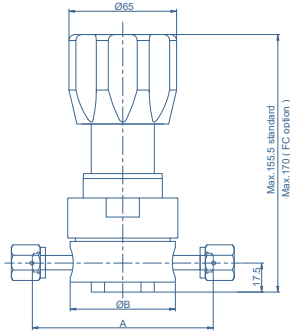
## VSR-210UC Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max, 10µin. Ra average surface finish (10µin. Ra max, 7µin. Ra max, 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Force compensation has wider flow capacity
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



### Dimensions (mm)

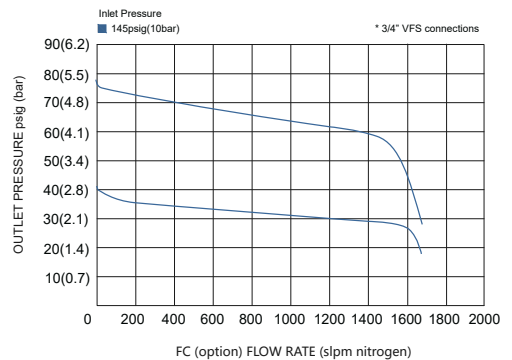
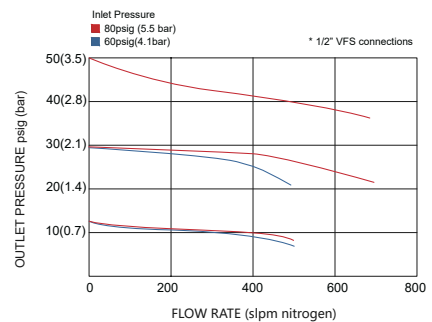


Connections	B	A	
		inch	(mm)
FV4	50.8	3.70	(94.0)
MV4		4.00	(101.6)
TW4		3.46	(87.9)
FV6	63.5	5.22	(132.6)
MV6		4.00	(101.6)
TW6		5.22	(132.6)
FV8	63.5	4.34	(110.2)
MV8		6.26	(159.0)
TW8		5.00	(127.0)
FV12	63.5	6.26	(159.0)
MV12		5.00	(127.0)
TW12		5.00	(127.0)

### Technical Data

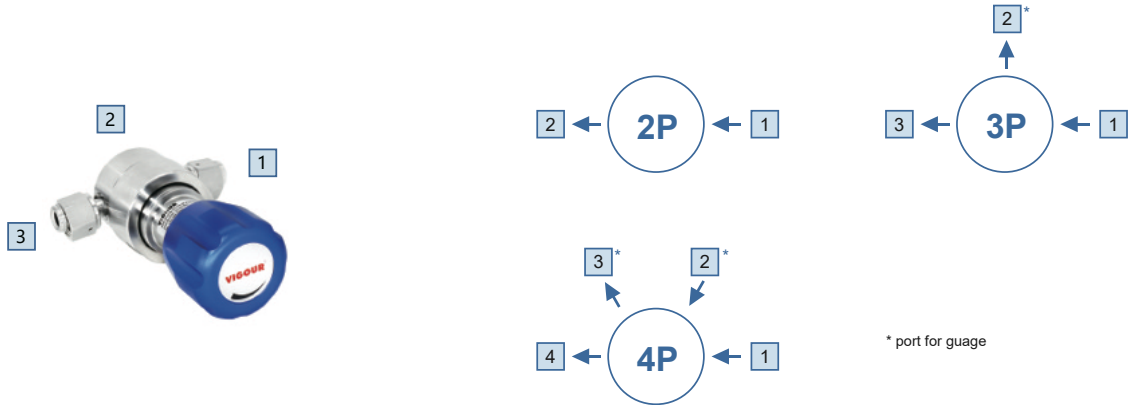
Type:	single-stage
Inlet pressure P1:	max. 3000 psig
Outlet pressure P2:	30/60/100/150/250 psig
Surface finish:	15µin. Ra max / 10µin. Ra avg (10µin. Ra max., 7µin. Ra max., 5µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" / 1/2" or 3/4" VFS fitting or tube weld
Bonnet port:	1/8" NPT(F) (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.65, Cv=1.1 (HF option)
Supply pressure effect:	3.5 psig rise in delivery pressure per 100 psig source pressure drop 4.2 psig rise in delivery pressure per 100 psig source pressure drop (FC option)
Weight:	approx. 2.0kg

### Flowchart



# Single Stage Pressure Regulators VSR-210UC Series

## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	MV8: 1/2" VFS male	TW4: 1/4" tube weld
MV4: 1/4" VFS male	FV12: 3/4" VFS female	TW6: 3/8" tube weld
FV6: 3/8" VFS female	MV12: 3/4" VFS male	TW8: 1/2" tube weld
MV6: 3/8" VFS male	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW12: 3/4" tube weld
FV8: 1/2" VFS female		P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory

### Port Selection

**VSR - 210UCPS-117-V4-4P-1-2-3-4-R5-HF-FC-VS**

#### Installation

None: bottom mount  
P: panel mount

\* Panel hole  $\Phi$ 37mm

#### Materials

S: 316L secondary remelt body  
316L poppet and nozzle  
SH: 316L secondary remelt body  
Hastelloy® C22 internals  
SHP: 316L secondary remelt body  
Hastelloy® C22 poppet  
316L nozzle

\*All options diaphragm material is Hastelloy® C276

#### Inlet Pressure

20: 300 psig  
117: 1700 psig (standard)  
200: 3000 psig\*

\* Not available with outlet pressure:  
V2 / V4 / 2 / 4

#### Port Config

2P: 2 ports  
3P: 3 ports  
4P: 4 ports

#### Outlet Pressure

V2: Vac to 30 psig\*  
V4: Vac to 60 psig\*  
V7: Vac to 100 psig\*  
V10: Vac to 150 psig\*  
2: to 30 psig  
4: to 60 psig  
7: to 100 psig  
10: to 150 psig  
P17: Preset to 250 psig\*

\* 250 psig outlet pressure preset at  
800 psig (55 bar) inlet pressure.

\* With the V option, the negative pressure  
can not be adjusted, only the pressure  
gauge shows the negative pressure.

#### Valve seat Option

None: PCTFE  
VS: Vespel®

#### Option

FC: Force compensation

\* Force compensation feature inlet  
pressure Max. 300 psig

\* FC option is available with  
connection size 1/2 or 3/4 inch

\* Not available with outlet pressure:  
V2 / V4 / 2 / 4

\* connection size 3/4 inch  
Max. 2400 psig

#### Cv Option

None: Cv=0.65  
HF: Cv=1.1

#### Surface Finish

None: 15  $\mu$ m. Ra max  
R10: 10  $\mu$ m. Ra max  
R7: 7  $\mu$ m. Ra max  
R5: 5  $\mu$ m. Ra max

## Ordering Example

**VSR - 210UCS - 117 - V4 - 2P - MV4 - FV4**  
1 - 2

# Single Stage Pressure Regulators

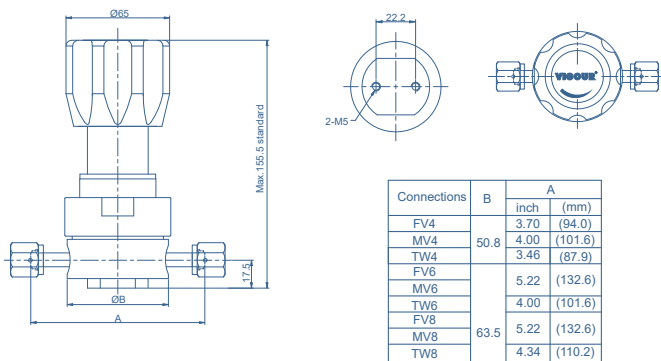
## VSR-410UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High inlet pressure type: Max. 3000 psig
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design
- Sub-atmospheric pressure delivery optional



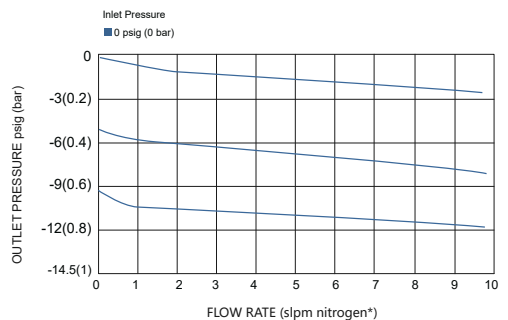
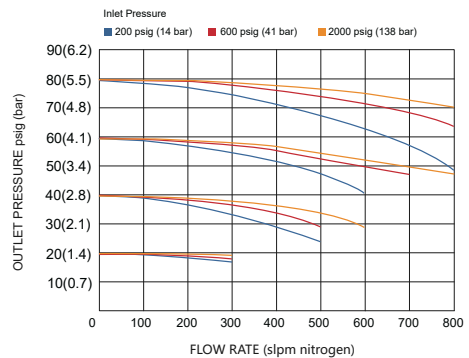
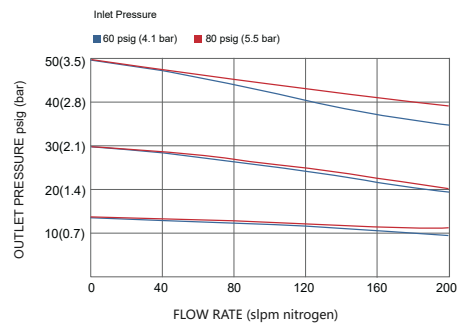
### Dimensions (mm)



### Technical Data

Type:	single-stage
Inlet pressure P1:	max. 3000 psig
Outlet pressure P2:	-12.5~30/30/60/100/150 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" or 1/2" VFS fitting or tube weld
Bonnet port:	1/8" NPT(F) (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.45
Supply pressure effect:	1.6 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.0kg

### Flowchart

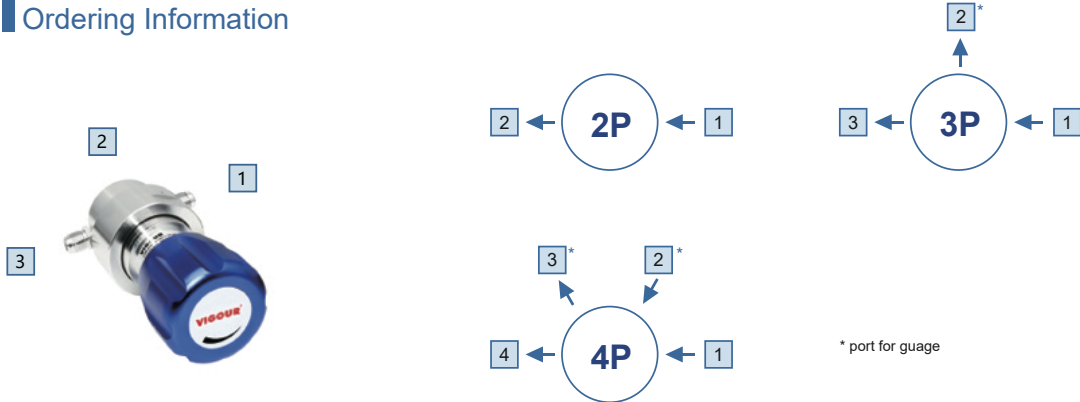


\* The volumetric flow rate under normal conditions (0°C, 1 atm) when N<sub>2</sub> gas is flowing.



# Single Stage Pressure Regulators VSR-410UB Series

## Ordering Information



### Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld
FV6: 3/8" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV6: 3/8" VFS male		P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory

### Port Selection

VSR - 410UBPS - 160 - V4 - 4P - 1 - 2 - 3 - 4 - R7 - VS

#### Installation

- None: bottom mount
- P: panel mount

\* Panel hole  $\Phi$ 40mm

#### Materials

- S: 316L body
- Hasterloy® C22 poppet

\*All options diaphragm material is Hastelloy® C276

#### Inlet Pressure

- 20: 300 psig
- 160: 2300 psig (standard)
- 200: 3000 psig\*

\* Not available with outlet pressure:  
VC2 / V2 / V4 / 2 / 4

#### Port Config

- 2P: 2 ports
- 3P: 3 ports
- 4P: 4 ports

#### Outlet Pressure

- VC2: -12.5~30 psig\*
- V2: Vac to 30 psig\*
- V4: Vac to 60 psig\*
- V7: Vac to 100 psig\*
- V10: Vac to 150 psig\*
- 2: to 30 psig
- 4: to 60 psig
- 7: to 100 psig
- 10: to 150 psig

\* VC2 optional feature inlet pressure  
Max. 300 psig.

\* With the exception of the VC2 option,  
the V option cannot adjust the negative  
pressure and can only be presented by  
the pressure gauge

#### Valve seat Option

- None: PCTFE
- VS: Vespel®

#### Surface Finish

- None: 10  $\mu$ m. Ra
- R25: 25  $\mu$ m. Ra

## Ordering Example

VSR - 410UBS - 160 - V4 - 2P - MV4 - MV4  
1 - 2

# Single Stage Pressure Regulators

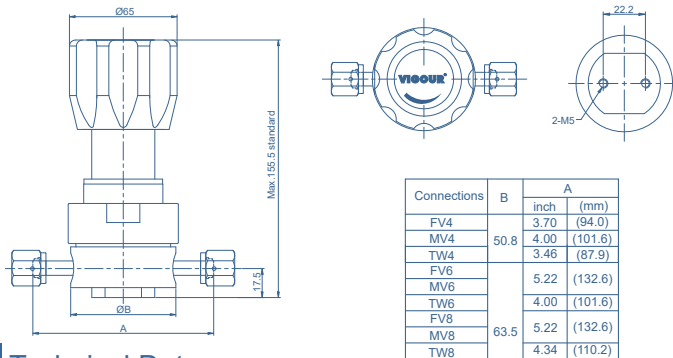
## VSR-410UC Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max, 10µin. Ra average surface finish (10µin. Ra max, 7µin. Ra max, 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High inlet pressure type: Max. 3000 psig
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design
- Sub-atmospheric pressure delivery option



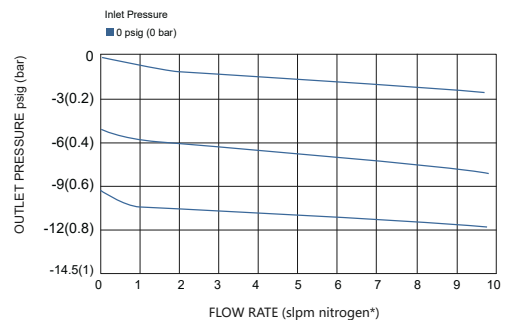
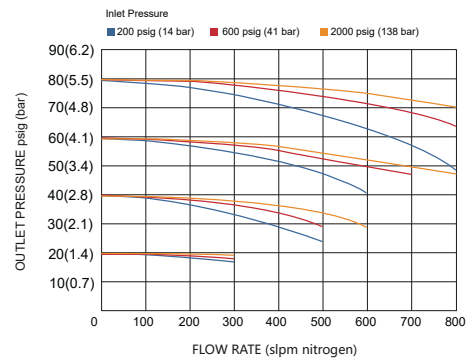
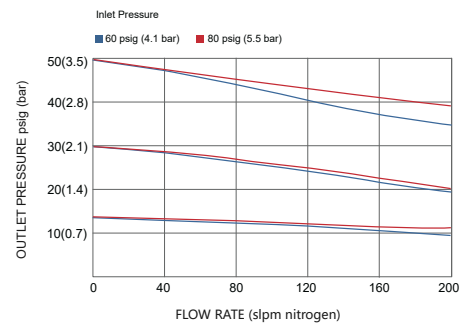
### Dimensions (mm)



### Technical Data

Type:	single-stage
Inlet pressure P <sub>1</sub> :	max. 3000 psig
Outlet pressure P <sub>2</sub> :	-12.5~30/30/60/100/150 psig
Surface finish:	15µin. Ra max / 10µin. Ra avg (10µin. Ra max., 7µin. Ra max., 5µin. Ra max optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespe <sup>®</sup> optional)
Diaphragm:	Hastelloy <sup>®</sup> C276
Inlets and Outlets:	1/4" / 3/8" / 1/2" or 3/4" VFS fitting or tube weld
Bonnet port:	1/8" NPT(F) (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.45
Supply pressure effect:	1.6 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.0kg

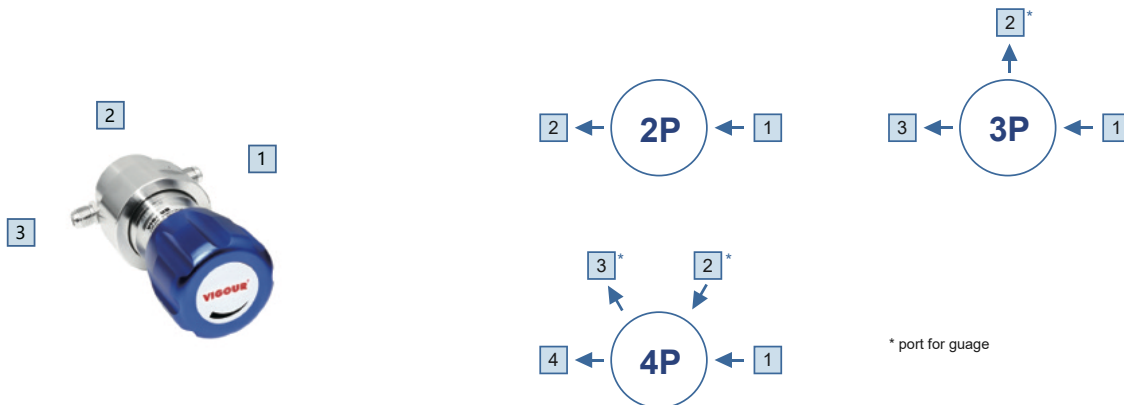
### Flowchart



\* The volumetric flow rate under normal conditions (0°C, 1 atm) when N<sub>2</sub> gas is flowing.

# Single Stage Pressure Regulators VSR-410UC Series

## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld
FV6: 3/8" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV6: 3/8" VFS male		P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory

### Port Selection

**VSR - 410UCPS - 117 - V4 - 4P - 1 - 2 - 3 - 4 - R5 - VS**

#### Installation

- None: bottom mount
- P: panel mount

\* Panel hole  $\Phi$ 40mm

#### Materials

- S: 316L secondary remelt body
- Hastelloy® C22 poppet
- 316L nozzle

- SH: 316L secondary remelt body
- Hastelloy® C22 internals

\*All options diaphragm material is Hastelloy® C276

#### Inlet Pressure

- 20: 300 psig
- 160: 2300 psig (standard)
- 200: 3000 psig\*

\* Not available with outlet pressure:  
VC2 / V2 / V4 / 2 / 4

#### Port Config

- 2P: 2 ports
- 3P: 3 ports
- 4P: 4 ports

#### Outlet Pressure

- VC2: -12.5~30 psig\*
- V2: Vac to 30 psig\*
- V4: Vac to 60 psig\*
- V7: Vac to 100 psig\*
- V10: Vac to 150 psig\*
- 2: to 30 psig
- 4: to 60 psig
- 7: to 100 psig
- 10: to 150 psig

\* VC2 optional feature inlet pressure  
Max. 300 psig.

\* With the exception of the VC2 option,  
the V option cannot adjust the negative  
pressure and can only be presented by  
the pressure gauge

#### Valve seat Option

- None: PCTFE
- VS: Vespel®

#### Surface Finish

- None: 15  $\mu$ m. Ra max
- R10: 10  $\mu$ m. Ra max
- R7: 7  $\mu$ m. Ra max
- R5: 5  $\mu$ m. Ra max

## Ordering Example

**VSR - 410UCS - 160 - V4 - 2P - MV4 - FV4**

1 - 2

# Single Stage Pressure Regulators

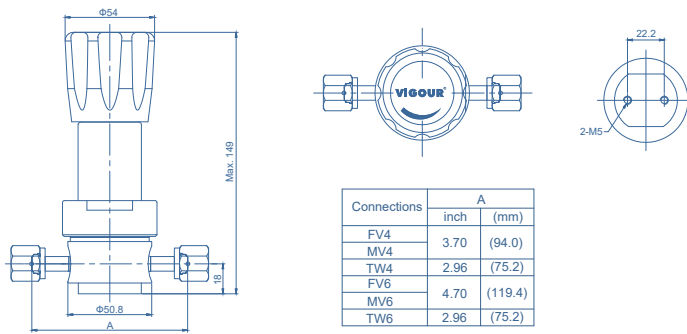
## VSR-510UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



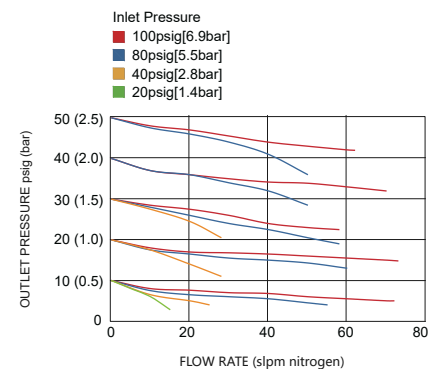
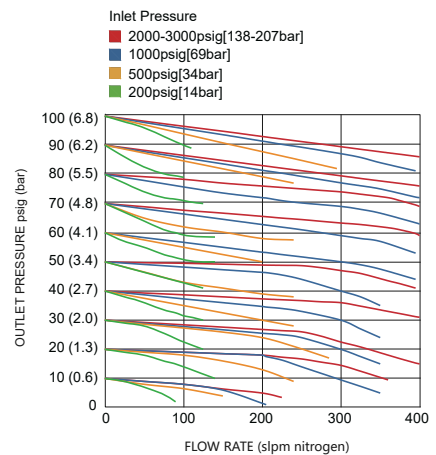
### Dimensions (mm)



### Technical Data

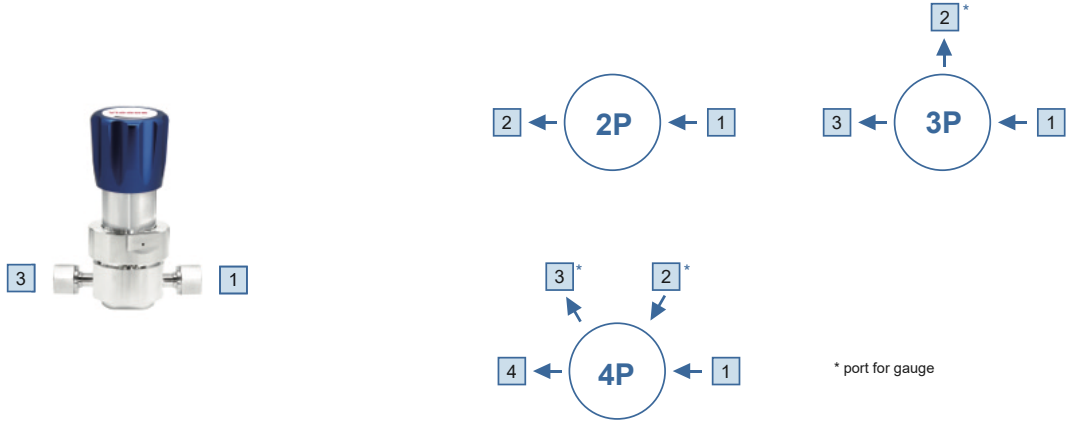
Type:	single-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	10/30/60/100/150 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg

### Flowchart



# Single Stage Pressure Regulators VSR-510UB Series

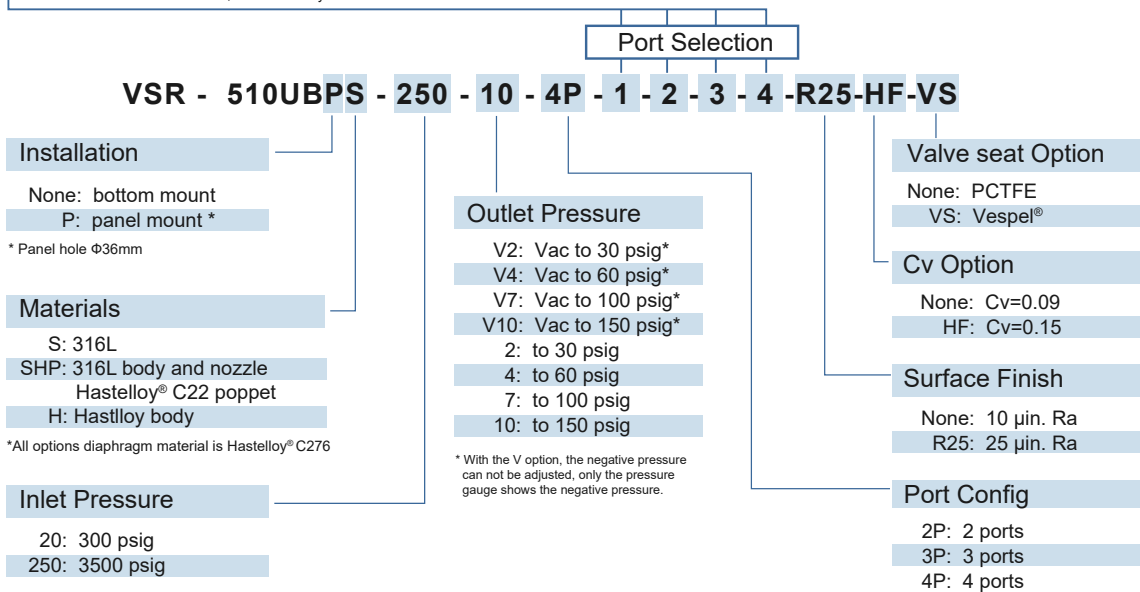
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male		IP: gauge (IFV4 fitting)
FV6: 3/8" VFS female	TW4: 1/4" tube weld	
MV6: 3/8" VFS male	TW6: 3/8" tube weld	

\* Other connection standard, consult factory



## Ordering Example

VSR - 510UBS - 250 - 10 - FV4 - P - P - FV4

1 - 2 - 3 - 4

# Single Stage Pressure Regulators

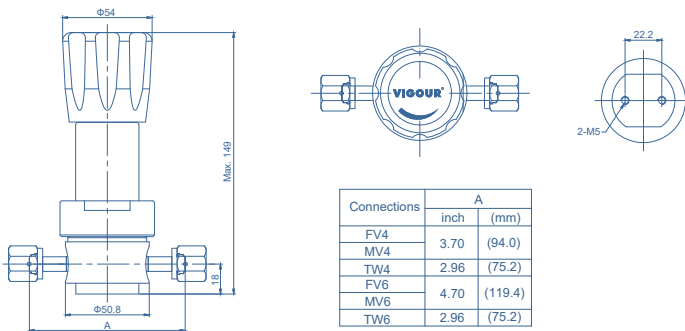
## VSR-510UC Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



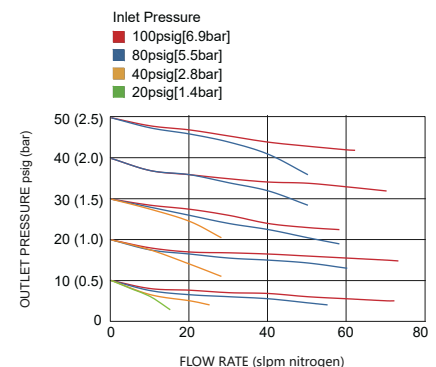
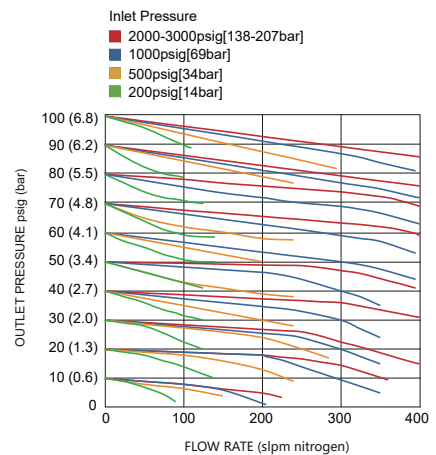
### Dimensions (mm)



### Technical Data

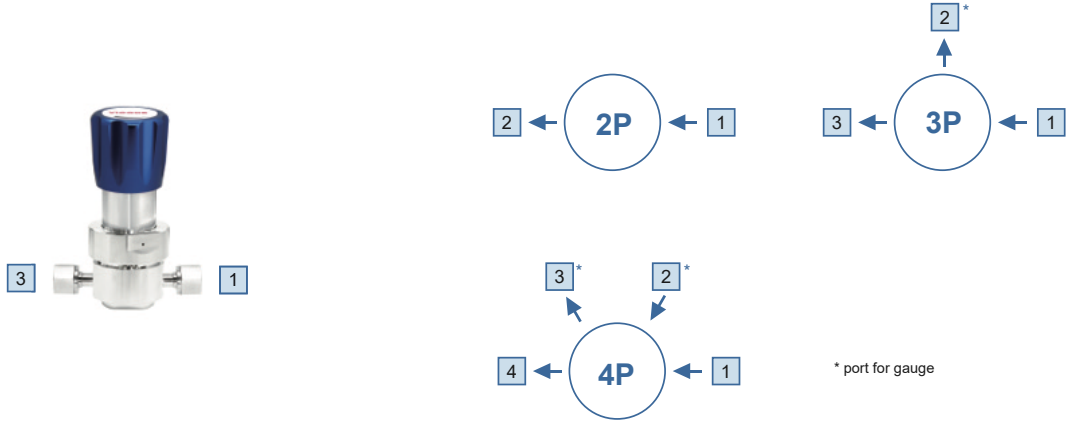
Type:	single-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	10/30/60/100/150 psig
Surface finish:	15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg

### Flowchart



# Single Stage Pressure Regulators VSR-510UC Series

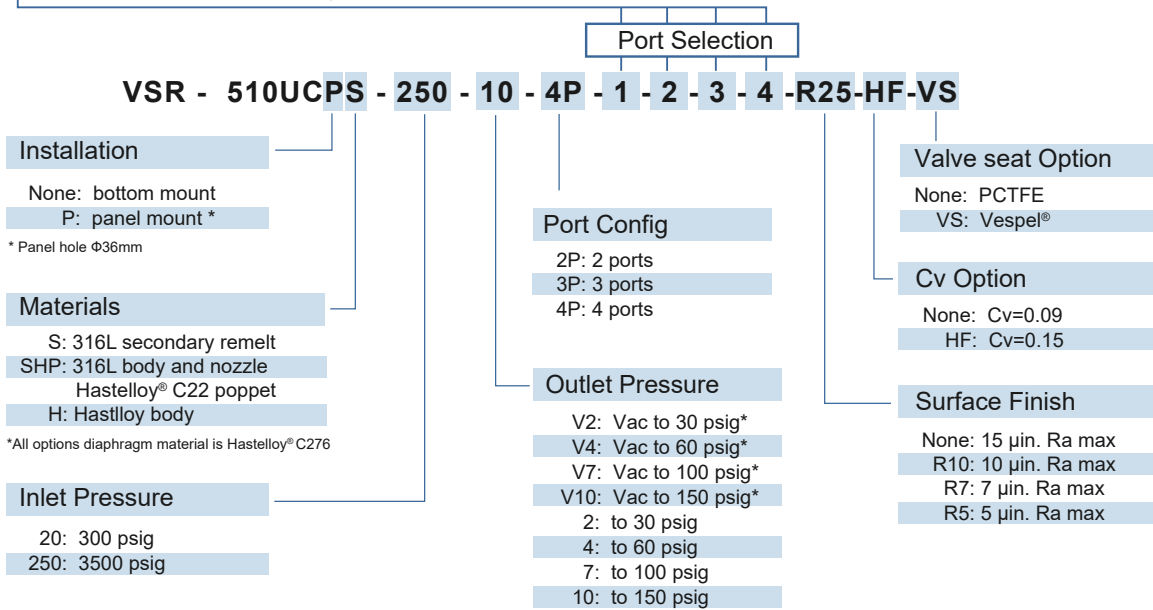
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 3/8" VFS female	TW6: 3/8" tube weld	
MV6: 3/8" VFS male		

\* Other connection standard, consult factory



\* With the V option, the negative pressure can not be adjusted, only the pressure gauge shows the negative pressure.

## Ordering Example

**VSR - 510UCS - 250 - 10 - FV4 - P - P - FV4**

1 - 2 - 3 - 4

# Single Stage Pressure Regulators

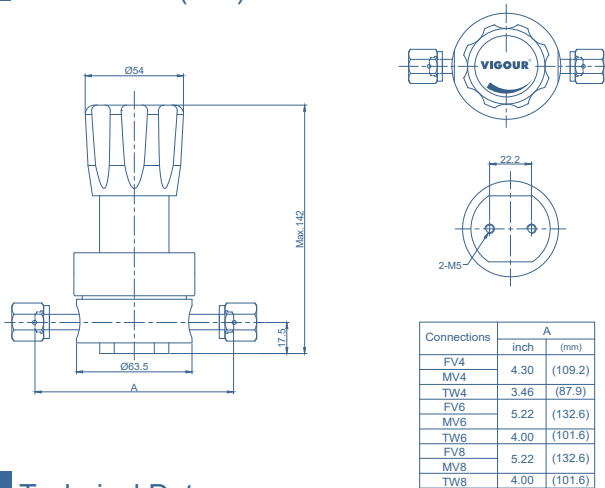
## VSR-610UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested



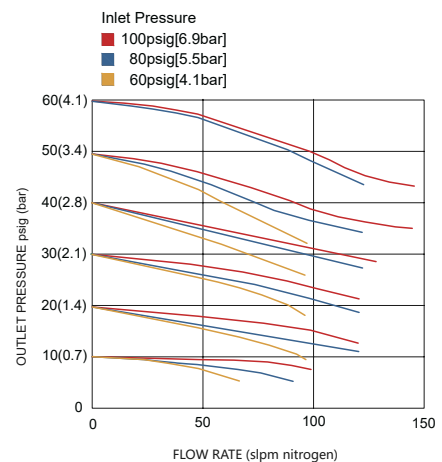
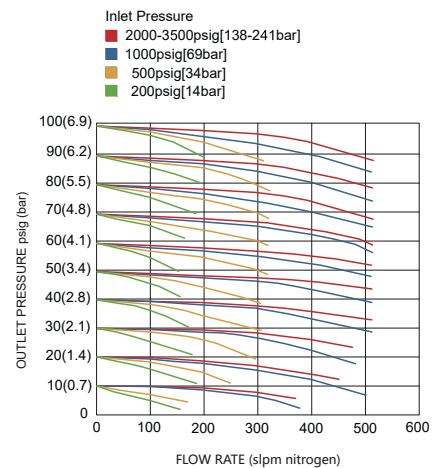
### Dimensions (mm)



### Technical Data

Type:	single-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	10/30/60/100 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" or 1/2" VFS fitting or tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.13
Supply pressure effect:	0.25 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 1.54kg

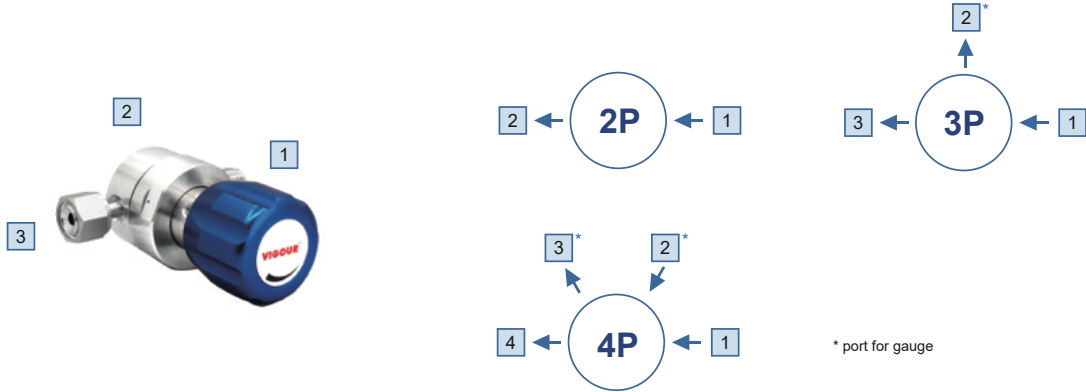
### Flowchart





# Single Stage Pressure Regulators VSR-610UB Series

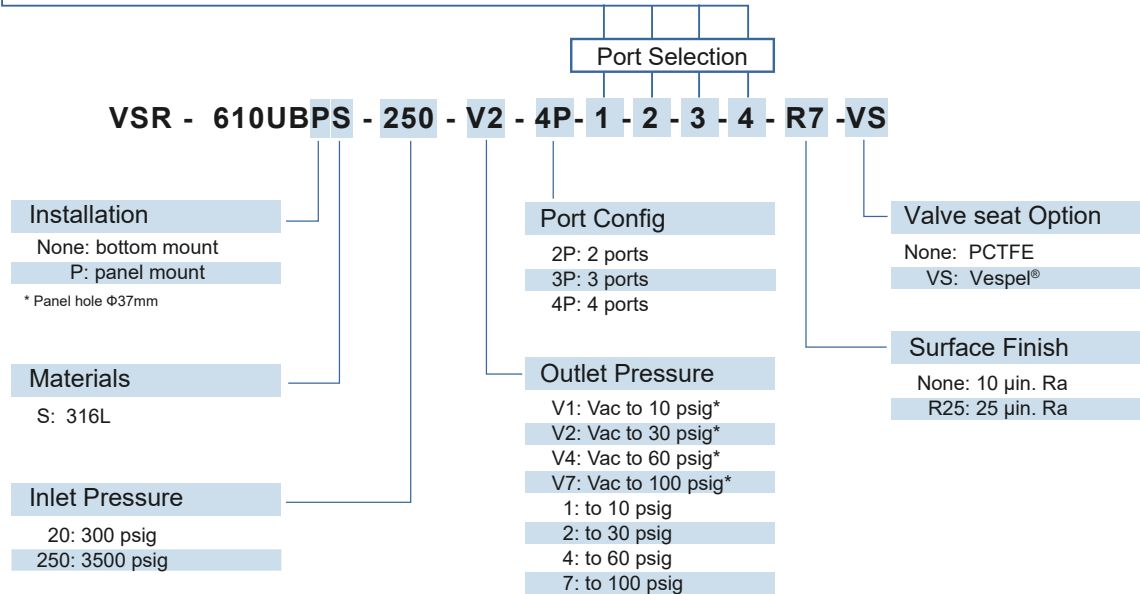
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld
FV6: 3/8" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV6: 3/8" VFS male		P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory



\* With the V option, the negative pressure can not be adjusted, only the pressure gauge shows the negative pressure.

## Ordering Example

VSR - 610UBS - 250 - V4 - 2P - MV4 - FV4

1 - 2

# Single Stage Pressure Regulators

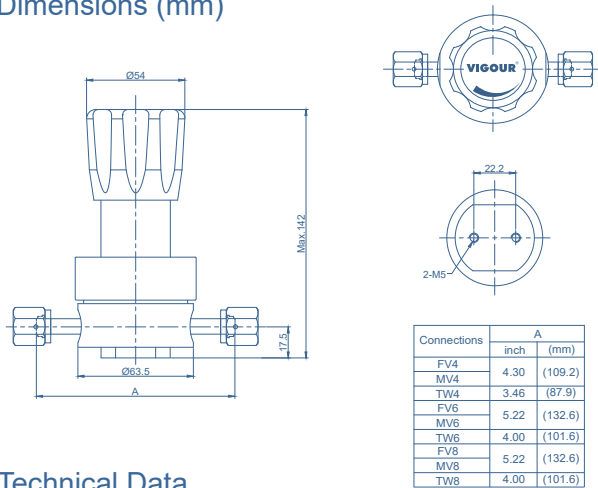
## VSR-610UC Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max, 10µin. Ra average surface finish (10µin. Ra max, 7µin. Ra max, 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested



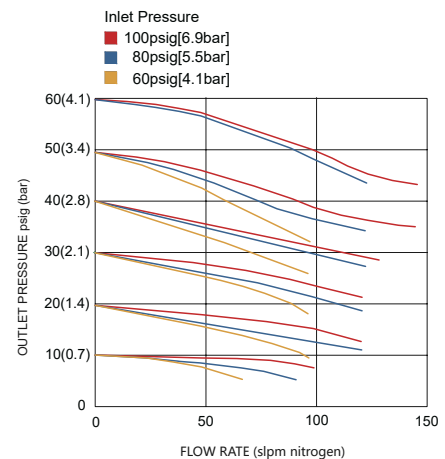
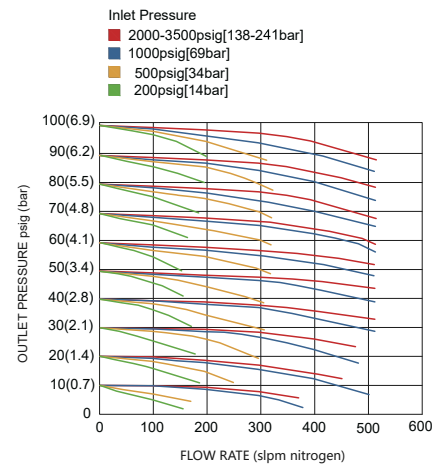
### Dimensions (mm)



### Technical Data

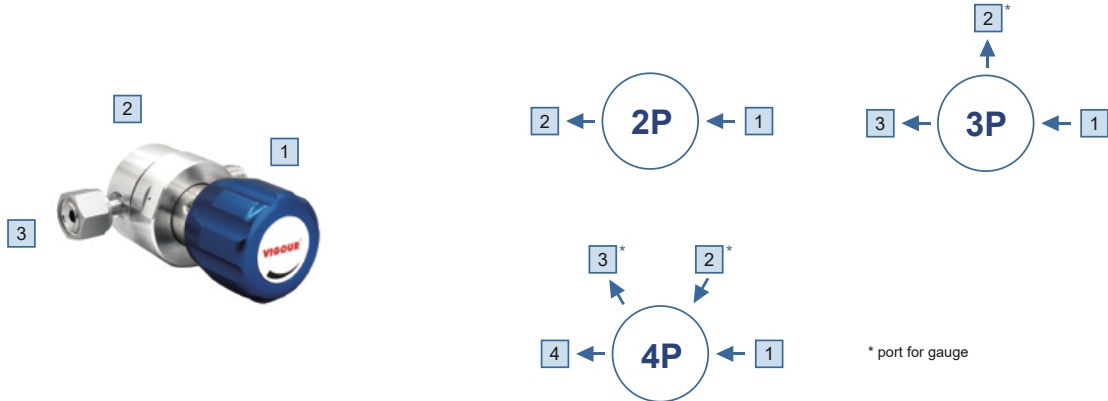
Type:	single-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	10/30/60/100 psig
Surface finish:	15µin. Ra max / 10µin. Ra avg (10µin. Ra max., 7µin. Ra max., 5µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" or 1/2" VFS fitting or tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	Cv=0.13
Supply pressure effect:	0.25 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 1.54kg

### Flowchart



# Single Stage Pressure Regulators VSR-610UC Series

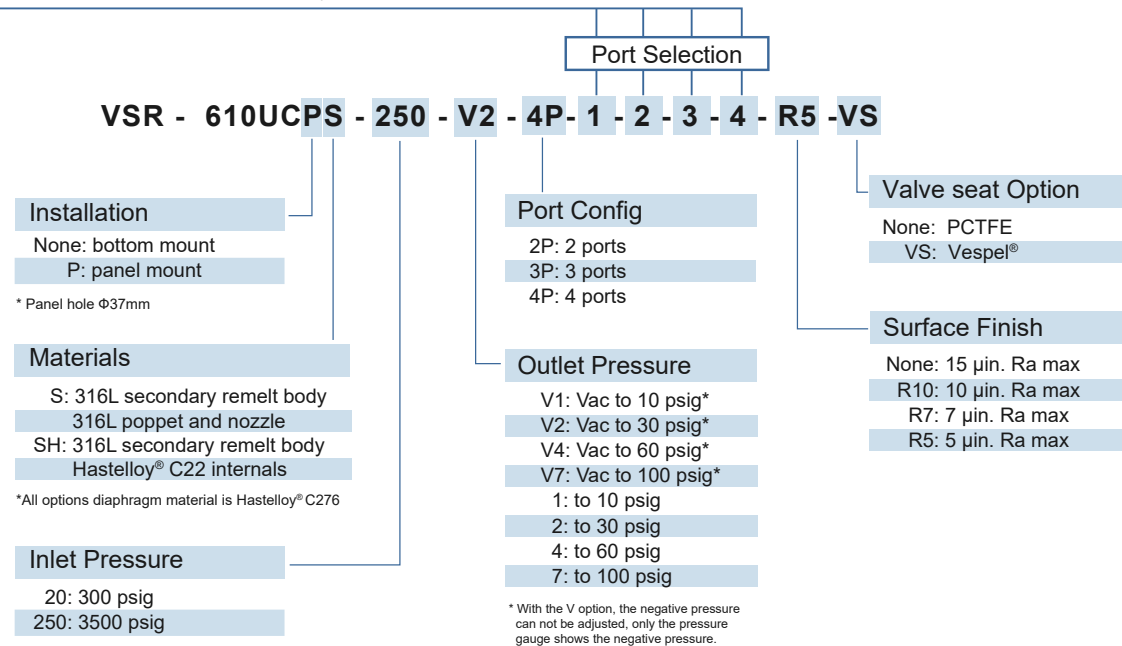
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld
FV6: 3/8" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV6: 3/8" VFS male		P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory



## Ordering Example

**VSR - 610UCS - 250 - V4 - 2P - MV4 - FV4**

1 - 2

# Dual Stage Pressure Regulators

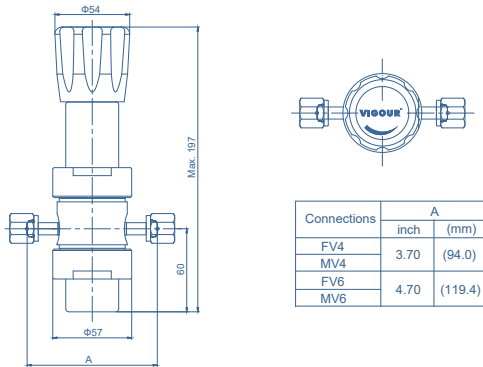
## VSR-710UB Series

### Product Feature

- Dual-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



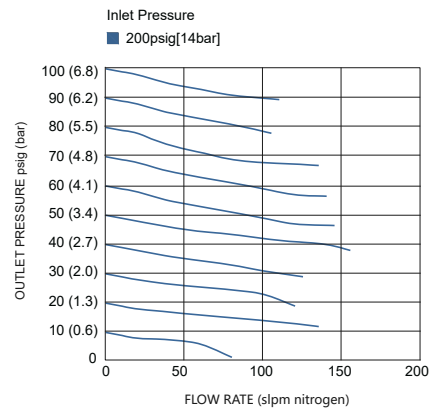
### Dimensions (mm)



### Technical Data

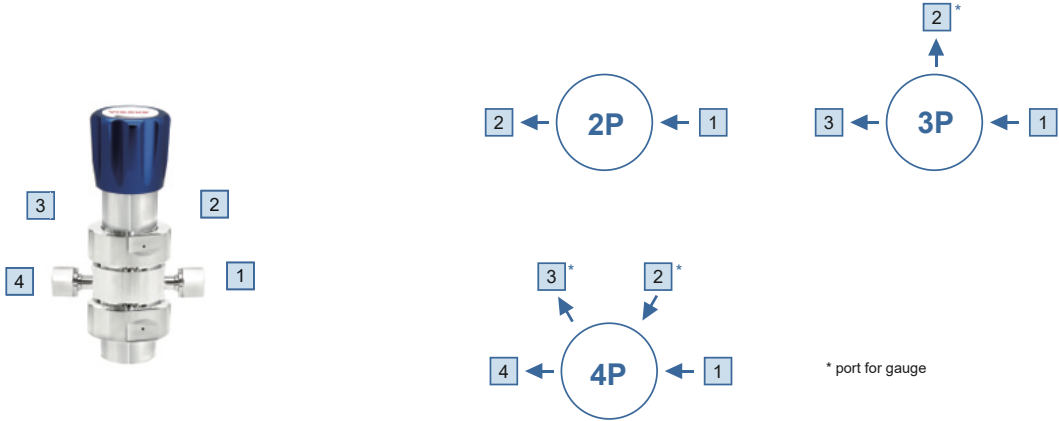
Type:	Dual-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	30/60/100 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.05
Supply pressure effect:	0.05 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.5kg

### Flowchart



# Dual Stage Pressure Regulators VSR-710UB Series

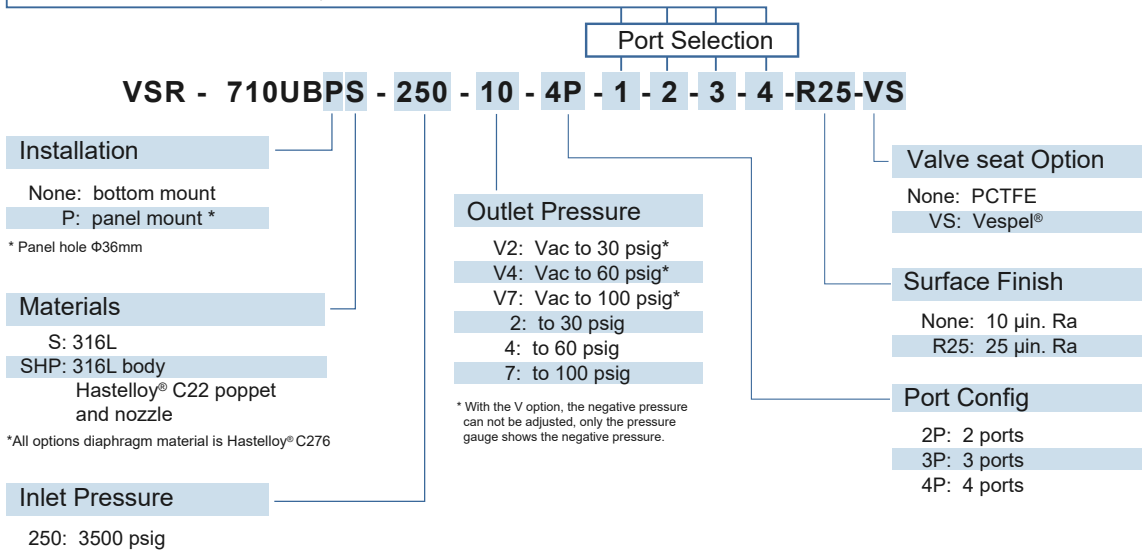
## Ordering Information



### Inlet/outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male		IP: gauge (IFV4 fitting)
FV6: 3/8" VFS female	TW4: 1/4" tube weld	
MV6: 3/8" VFS male	TW6: 3/8" tube weld	

\* Other connection standard, consult factory



## Ordering Example

**VSR - 710UBS - 250 - 10 - FV4 - P - P - FV4**

1 - 2 - 3 - 4

# Dual Stage Pressure Regulators

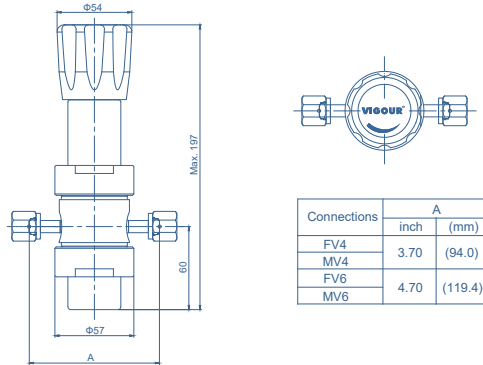
## VSR-710UC Series

### Product Feature

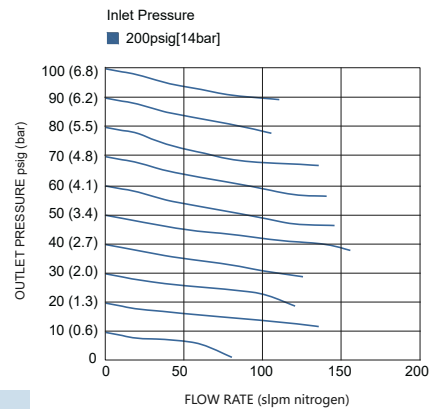
- Dual-stage pressure regulator
- 15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



### Dimensions (mm)



### Flowchart

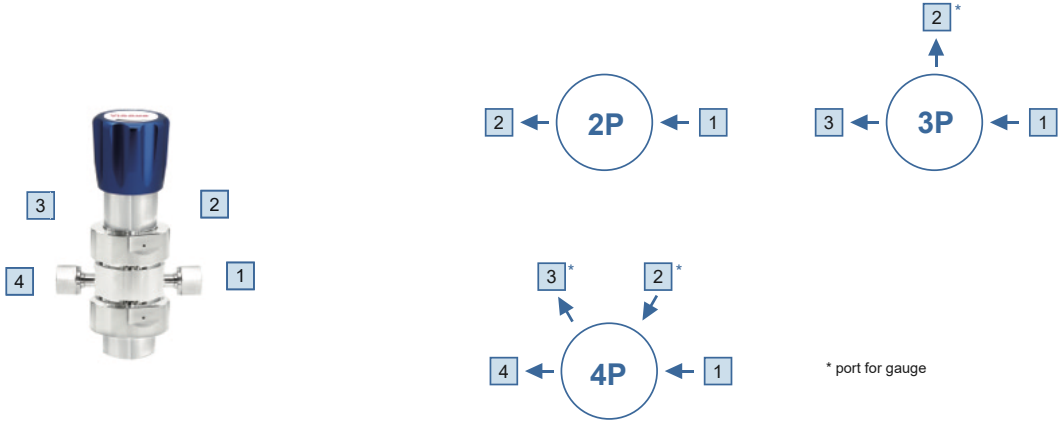


### Technical Data

Type:	Dual-stage
Inlet pressure P1:	max. 3500 psig
Outlet pressure P2:	30/60/100 psig
Surface finish:	15µin. Ra max, 10µin Ra average surface finish (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" / 3/8" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=0.05
Supply pressure effect:	0.05 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.5kg

# Dual Stage Pressure Regulators VSR-710UC Series

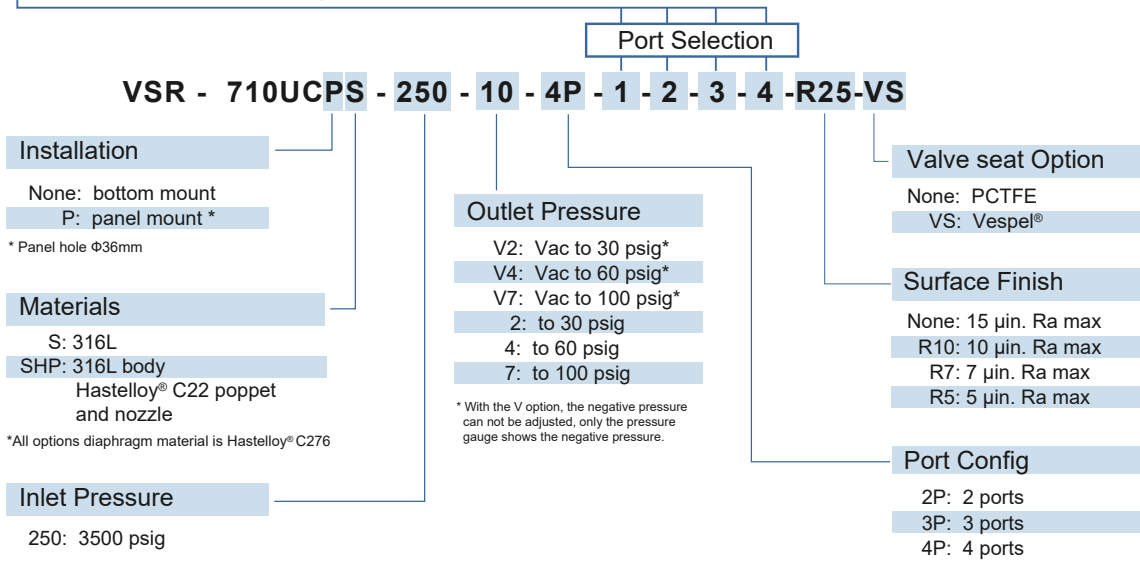
## Ordering Information



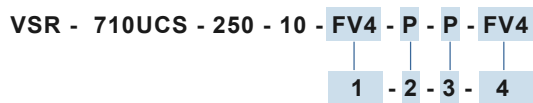
### Inlet/outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male		IP: gauge (IFV4 fitting)
FV6: 3/8" VFS female	TW4: 1/4" tube weld	
MV6: 3/8" VFS male	TW6: 3/8" tube weld	

\* Other connection standard, consult factory



## Ordering Example



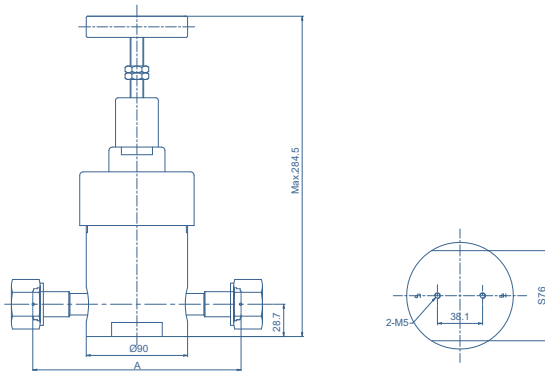
# Single Stage Pressure Regulators

## VSR-910UB Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max. 10µin Ra max optional
- design for bulk special gas supply system
- Tied diaphragm design with bellows sensing element
- All materials used meet ASTM A479 / A484 / A276 standards
- Metal-to-metal seal to atmosphere
- 100% helium-leak-tested

### Dimensions (mm)

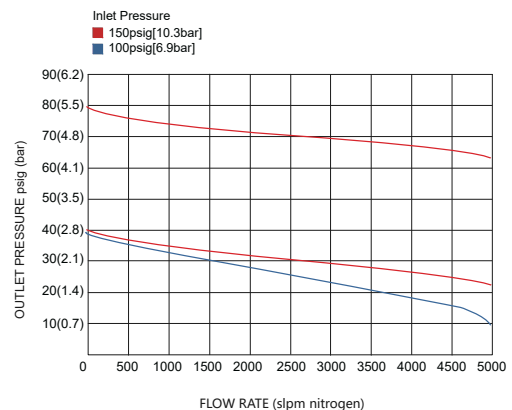


Connections	A	
	inch	(mm)
FV8	6.22	(158.0)
MV8	6.22	(158.0)
TW8	9.50	(241.4)
FV12	7.28	(185.0)
MV12	7.28	(185.0)
TW12	9.50	(241.4)
FV16	7.84	(199.2)
MV16	7.84	(199.2)
TW16	9.50	(241.4)

### Technical Data

Type:	single-stage
Inlet pressure P1:	max. 3000 psig
Outlet pressure P2:	30/60/100/150 psig
Surface finish:	15µin. Ra max 10µin. Ra max (optional)
<b>Materials</b>	
Body:	SS 316L
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	Hastelloy® C22
Inlets and Outlets:	1/2" / 3/4" or 1" VFS fitting or tube weld
Bonnet port:	1/8" FNPT(optional)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=3.0 / Cv=4.0
Weight:	6.7kg

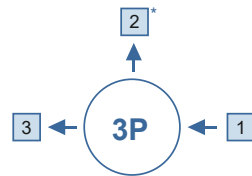
### Flowchart





# Single Stage Pressure Regulators VSR-910UB Series

## Ordering Information



\* port for gauge

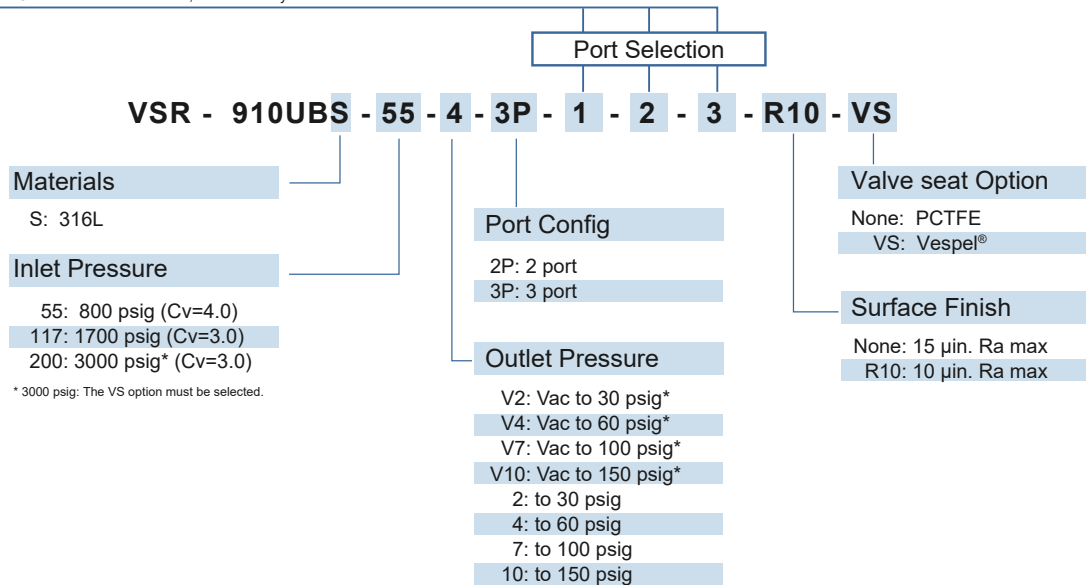
### Inlet/Outlet Connection

FV8: 1/2" VFS female  
MV8: 1/2" VFS male  
FV12: 3/4" VFS female  
MV12: 3/4" VFS male

FV16: 1" VFS female  
MV16: 1" VFS male  
MV4: 1/4" VFS male  
IFV4: 1/4" (gauge female threaded connection machined on the body)

TW8: 1/2" tube weld  
TW12: 3/4" tube weld  
TW16: 1" tube weld  
P: gauge (1/4" VFS fitting)  
IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory



\* With the V option, the negative pressure can not be adjusted, only the pressure gauge shows the negative pressure.

## Ordering Example

**VSR - 910UBS - 55 - 10 - 2P - MV12 - FV12**

1 - 2

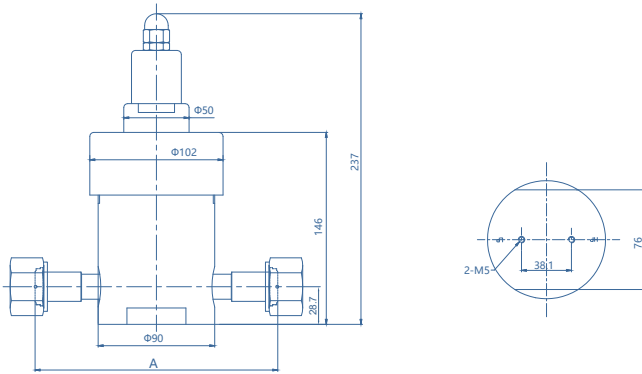
# Single Stage Pressure Regulators

## VSR-911UB Series

### Product Feature

- Single-stage pressure regulator
- 15µin. Ra max. 10µin Ra max optional
- design for bulk special gas supply system
- Tied diaphragm design with bellows sensing element
- All materials used meet ASTM A479 / A484 / A276 standards
- Metal-to-metal seal to atmosphere
- 100% helium-leak-tested

### Dimensions (mm)

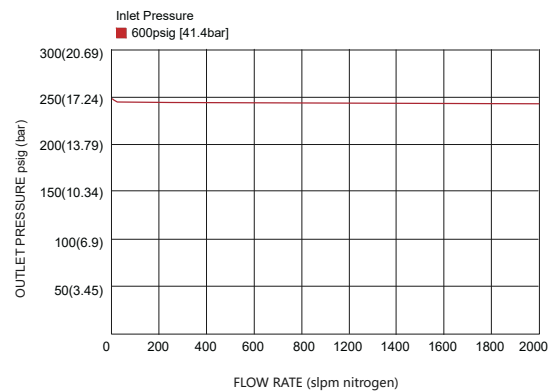


Connections	A	
	inch	(mm)
FV8	6.22	(158.0)
MV8	6.22	(158.0)
TW8	9.50	(241.4)
FV12	7.28	(185.0)
MV12	7.28	(185.0)
TW12	9.50	(241.4)
FV16	7.84	(199.2)
MV16	7.84	(199.2)
TW16	9.50	(241.4)

### Technical Data

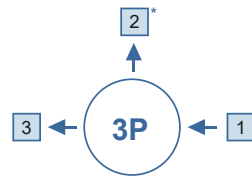
Type:	single-stage
Inlet pressure P1:	max. 3000 psig
Outlet pressure P2:	300 psig
Surface finish:	15µin. Ra max 10µin. Ra max (optional)
<b>Materials</b>	
Body:	SS 316L
Valve seat:	PCTFE (Vespe <sup>®</sup> optional)
Diaphragm:	Hastelloy <sup>®</sup> C22
Inlets and Outlets:	1/2" / 3/4" or 1" face seal or tube weld
Bonnet port:	1/8" FNPT(option)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=3.0 / Cv=4.0
Weight:	6.7kg

### Flowchart



# Single Stage Pressure Regulators VSR-911UB Series

## Ordering Information



\* port for gauge

### Inlet/Outlet Connection

FV8: 1/2" VFS female	FV16: 1" VFS female	TW8: 1/2" tube weld
MV8: 1/2" VFS male	MV16: 1" VFS male	TW12: 3/4" tube weld
FV12: 3/4" VFS female	MV4: 1/4" VFS male	TW16: 1" tube weld
MV12: 3/4" VFS male	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory

### Port Selection

**VSR - 911UBS - 55 - P21 - 3P - 1 - 2 - 3 - R10 - VS**

#### Materials

S: 316L

#### Inlet Pressure

55: 800 psig (Cv=4.0)  
117: 1700 psig (Cv=3.0)  
200: 3000 psig\* (Cv=3.0)

\* 3000 psig: The VS option must be selected.

#### Port Config

2P: 2 port  
3P: 3 port

#### Outlet Pressure

P21: Preset to 300 psig\*

\* 300 psig outlet pressure preset at 800 psig (55 bar) inlet pressure.

#### Valve seat Option

None: PCTFE  
VS: Vespel®

#### Surface Finish

None: 15 µin. Ra max  
R10: 10 µin. Ra max

## Ordering Example

**VSR - 911UBS - 55 - P21 - 2P - MV12 - FV12**

1 - 2



# Single Stage Pressure Regulators

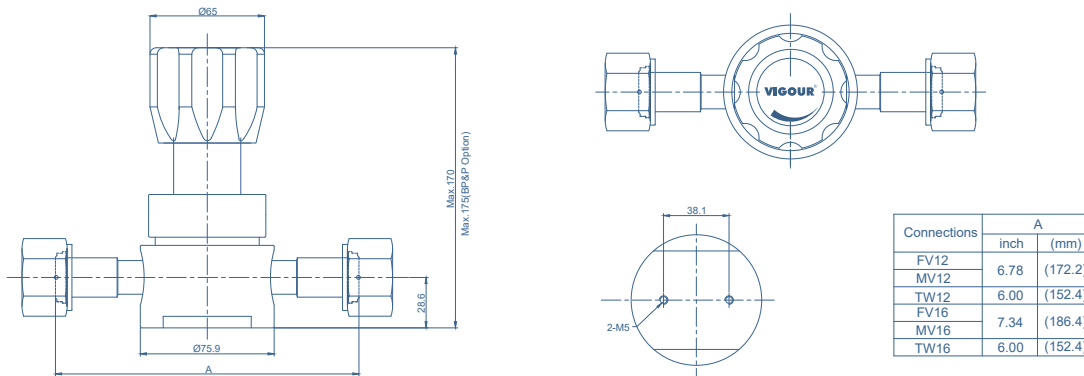
## VSR-920UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 2000 slpm
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



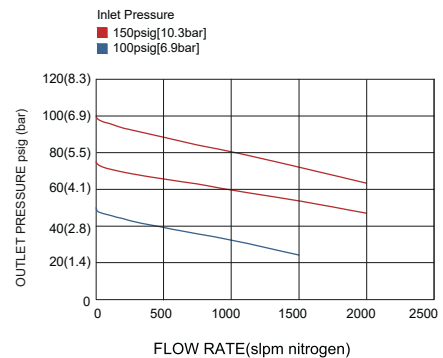
### Dimensions (mm)



### Technical Data

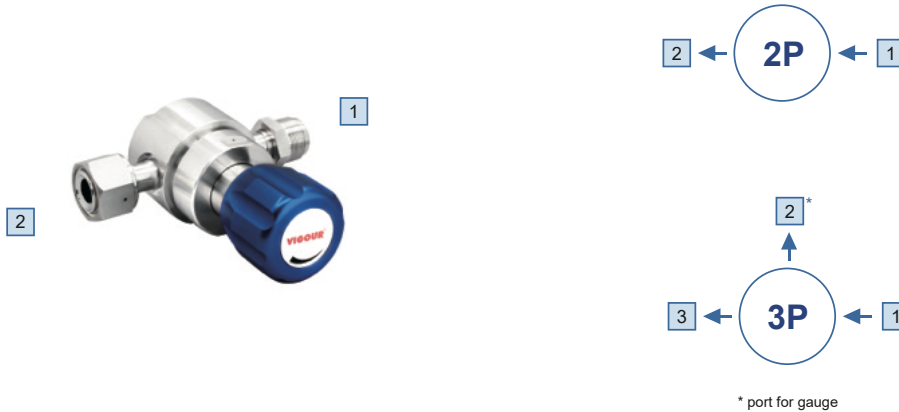
Type:	single-stage
Inlet pressure P <sub>1</sub> :	max. 300 psig
Outlet pressure P <sub>2</sub> :	30/60/100/150 psig
Surface finish:	10µin. Ra
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PFA (Vespe <sup>l</sup> ® optional)
Diaphragm:	Hastelloy <sup>®</sup> C276
Inlets and Outlets:	3/4" / 1" VFS fitting or tube weld
Bonnet port:	1/8" FNPT(option)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=1.6
Weight:	approx. 2.72kg (depending on connections or options)
Supply pressure effect:	7 psig rise in delivery pressure per 100 psig source pressure drop

### Flowchart



# Single Stage Pressure Regulators VSR-920UB Series

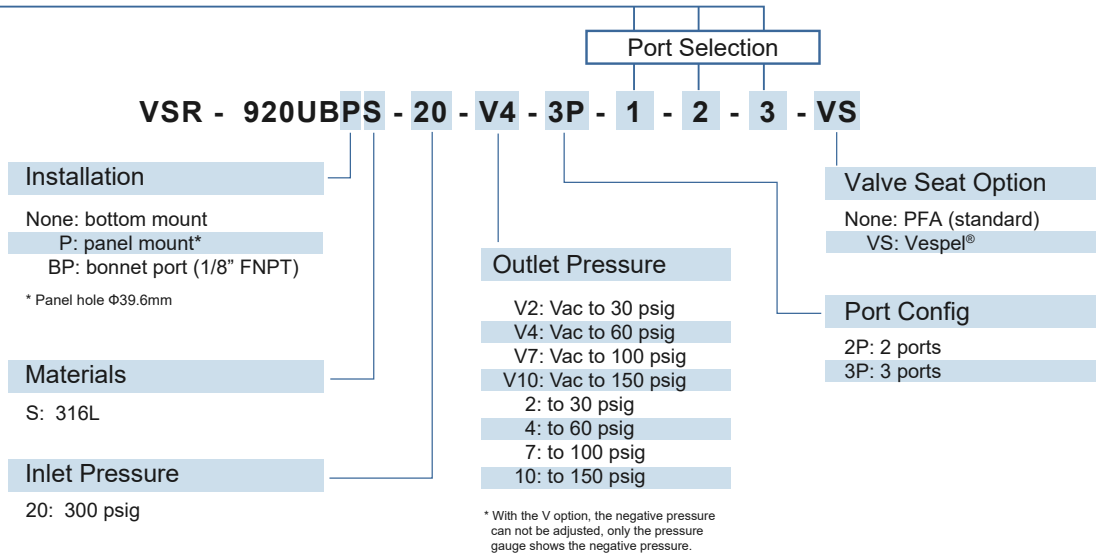
## Ordering Information



### Inlet/Outlet Connection

FV12: 3/4" VFS female	FV4: 1/4" VFS female	TW12: 3/4" tube weld
MV12: 3/4" VFS male	MV4: 1/4" VFS male	TW16: 1" tube weld
FV16: 1" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV16: 1" VFS male		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory



## Ordering Example

VSR - 920UBS - 20 - 10 - 2P - MV12 - FV12

1 - 2



# Single Stage Pressure Regulators

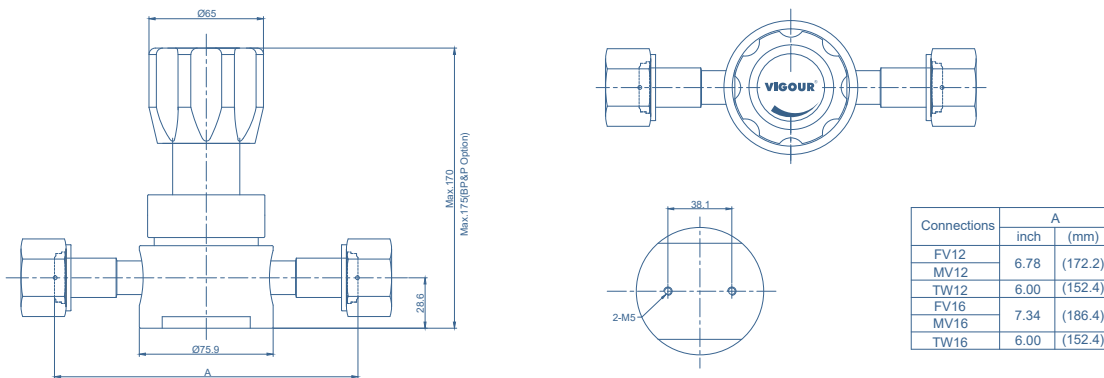
## VSR-920UC Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 2000 slpm
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- 100% helium-leak-tested
- Tied-diaphragm design



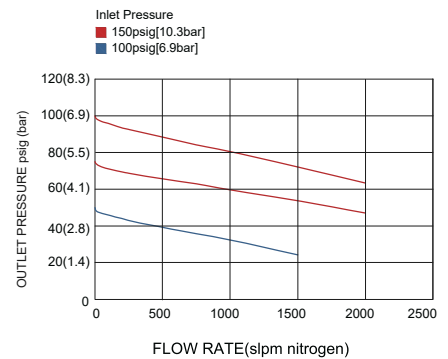
### Dimensions (mm)



### Technical Data

Type:	single-stage
Inlet pressure P1:	max. 300 psig
Outlet pressure P2:	30/60/100/150 psig
Surface finish:	15µin. Ra max / 10µin. Ra avg (10µin. Ra max optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PFA (Vespe <sup>l</sup> ® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	3/4" / 1" VFS fitting or tube weld
Bonnet port:	1/8" FNPT(option)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He
Flow capacity:	Cv=1.6
Weight:	approx. 2.72kg (depending on connections or options)
Supply pressure effect:	7 psig rise in delivery pressure per 100 psig source pressure drop

### Flowchart



# Single Stage Pressure Regulators VSR-920UC Series

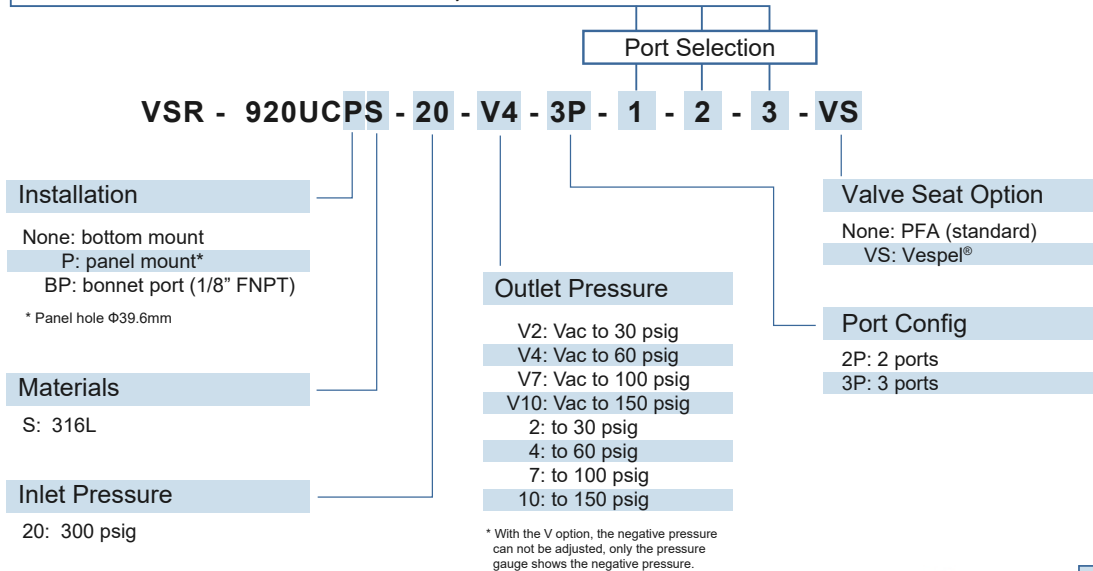
## Ordering Information



### Inlet/Outlet Connection

FV12: 3/4" VFS female	FV4: 1/4" VFS female	TW12: 3/4" tube weld
MV12: 3/4" VFS male	MV4: 1/4" VFS male	TW16: 1" tube weld
FV16: 1" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV16: 1" VFS male		IP: gauge (IFV4 fitting)

\* Other connection standard, consult factory



## Ordering Example

**VSR - 920UCS - 20 - 10 - 2P - MV12 - FV12**

1 - 2



# High Pressure Regulators

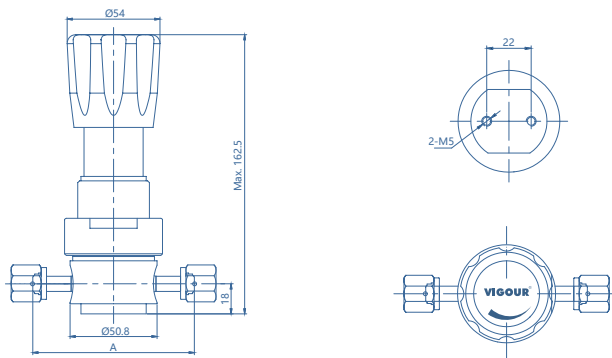
## VSR-930UB Series

### Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- Piston sensing element
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by hand-wheel
- Applies only to inert gases



### Dimensions (mm)

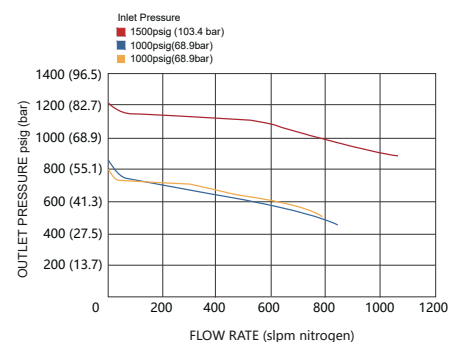


Connections	A	
	inch	mm
FV4	3.70	94
MV4		

### Technical Data

Type:	single-stage
Inlet pressure P1:	max. 6000 psig
Outlet pressure P2:	100~2500 psig
Surface finish:	10µin. Ra (25µin. Ra optional)
<b>Materials</b>	
Body:	see ordering info
Valve seat:	PCTFE (VespeI® optional)
Diaphragm:	Hastelloy® C276
Inlets and Outlets:	1/4" VFS fitting and tube weld
Bonnet port:	1/8" NPT (on panel mount option, bonnet port is not threaded)
Temperature range:	0°F to +140°F (-18°C to +60°C)
Leak rate:	Bubble tight
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.8kg

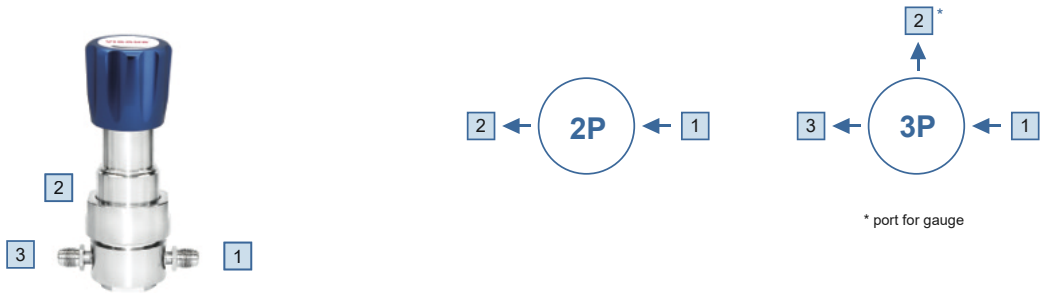
### Flowchart





# High Pressure Regulators VSR-930UB Series

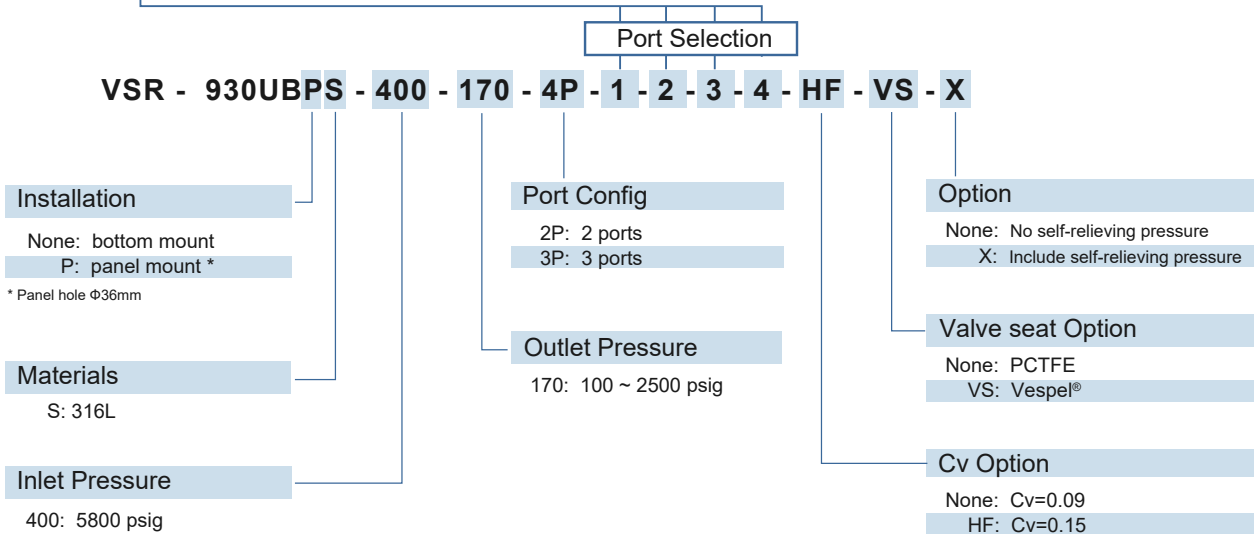
## Ordering Information



### Inlet/outlet Connection

- |                                                                    |                             |
|--------------------------------------------------------------------|-----------------------------|
| FV4: 1/4" VFS female                                               | TW4: 1/4" tube weld         |
| MV4: 1/4" VFS male                                                 | P: gauge (1/4" VFS fitting) |
| IFV4: 1/4" (gauge female threaded connection machined on the body) | IP: gauge (IFV4 fitting)    |

\* Other connection standard, consult factory



## Ordering Example

**VSR - 930UBS - 400 - 170 - FV4 - P - FV4**

1 - 2 - 3



# Diaphragm Valves

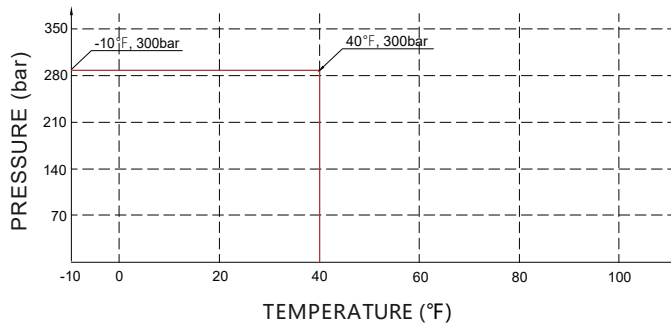
## VDV31UA Series

### Product Feature

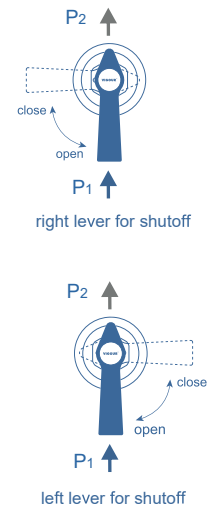
- Diaphragm valve
- Stainless steel 316L body for corrosive gases
- Inlet pressure max 300 bar
- Left or Right lever direction for Shutoff
- Wide range of inlets and outlets
- Metal-to-metal seal to atmosphere



### Temperature / Pressure Rating



### Schematic Drawing

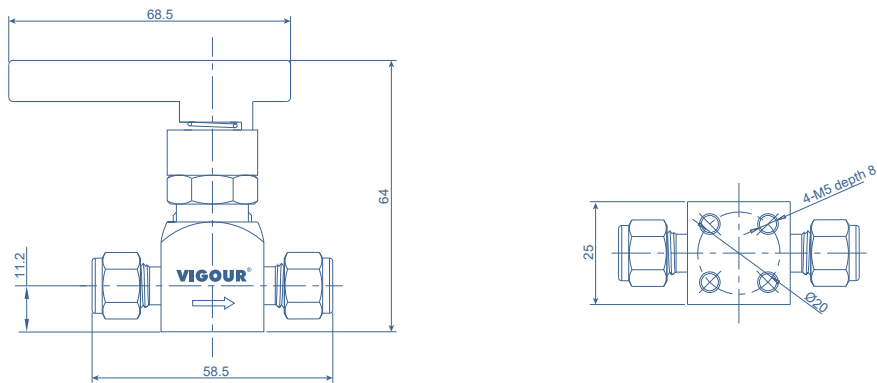


### Technical Data

Max. Working Pressure:	4500 psig (300 bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
<b>Materials</b>	
Body:	316L
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	Cv=0.1
Orifice:	Φ2.7mm
Weight:	approx. 0.25kg

# Diaphragm Valves VDV31UA Series

## Dimensions (mm)



## Ordering Information

**VDV31UAS - 04 - 04 - L**

**Materials**

S: 316L

**Inlets / Outlets**

02: 1/8" tube fitting

04: 1/4" tube fitting

6M: 6mm tube fitting

8M: 8mm tube fitting

**Lever**

None: right lever for shutoff

L: left lever for shutoff

# Diaphragm Valves

## VDV32UA Series

### Product Feature

- Suitable for high purity, flammable or toxic fluid gases
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed option is easily visible at a glance
- Excellent gas displacement characteristics
- Standard seat material is PCTFE, Ployimede/PFA is option



1/4 Type



1/4 Type

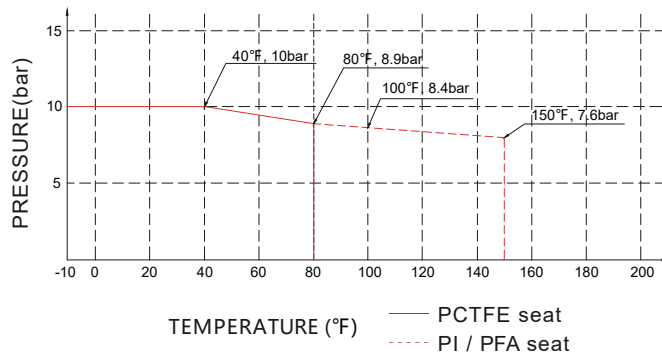


1/2 Type



1/2 Type

### Temperature / Pressure Rating

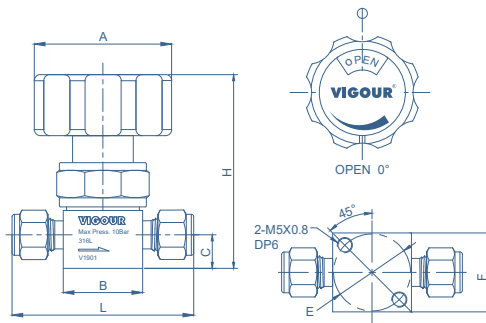


### Technical Data

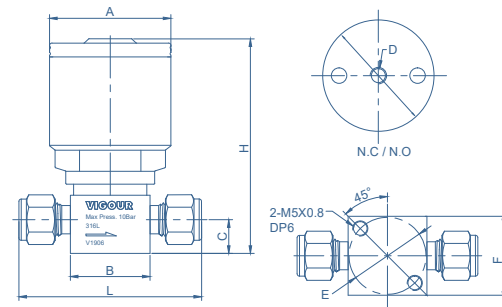
Max. Working Pressure:	150 psig (10 bar)
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Materials	
Body:	316L
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	1/4" Cv=0.3    3/8" 1/2" Cv=0.65
Weight:	approx. 0.27kg (actuator not included)

# Diaphragm Valves VDV32UA Series

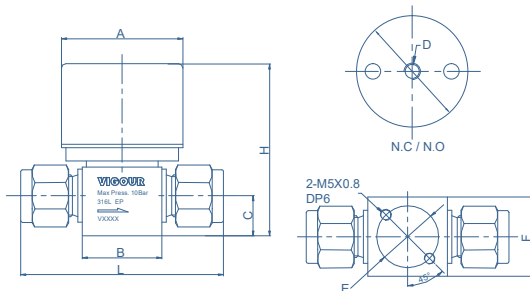
## Dimensions (mm)



1/4, 3/8, 1/2 manual actuator



1/4 pneumatic actuator



3/8, 1/2 pneumatic actuator

### manual actuator

End Conections	Orifice (mm)	Dimensions (mm)						
		A	B	C	E	F	L	H
1/4" Tube Fitting	4.4	Φ45	26	11	Φ25.4	26	60	64
3/8" Tube Fitting	7	Φ45	36	18.2	Φ28	36	78.8	78
1/2" Tube Fitting	7	Φ45	36	18.2	Φ28	36	83.6	78

### pneumatic actuator, normally opened / normally closed

End Conections	Actuator	Orifice (mm)	Dimensions (mm)							
			A	B	C	D	E	F	L	H
1/4" Tube Fitting	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	60	70
3/8" Tube Fitting	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	78.8	78
1/2" Tube Fitting	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	83.6	78

1/4", 3/8", 1/2" tube fitting dimensions for reference, other connections please contact factory.

## Ordering information

**VDV32UAS - M - 04 - 04 - PA**

### Materials

S: 316L

### Actuator

M: manual actuator

PO: pneumatic actuator, normally opened

PC: pneumatic actuator, normally closed

### Valve Seat Option

None: PCTFE (standard)

VS: Vespel®

PA: PFA

### End Connection

04: 1/4" tube fitting

06: 3/8" tube fitting

08: 1/2" tube fitting

\* Other connection standard, consult factory

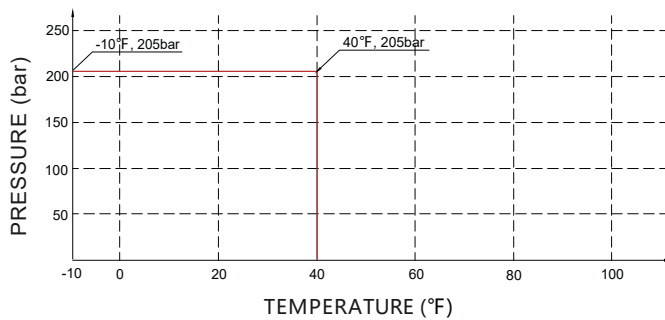
# Diaphragm Valves

## VDV33UA Series

### Product Feature

- Suitable for high purity, flammable or toxic gases
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed option is easily visible at a glance
- Excellent gas displacement characteristics
- Standard seat material is PCTFE, Ployimede/PFA is option

### Temperature / Pressure Rating



1/4 Type



1/4 Type



1/2 Type



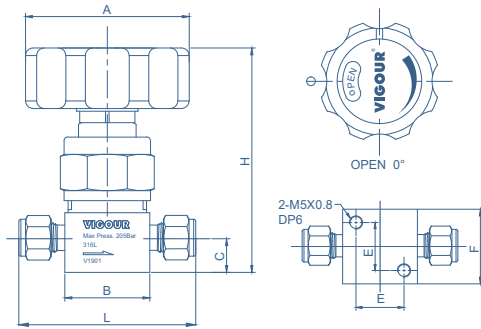
1/2 Type

### Technical Data

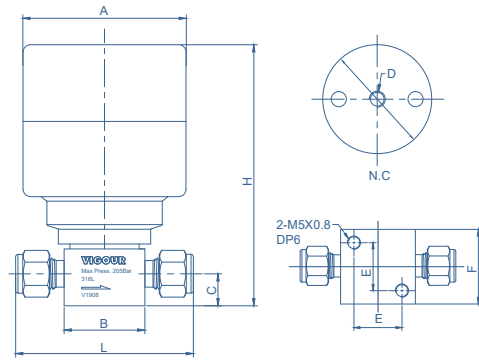
Max. Working Pressure:	3000 psig (206 bar)
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
Materials	
Body:	316L
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	1/4" Cv=0.1    3/8"1/2" Cv=0.5
Weight:	approx. 0.27kg (actuator not included)

# Diaphragm Valves VDV33UA Series

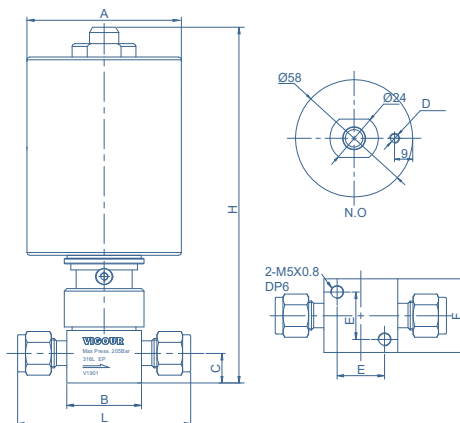
## Dimensions (mm)



1/4, 3/8, 1/2 manual actuator



1/4, 3/8, 1/2 pneumatic actuator (N.C)



1/4 pneumatic actuator (N.O)

### manual actuator

End Conections	Orifice (mm)	Dimensions (mm)						
		A	B	C	E	F	L	H
1/4" Tube Fitting	4.4	Φ54	28	11.1	18	28	65	74
3/8" Tube Fitting	7	Φ54	42	18.2	27	38	84.8	86
1/2" Tube Fitting	7	Φ54	42	18.2	27	38	89.6	86

### pneumatic actuator, normally opened / normally closed

End Conections	Actuator	Orifice (mm)	Dimensions (mm)							
			A	B	C	D	E	F	L	H
1/4" Tube Fitting	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	65	90.5
1/4" Tube Fitting	N.O	4.4	Φ58	28	11.1	M5x0.8	18	28	65	134
3/8" Tube Fitting	N.C	7	Φ56.5	42	18.2	RC 1/8	27	38	84.8	105
1/2" Tube Fitting	N.C	7	Φ56.5	42	18.2	M5x0.8	27	38	89.6	105

1/4", 3/8", 1/2" tube fitting dimensions for reference, other connections please contact factory.

## Ordering Information

**VDV33UAS - M - 04 - 04 - PA**

### Materials

S: 316L

### Actuator

M: manual actuator  
 PO: pneumatic actuator, normally opened \*  
 PC: pneumatic actuator, normally closed

\*Normally opened available with connection size 1/4 thch.

### Valve Seat Option

None: PCTFE (standard)  
 PA: PFA  
 VS: Vespel®

### End Connection

F4: 1/4" NPT(F)  
 04: 1/4" tube fitting  
 06: 3/8" tube fitting  
 08: 1/2" tube fitting

\* Other connection standard, consult factory

# Diaphragm Valves

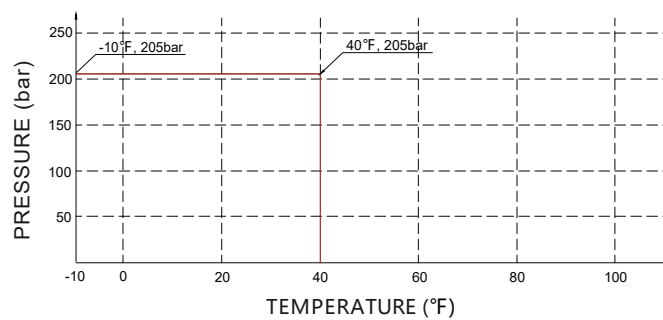
## VDV31UB Series

### Product Feature

- Quarter-turn ON/OFF, providing easy operation
- Handle shape provides visual indication of OPEN and CLOSE position
- Available on high and low-pressure models



### Temperature / Pressure Rating



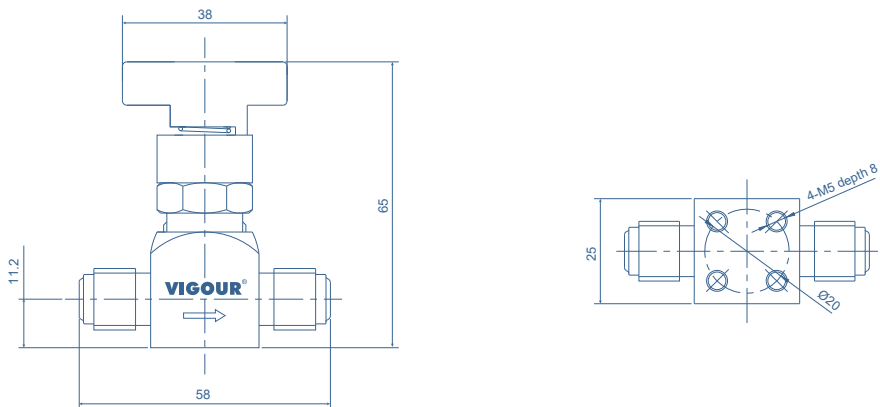
### Technical Data

Max. Working Pressure:	3000 psig (206 bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
<b>Materials</b>	
Body:	316L secondary remelt
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	Cv=0.1
Orifice:	Φ4.0mm
Weight:	approx. 0.25kg



# Diaphragm Valves VDV31UB Series

## Dimensions (mm)



## Ordering Information

**VDV31UBS - MV4 - MV4**

**Materials**

S: 316L  
SLV: 316L secondary remelt

**End Connection**

MV4: 1/4" VFS male  
\* Other connection standard, consult factory

# Diaphragm Valves

## VDV32UB Series

### Product Feature

- Suitable for ultra pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed option is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide/PFA is option



1/4 Type



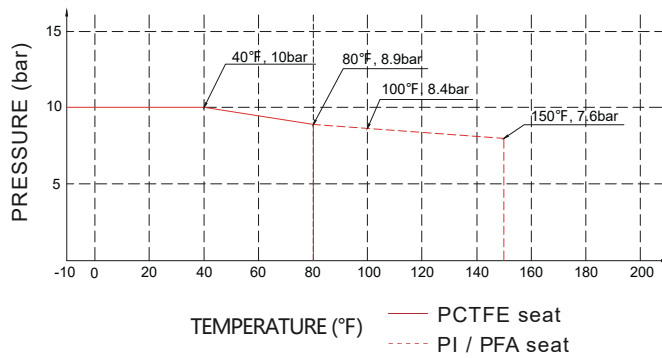
1/4 Type



1/2 Type



1/2 Type

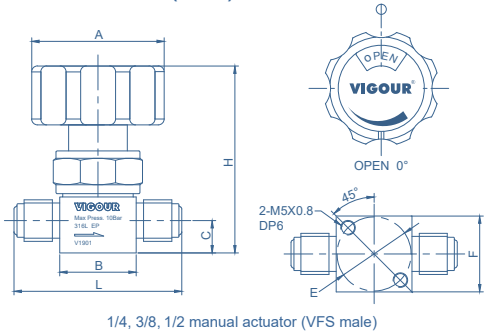


### Technical Data

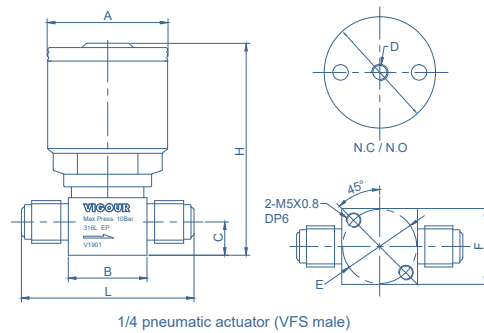
Max. Working Pressure:	150 psig (10 bar)
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	10µin. Ra
<b>Materials</b>	
Body:	see ordering info
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	1/4" Cv=0.3 3/8" 1/2" Cv=0.65
Weight:	approx. 0.27kg (actuator not included)

# Diaphragm Valves VDV32UB Series

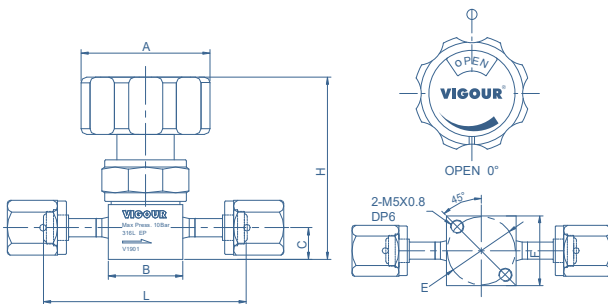
## Dimensions (mm)



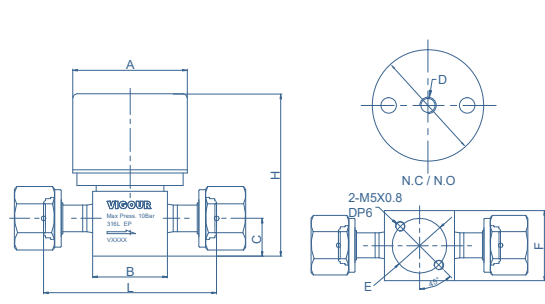
1/4, 3/8, 1/2 manual actuator (VFS male)



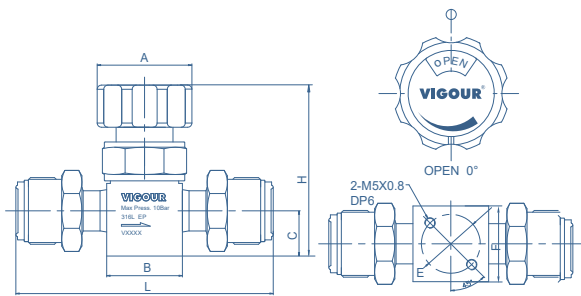
1/4 pneumatic actuator (VFS male)



1/4, 1/2, 3/4 manual actuator (VFS female)



1/2 pneumatic actuator (VFS female)



3/4 manual actuator (VFS male)

### manual actuator

End Connections	Orifice (mm)	Dimensions (mm)							
		A	B	C	E	F	L	H	
1/4" VFS male	4.4	Φ45	26	11	Φ25.4	26	57	64	
1/4" VFS female	4.4	Φ45	26	11	Φ25.4	26	71	64	
3/8" VFS male	7	Φ45	36	18.2	Φ28	36	77	78	
1/2" VFS male	7	Φ45	36	18.2	Φ28	36	77	78	
1/2" VFS female	7	Φ45	36	18.2	Φ28	36	83	78	
3/4" VFS male	7	Φ45	36	21.5	Φ28	36	122.3	82	
3/4" VFS female	7	Φ45	36	21.5	Φ28	36	106.3	82	

### pneumatic actuator, normally opened / normally closed

End Connections	Actuator	Orifice (mm)	Dimensions (mm)							
			A	B	C	D	E	F	L	H
1/4" VFS male	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	70
1/4" VFS female	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
3/8" VFS male	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	77	78
1/2" VFS male	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	77	78
1/2" VFS female	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	83	78

## Ordering information

**VDV32UBS - M - A - MV4 - MV4 - PA** — Valve Seat Option

### Materials

S: 316L  
SLV: 316L secondary remelt

### Actuator

M: manual actuator  
PO: pneumatic actuator, normally opened  
PC: pneumatic actuator, normally closed

### Flow Circuit Diagram

For details, please visit the attached table P54: flow circuit diagram.

None: PCTFE(standard)  
VS: Vespel®  
PA: PFA

### End Connection

MV4: 1/4" VFS male  
FV4: 1/4" VFS female  
TW4: 1/4" tube weld  
MV6: 1/2" VFS male 3/8" O.D.  
FV6: 1/2" VFS female 3/8" O.D.  
TW6: 3/8" tube weld  
MV8: 1/2" VFS male  
FV8: 1/2" VFS female  
TW8: 1/2" tube weld  
MV12: 3/4" VFS male

\* Other connection standard, consult factory

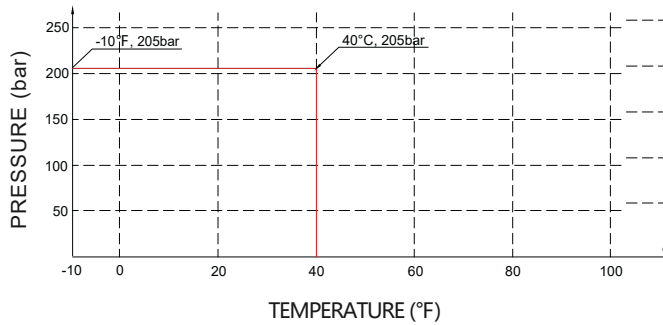
# Diaphragm Valves

## VDV33UB Series

### Product Feature

- Suitable for ultra pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide/PFA is option

### Temperature / Pressure Rating



1/4 Type



1/4 Type



1/2 Type



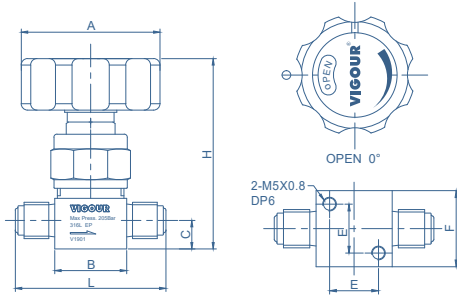
1/2 Type

### Technical Data

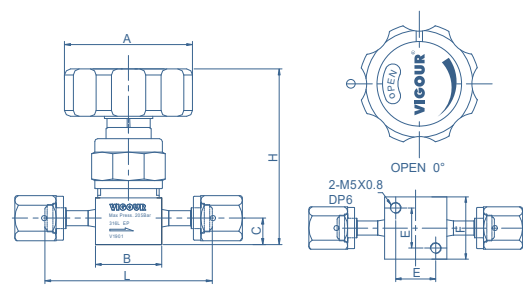
Max. Working Pressure:	3000 psig (206 bar)
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
Surface finish:	10µin. Ra
<b>Materials</b>	
Body:	see ordering info
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	1/4" Cv=0.1 3/8" 1/2" Cv=0.5
Weight:	approx. 0.27kg (actuator not included)

# Diaphragm Valves VDV33UB Series

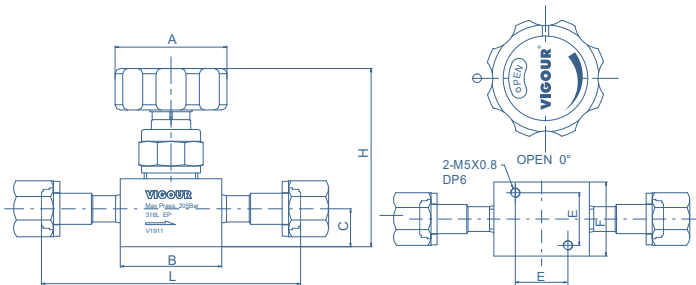
## Dimensions (mm)



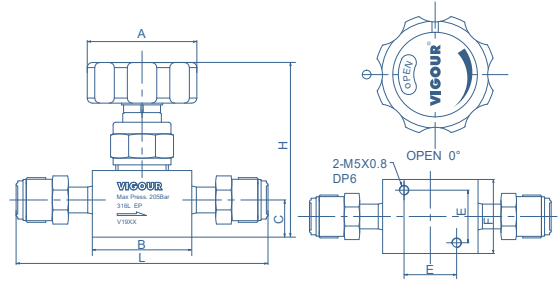
1/4 manual actuator (VFS male)



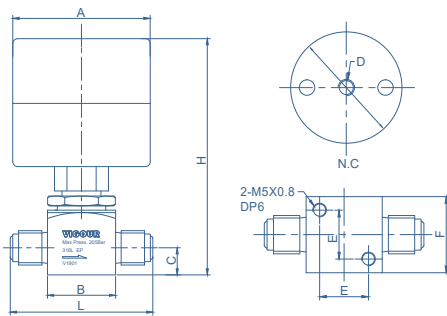
1/4 manual actuator (VFS female)



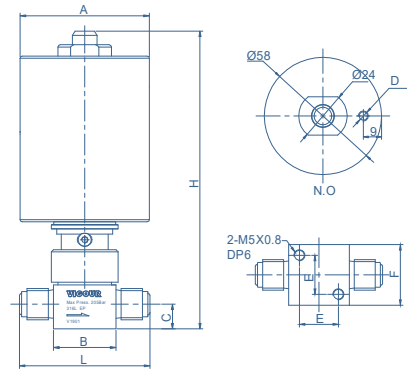
1/2 manual actuator (VFS female)



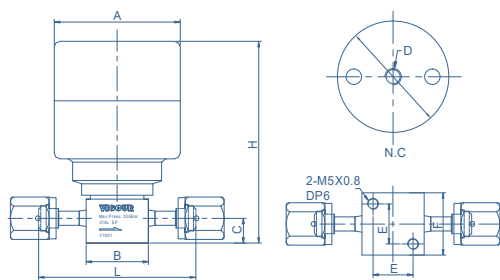
3/8, 1/2 manual actuator (VFS male)



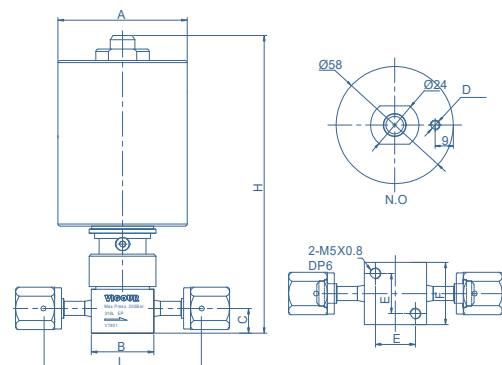
1/4 pneumatic actuator N.C. (VFS male)



1/4 pneumatic actuator N.O. (VFS male)



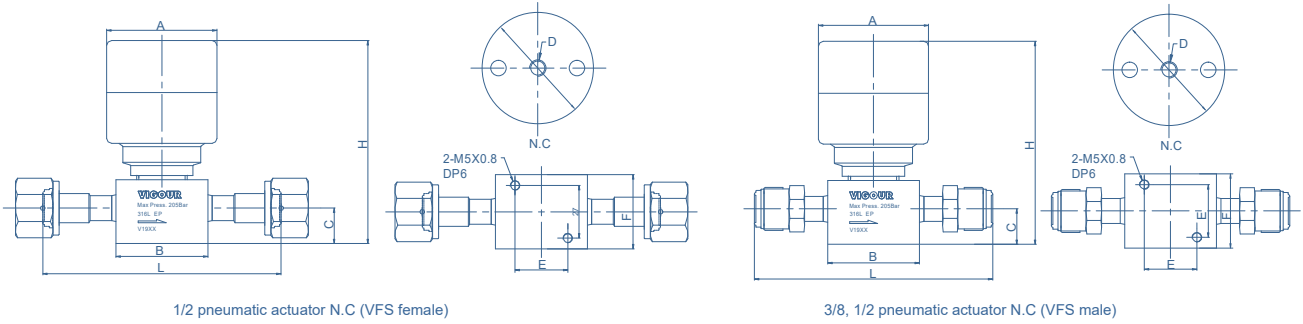
1/4 pneumatic actuator N.C. (VFS female)



1/4 pneumatic actuator N.O. (VFS female)

# Diaphragm Valves

## VDV33UB Series



### manual actuator

End Connections	Orifice (mm)	Dimensions (mm)						
		A	B	C	E	F	L	H
1/4" VFS male	4.4	Φ54	28	11.1	18	28	58.6	74
1/4" VFS female	4.4	Φ54	28	11.1	18	28	71.6	74
3/8" VFS male	7	Φ54	47.1	18.2	27	38	123.2	86
1/2" VFS male	7	Φ54	47.1	18.2	27	38	123.2	86
1/2" VFS female	7	Φ54	47.1	18.2	27	38	123.2	86

### pneumatic actuator, normally opened / normally closed

End Connections	Actuator	Orifice (mm)	Dimensions (mm)							
			A	B	C	D	E	F	L	H
1/4" VFS male	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	58.6	90.5
1/4" VFS male	N.O	4.4	Φ58	28	11.1	M5x0.8	18	28	58.6	134
1/4" VFS female	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	71.6	90.5
1/4" VFS female	N.O	4.4	Φ58	28	11.1	M5x0.8	18	28	71.6	134
3/8" VFS male	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	123.2	105
1/2" VFS male	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	123.2	105
1/2" VFS female	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	123.2	105

1/4", 3/8", 1/2" VFS fitting dimensions for reference, other connections please contact factory.

## Ordering Information

**VDV33UBS - M - A - MV4 - MV4 - PA**

### Materials

S: 316L  
SLV: 316L secondary remelt

### Actuator

M: manual actuator  
PO: pneumatic actuator, normally opened \*  
PC: pneumatic actuator, normally closed

\* Normally opened available with connection size 1/4 thch.

### Flow Circuit Diagram

For details, please visit the attached table P54: flow circuit diagram.

### Valve Seat Option

None: PCTFE (standard)  
VS: VespeI®  
PA: PFA

### End Connection

MV4: 1/4" VFS male  
FV4: 1/4" VFS female  
TW4: 1/4" tube weld  
MV6: 1/2" VFS male 3/8" O.D.  
FV6: 1/2" VFS female 3/8" O.D.  
TW6: 3/8" tube weld  
MV8: 1/2" VFS male  
FV8: 1/2" VFS female  
TW8: 1/2" tube weld

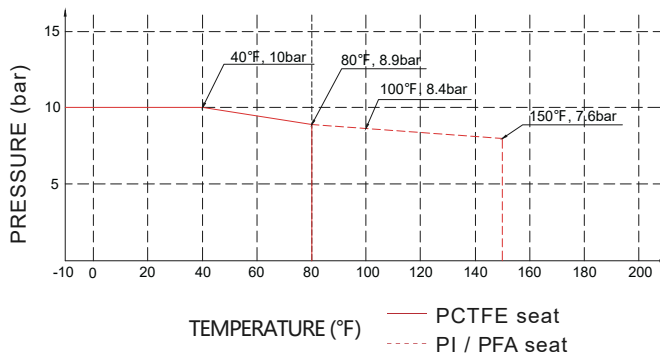
\* Other connection standard, consult factory

# Diaphragm Valves VDV52UB Series

## Product Feature

- Suitable for ultra pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide/PFA is option

## Temperature / Pressure Rating



1/4 Type



1/4 Type



1/2 Type



1/2 Type

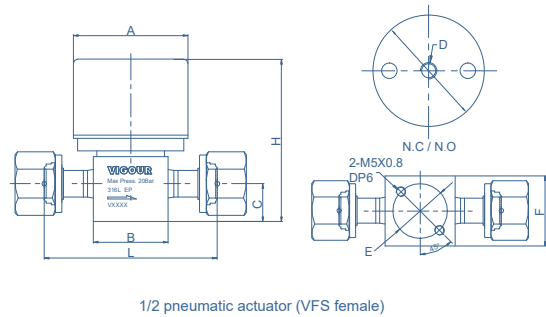
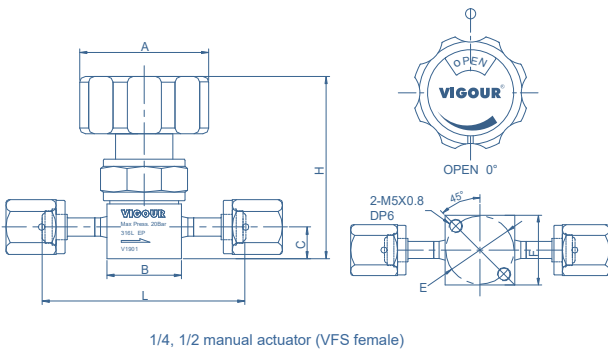
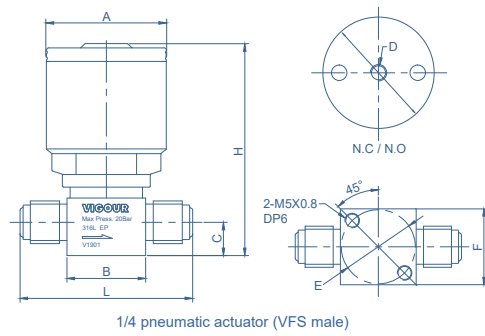
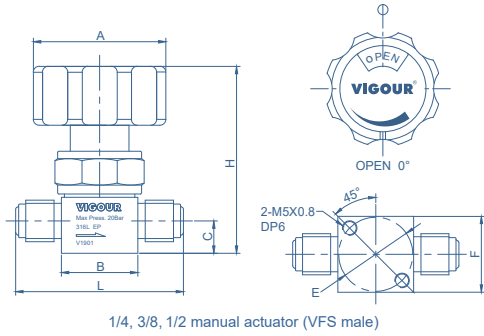
## Technical Data

Max. Working Pressure:	300 psig (20 bar)
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	10µin. Ra
<b>Materials</b>	
Body:	see ordering info
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	1/4" Cv=0.3    3/8" 1/2" Cv=0.65
Weight:	approx. 0.27kg (actuator not included)

# Diaphragm Valves

## VDV52UB Series

### Dimensions (mm)



#### manual actuator

End Connections	Orifice (mm)	Dimensions (mm)							
		A	B	C	E	F	L	H	
1/4" VFS male	4.4	Φ45	26	11	Φ25.4	26	57	64	
1/4" VFS female	4.4	Φ45	26	11	Φ25.4	26	71	64	
3/8" VFS male	7	Φ45	36	18.2	Φ28	36	77	78	
1/2" VFS male	7	Φ45	36	18.2	Φ28	36	77	78	
1/2" VFS female	7	Φ45	36	18.2	Φ28	36	83	78	

#### pneumatic actuator, normally opened / normally closed

End Connections	Actuator	Orifice (mm)	Dimensions (mm)							
			A	B	C	D	E	F	L	H
1/4" VFS male	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	70
1/4" VFS female	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
3/8" VFS male	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	77	78
1/2" VFS male	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	77	78
1/2" VFS female	N.C / N.O	7	Φ55	36	18.2	RC 1/8	Φ28	36	83	78

### Ordering information

**VDV52UB S - M - A - MV4 - MV4 - PA**

#### Materials

- S: 316L
- SLV: 316L secondary remelt

#### Actuator

- M: manual actuator
- PO: pneumatic actuator, normally opened
- PC: pneumatic actuator, normally closed

#### Flow Circuit Diagram

For details, please visit the attached table P54: flow circuit diagram.

#### Valve Seat Option

- None: PCTFE(standard)
- VS: Vespel®
- PA: PFA

#### End Connection

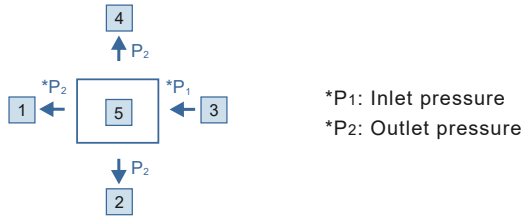
- MV4: 1/4" VFS male
- FV4: 1/4" VFS female
- TW4: 1/4" tube weld
- MV6: 1/2" VFS male 3/8" O.D.
- FV6: 1/2" VFS female 3/8" O.D.
- TW6: 3/8" tube weld
- MV8: 1/2" VFS male
- FV8: 1/2" VFS female
- TW8: 1/2" tube weld

\* Other connection standard, consult factory

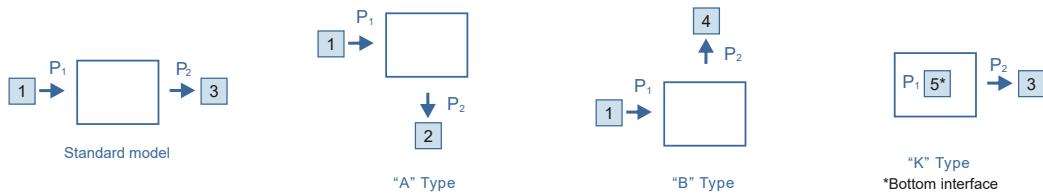


# Diaphragm Valves Flow Circuit Diagram

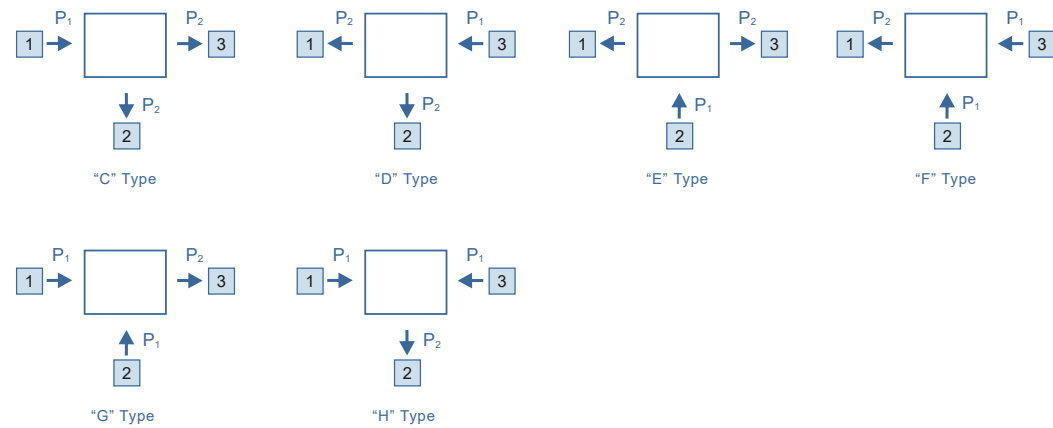
## Ports Diagrammatic Drawing:



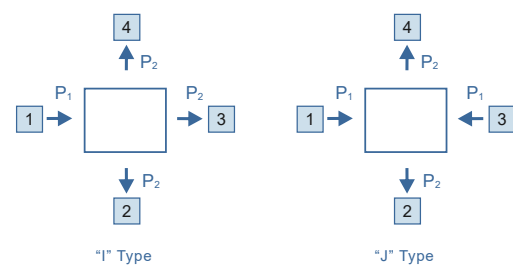
## Two ports flow circuit diagram:



## Three ports flow circuit diagram:



## Four ports flow circuit diagram:



# Diaphragm Valves

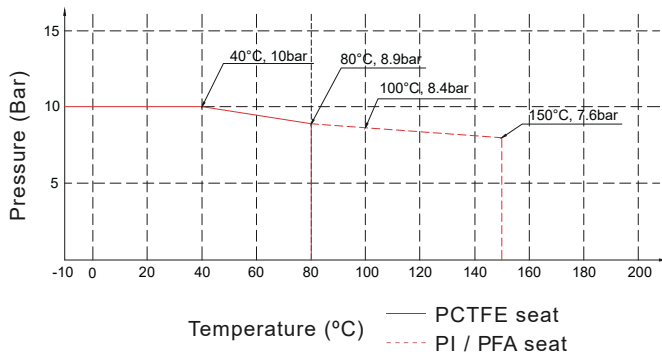
## VDV22UB Series

### Product Feature

- Suitable for ultra pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed option is easily visible at a glance
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide/PFA is option



### Temperature / Pressure Rating

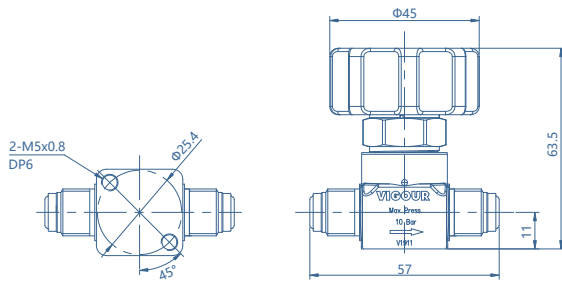


### Technical Data

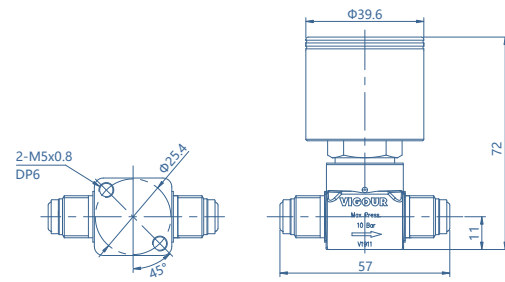
Max. Working Pressure:	150 psig (10 bar)
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	10µin. Ra
<b>Materials</b>	
Body:	see ordering info
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	1/4" Cv=0.3 1/2" Cv=0.65
Weight:	approx. 0.27kg (actuator not included)

# Diaphragm Valves VDV22UB Series

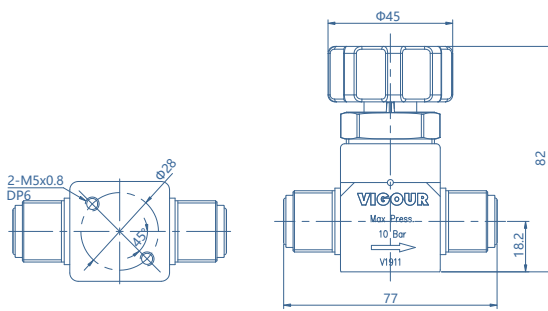
## Dimensions (mm)



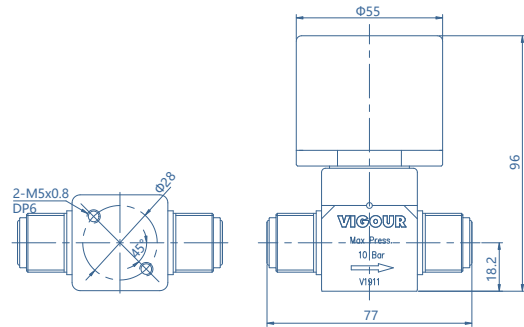
1/4 manual actuator (VFS fitting male)



1/4 pneumatic actuator (VFS fitting male)



1/2 manual actuator (VFS fitting male)



1/2 pneumatic actuator (VFS fitting male)

## Ordering information

**VDV22UBS - M - MV4 - MV4 - PA**

### Materials

S: 316L  
SLV: 316L secondary remelt

### Actuator

M: manual actuator  
PO: pneumatic actuator, normally opened  
PC: pneumatic actuator, normally closed

### Valve Seat Option

None: PCTFE (standard)  
VS: VespeI®  
PA: PFA

### End Connection

MV4: 1/4" VFS fitting male  
MV8: 1/2" VFS fitting male

\* Other connection standard, consult factory

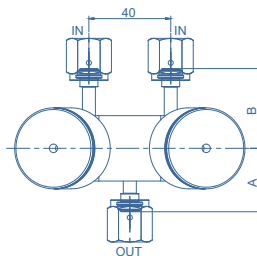
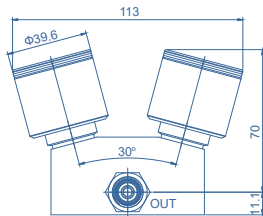
# Low-pressure Diaphragm Valve Manifold VDV36UB Series

## Product Feature

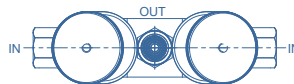
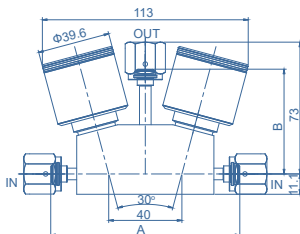
- Excellent degassing characteristics is achieved through minimized flow paths by combining 2 of VDV32, VDV33 diaphragm valves together in one valve body.
- Fewer welds over standard valve alignments
- Reduces space requirements
- Compact tubing arrangement
- Dead space free configuration



## Dimensions (mm)



End Connections	Dimensions (mm)	
	A	B
VFS Female	31	39
VFS Male	46.3	46.3



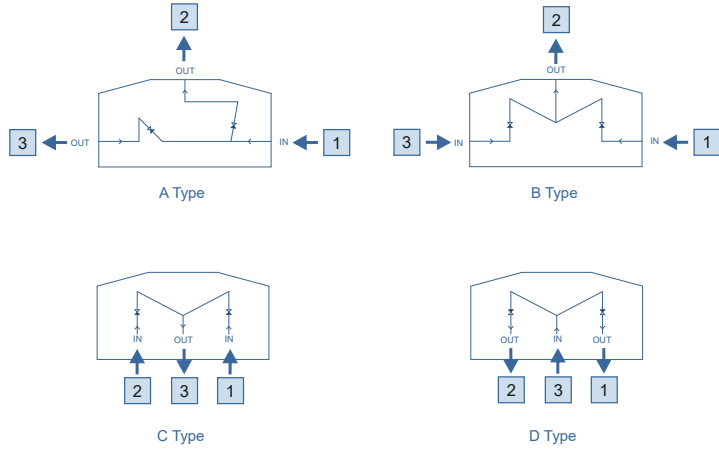
End Connections	Dimensions (mm)	
	A	B
VFS Female	103.4	57.3
VFS Male	139.6	70

## Technical Data

Max. Working Pressure:	150 psig (10 bar) 3000 psig (206bar) optional
Pneumatic Operating Pressure:	58~87psig (4-6bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
Surface finish:	10μin. Ra
<b>Materials</b>	
Body:	see ordering info
Diaphragm:	Elgiloy®
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	Cv=0.3 (Low pressure) Cv=0.1 (High pressure)
Weight:	approx. 0.27kg (actuator not included)

# Low-pressure Diaphragm Valve Manifold VDV36UB Series

## Ordering information



### Inlet/Outlet Connection

MV4: 1/4" VFS male  
FV4: 1/4" VFS female  
TW4: 1/4" tube weld

MV6: 1/2" VFS male 3/8" O.D.  
FV6: 1/2" VFS female 3/8" O.D.  
TW6: 3/8" tube weld

MV8: 1/2" VFS male  
FV8: 1/2" VFS female  
TW8: 1/2" tube weld

\* Other connection standard, consult factory.

### Port Selection

**VDV36UB S - A - H - M - PC - 1 - 2 - 3**

#### Materials

S: 316L EP  
SLV: 316L secondary remelt

#### Flow Rate

A: A Type  
B: B Type  
C: C Type  
D: D Type

#### Working Pressure

None: 150 psig  
H: 3000 psig

#### Valve2 Actuator\*

M: manual actuator  
PO: pneumatic actuator, normally opened  
PC: pneumatic actuator, normally closed

\* When the actuators are the same there will be one symbol.

#### Valve1 Actuator

M: manual actuator  
PO: pneumatic actuator, normally opened  
PC: pneumatic actuator, normally closed

## Ordering Example

**Example: VDV36UBS - A - M - PC - FV4 - FV4 - FV4**  
**1 - 2 - 3**



# Diaphragm Valves

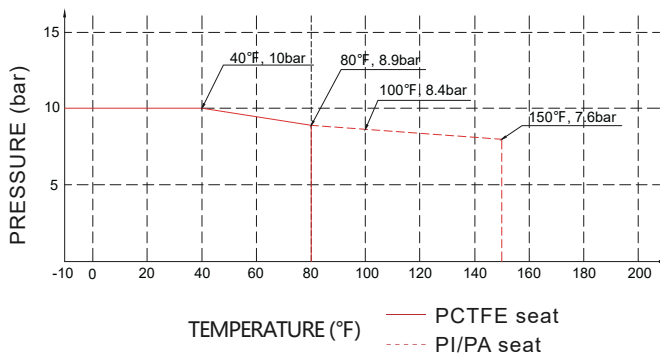
## VDV39 Series

### Product Feature

- Suitable for ultra pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is option



### Temperature / Pressure Rating

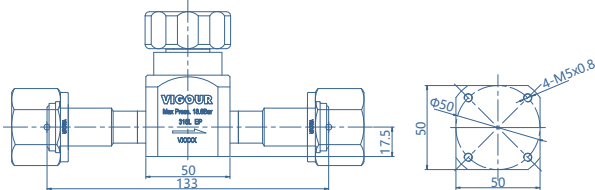


### Technical Data

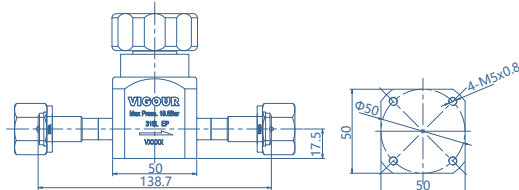
Max. Working Pressure:	270 psig (18.6 bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
Surface finish:	10µin. Ra
Materials	
Body:	see ordering info
Diaphragm:	Elgiloy® (316L optional)
Seat packing:	PCTFE (PFA / VESPEL optional)
Handle:	AL
Internal Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	1x10 <sup>-9</sup> mbar l/s He
Flow capacity:	Cv=2.8
Weight:	approx. 1.0kg (actuator not included)

# Diaphragm Valves VDV39 Series

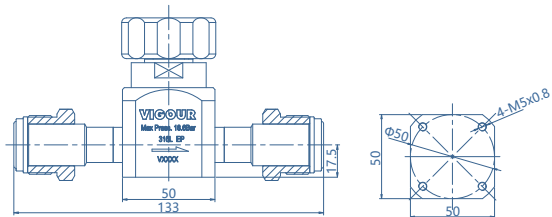
## Dimensions (mm)



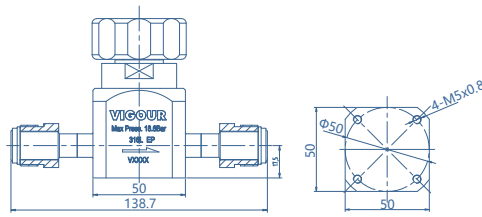
3/4 manual actuator (VFS female)



1/2 manual actuator (VFS female)



3/4 manual actuator (VFS male)



1/2 manual actuator (VFS male)

## Ordering Information

**VDV39S - M - MV8 - MV8 - PA**

### Materials

S: 316L

SLV: 316L secondary remelt

### Actuator

M: manual actuator

### Valve Seat Option

None: PCTFE (standard)

VS: Vespel®

PA: PFA

### End Connection

FV12: 3/4" VFS (F)

MV12: 3/4" VFS (M)

TW12: 3/4" tube weld

FV8: 1/2" VFS (F)

MV8: 1/2" VFS (M)

TW8: 1/2" tube weld

\* Other connection standard, consult factory

# Vacuum Generators

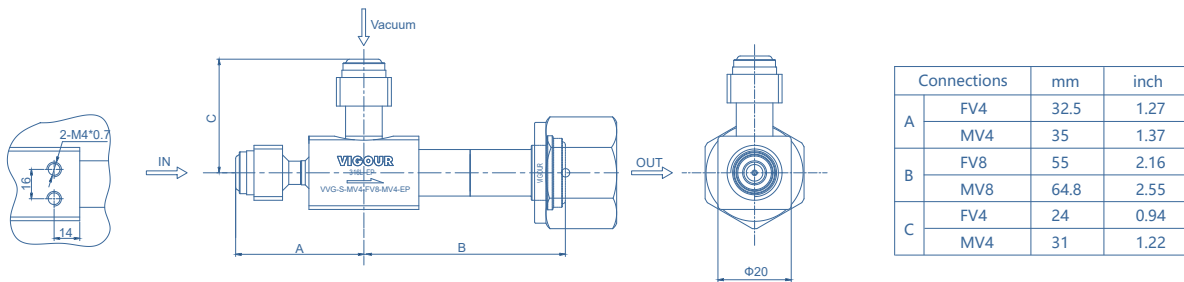
## VVG Series

### Product Feature

- Max. vacuum pressure: -90kPa
- Stainless steel 316L construction
- MMHG (Torr) vacuum generators
- With a minimum source nitrogen pressure of 90 psig
- 100% helium leak test



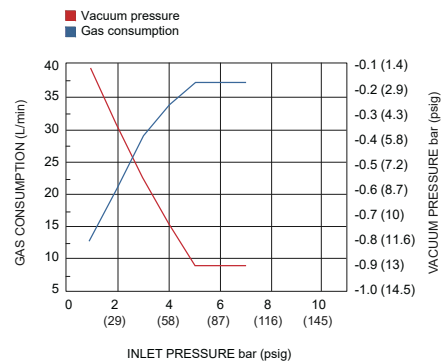
### Dimensions (mm)



### Technical Data

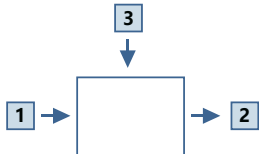
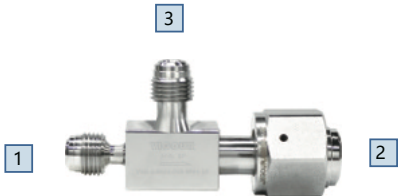
Type:	Vacuum Generators
Max. Vacuum pressure:	-90kPa
Inlet pressure at limiting vacuum pressure:	5 bar
Flow at limiting vacuum pressure:	37L/min
Body Material:	SS 316L
Max. Working pressure:	10 bar
Temperature range:	0~150°C
Source Gas:	Nitrogen

### Vacuum and Flow Specification





## Ordering Information



**Inlet/Outlet Connection**

FV4: 1/4" VFS female	MV4: 1/4" VFS male
FV8: 1/2" VFS female	MV8: 1/2" VFS male

\* Other connection standard, consult factory.

**Port Selection**

**VVG - S - 1 - 2 - 3 - EP**

**Materials**  
S: 316L

**Inlet Connection**  
MV4: 1/4" VFS male

**Outlet Connection**  
FV8: 1/2" VFS female  
MV8: 1/2" VFS male

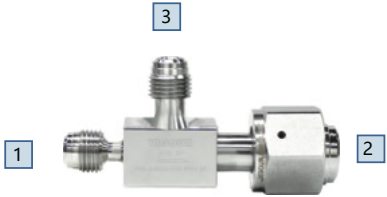
**Surface Finish**  
BA: 0.4 µm. Ra  
EP: 0.25 µm. Ra

**Vacuum Connection**  
FV4: 1/4" VFS female  
MV4: 1/4" VFS male

## Ordering Example

**Example: VVG - S - MV4 - FV8 - MV4**

1 - 2 - 3



# Bellows Valves

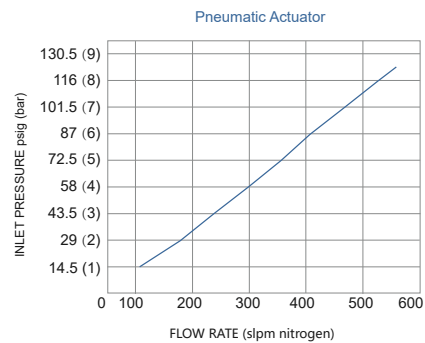
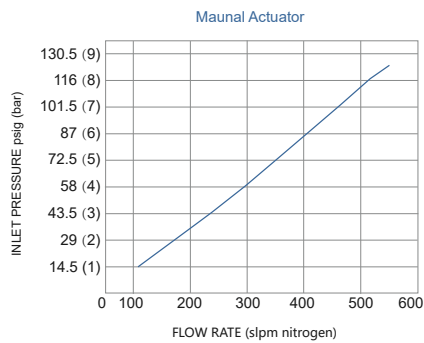
## VUBV Series

### Product Feature

- 316L stainless steel construction
- Tube fitting, tube welding, and VFS fitting joints
- Easy to clean to keep operation clean
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is option
- All-metal seal to atmosphere



### Flowchart

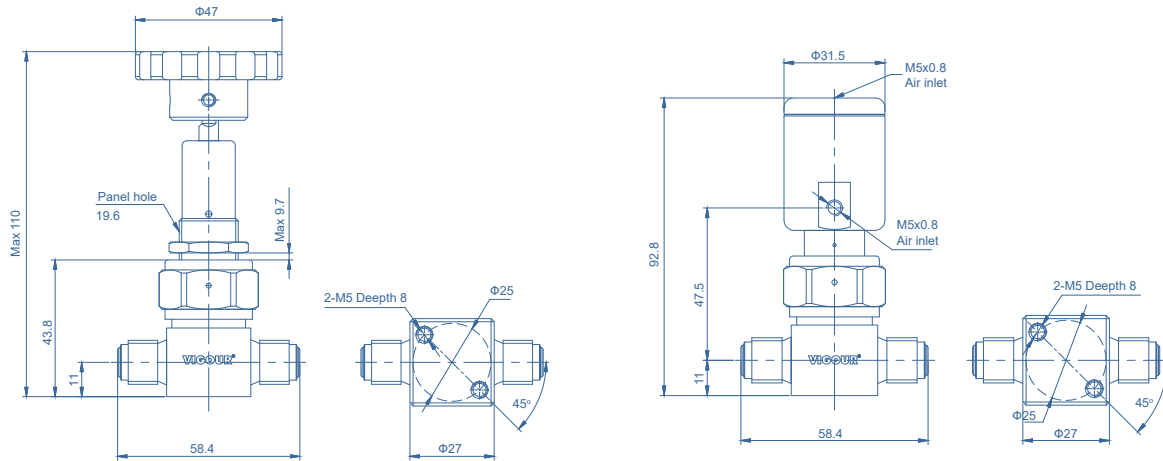


### Technical Data

Manual Pressure:	Vacuum 500 psig (35bar)
Pneumatic Pressure:	Vacuum 125 psig (8.6bar)
Operating Pressure:	45~120 psig (3.2~8.2bar)
Surface finish:	10µin. Ra Standard (7µin. Ra / 5µin. Ra optional)
Working Temp.:	-40°F ~ 200°F (-40°C ~ 93°C)
Materials	
Body:	316L
Bellows:	A269 / A240 stainless steel
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	4x10 <sup>-9</sup> mbar l/s He
External Leakage Allowance:	4x10 <sup>-9</sup> mbar l/s He
Flow capacity:	Cv=0.3
Weight:	approx. 1.54kg (actuator not included)

# Bellows Valves VUBV Series

## Dimensions (mm)



## Ordering Information

**VUBV S - M - MV4 - MV4 - VS**

### Materials

S: 316L

### Actuator

M: manual actuator

PC: pneumatic actuator, normally closed

### Valve Seat Option

None: PCTFE (standard)

VS: VespeI®

### End Connection

04: 1/4" tube fitting

TW4: 1/4" tube weld

FV4: 1/4" VFS female

MV4: 1/4" VFS male

\* Other connection standard, consult factory

\* Tube fitting wetted surface Ra. 20µm machine finished,  
TW4, FV4, MV4 wetted surface Ra. 8µm machine finished  
and electropolished

# Metering Valves

## VMV Series

### Product Features

- Low pressure metering valves
- Body materials: 316
- Panel installation is possible
- Vernier handles Options
- Straight and Angle flow patterns
- Working pressure: Max. 2000psig (137bar)
- Straight-pattern flow coefficients (Cv) from 0.004 to 0.16

### Technical Data

Series	Pressure-Temperature Ratings		Orifice in. (mm)	Shutoff Service	Stem Taper (Included Angle)
	Temperature °C	Working Pressure bar			
A type	-23°C to +204°C (FKM O-rings)	137	0.032 (0.81)	No	1°
B type			0.056 (1.42)	No	3°
C type	-23°C to +148°C (Buna N, O-rings)	68.9 <sup>①</sup>	0.128 (3.25)	Yes <sup>②</sup>	6°

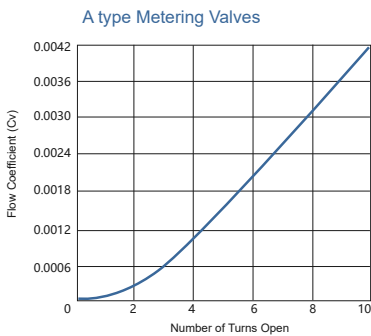
① Downstream pressure 500 psig (34.4 bar) max when valve requires adjustment at pressure due to strength limitations of the fine-pitch threads and high operating torque.

② Stainless steel L series valves are not recommended for shutoff in vacuum or gas service, or for repetitive shutoff in liquid service.

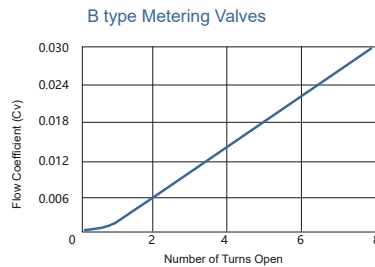


### Flow Coefficient at Turns Open

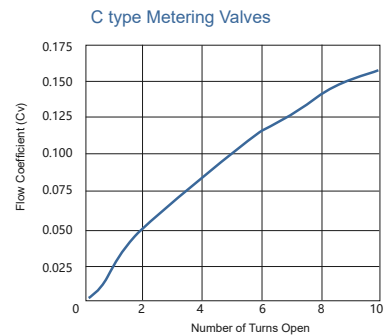
Flow Data at 70°F (20°C)



Max. Flow Cv=0.004	
Pressure Drop to Atmosphere bar	Air Flow std L/min
0.68	1.1
3.4	2.8
6.8	5.6



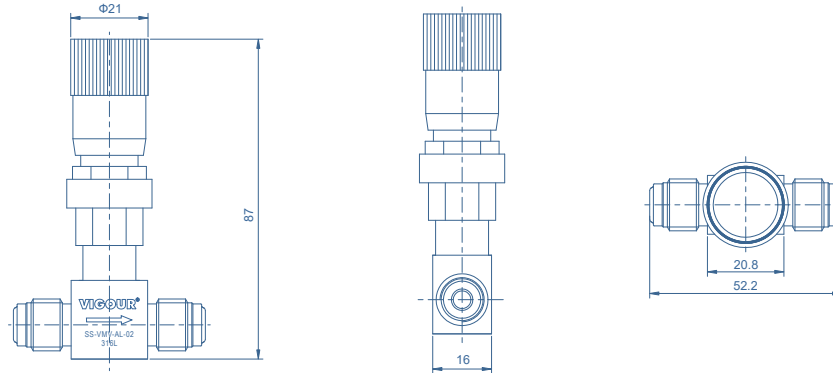
Max. Flow Cv=0.03	
Pressure Drop to Atmosphere bar	Air Flow std L/min
0.68	9.3
3.4	25.4
6.8	42.4



Max. Flow Cv=0.16	
Pressure Drop to Atmosphere bar	Air Flow std L/min
0.68	56.6
3.4	181
6.8	323

# Metering Valves VMV Series

## Dimensions



End Connections		Ordering Number	Dimensions, in. (mm)					
Inlet/Outlet	Size		L	H	H1	H2	E	G
A type (Straight Pattern)								
Tube Fittings	1/16 in.	SS-VMV-A-01	1.56 (39.6)	2.34 (59.4)	0.92 (23.4)	/	0.38 (9.6)	0.45 (11.4)
	1/8 in.	SS-VMV-A-02	1.90 (48.3)					
	1/4 in.	SS-VMV-A-04	2.04 (51.8)					
	3mm	SS-VMV-A-3M	1.90 (48.3)					
	6mm	SS-VMV-A-6M	2.04 (51.8)					
VFS Male	1/4 in.	SS-VMV-A-MV4	2.06 (52.3)					
A type (Angle Pattern)								
Tube Fittings	1/16 in.	SS-VMV-AL-01	0.81 (20.6)	3.22 (81.8)	0.92 (23.4)	0.88 (22.4)	0.38 (9.6)	0.45 (11.4)
	1/8 in.	SS-VMV-AL-02	0.98 (24.9)	3.22 (81.8)		0.98 (24.9)		
	1/4 in.	SS-VMV-AL-04	1.02 (25.9)	3.36 (85.3)		1.02 (25.9)		
	3mm	SS-VMV-AL-3M	0.98 (24.9)	3.32 (84.3)		0.99 (25.1)		
Male NPT / Tube Fittings	1/8 in.	SS-VMV-AL-M2-02	0.98 (24.9)	3.07 (78.0)		0.98 (24.9)		
B type (Straight Pattern)								
Tube Fittings	1/8 in.	SS-VMV-B-02	2.02 (51.3)	2.78 (70.6)	1.56 (39.6)	/	0.50 (12.7)	0.58 (14.7)
	1/4 in.	SS-VMV-B-04	2.20 (55.9)					
	3mm	SS-VMV-B-3M	2.02 (51.3)					
	6mm	SS-VMV-B-6M	2.20 (55.9)					
Male NPT	1/8 in.	SS-VMV-B-M2	1.50 (38.1)					
	1/4 in.	SS-VMV-B-M4	1.96 (49.8)					
Female NPT	1/8 in.	SS-VMV-B-F2	1.94 (49.3)					
VFS Male	1/4 in.	SS-VMV-B-MV4	2.06 (52.3)					
B type (Angle Pattern)								
Tube Fittings	1/8 in.	SS-VMV-BL-02	1.01 (25.7)	3.30 (83.8)	1.07 (27.2)	1.01 (25.7)	0.50 (12.7)	0.58 (14.7)
	1/4 in.	SS-VMV-BL-04	1.10 (27.9)	3.39 (86.1)		1.10 (27.9)		
	3mm	SS-VMV-BL-3M	1.01 (25.7)	3.30 (83.8)		1.01 (25.7)		
	6mm	SS-VMV-BL-6M	1.10 (27.9)	3.39 (86.1)		1.10 (27.9)		
Male NPT	1/8 in.	SS-VMV-BL-M2	0.75 (19.1)	3.04 (77.2)		0.75 (19.1)		
	1/4 in.	SS-VMV-BL-M4	0.98 (24.9)	3.27 (83.1)		1.02 (25.9)		
Male NPT / Tube Fittings	1/8 in.	SS-VMV-BL-M2-02	1.01 (25.7)	3.04 (77.2)		0.75 (19.1)		
Female NPT	1/8 in.	SS-VMV-BL-F2	0.97 (24.6)	3.26 (82.8)		0.97 (24.6)		

# Metering Valves

## VMV Series

### Dimensions

End Connections		Ordering Number	Dimensions, in. (mm)					
Inlet/Outlet	Size		L	H	H1	H2	E	G
C type (Straight Pattern)								
Tube Fittings	1/4 in.	SS-VMV-C-04	2.34 (59.4)	2.82 (71.6)	1.26 (32.0)	/	1.13 (28.7)	0.58 (14.7)
	3/8 in.	SS-VMV-C-06	2.46 (62.5)					
	6mm	SS-VMV-C-6M	2.34 (59.4)					
Male NPT	1/4 in.	SS-VMV-C-M4	2.00 (50.8)					
C type (Angle Pattern)								
Tube Fittings	1/4 in.	SS-VMV-CL-04	1.17 (29.7)	3.77 (95.8)	1.04 (26.4)	1.17 (29.7)	1.13 (28.7)	0.58 (14.7)
	6mm	SS-VMV-CL-6M						

### Options and Accessories



#### Vernier Handle

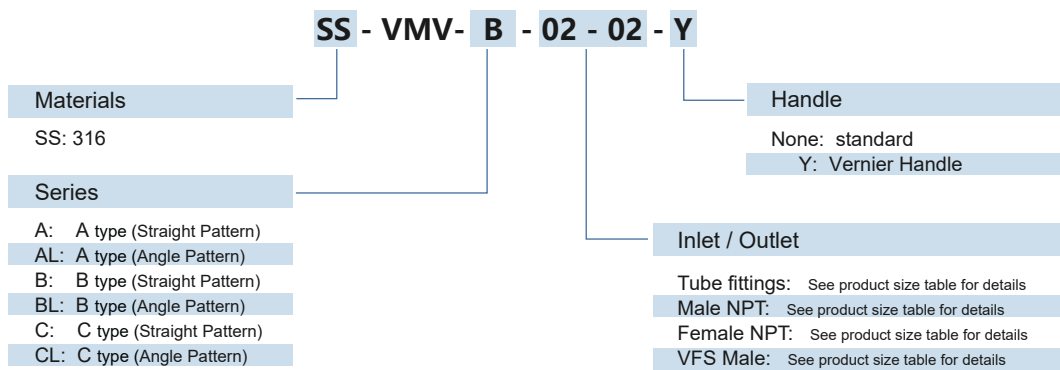
##### Product Features:

- Helps ensure repeatable flow adjustments.
- Provides readings accurate to 1/25 turn.
- Kits contain all parts necessary to add a vernier handle to an existing valve.

##### Ordering Example:

SS-VMV-AL-02-Y

### Ordering Information



# Atomic Layer Deposition Valves

## VALD Series

### Product Feature

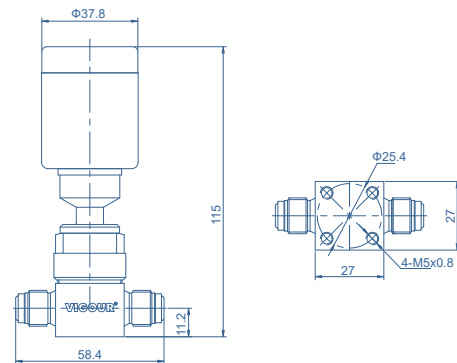
- Ultrahigh cycle life with high-speed actuation
- Normally open and normally closed pneumatic actuation
- Electronic or optical actuator position-sensing option
- Suitable for ultrahigh-purity applications
- Modular surface-mount, tube butt weld, and VFS end connections
- Opening and closing time of less than 5ms
- Fully swept flow path facilities
- Thermal isolation coupling optional



### Technical Data

Max. Working Pressure:	150 psig (10bar)
Nominal Diameter:	Φ4.1
Working Temp.:	-9°F ~ 399°F (-23°C ~ 200°C) Body Max. Temp 200°C
<b>Materials</b>	
Body:	see ordering info
Diaphragm:	Elgiloy®
Seat:	High purity PFA
Flow capacity:	Cv=0.27
Weight:	approx. 1.54kg

### Dimensions (mm)



### Ordering Information

**VALD S - PO - MV4 - MV4**

#### Materials

S: 316L  
SLV: 316L secondary remelt

#### Actuator

PO: pneumatic actuator, normally opened  
PC: pneumatic actuator, normally closed

#### End Connection

TW4: 1/4" tube weld  
FV4: 1/4" VFS (F)  
MV4: 1/4" VFS (M)

\* Other connection standard, consult factory

# All-Welded Check Valves

## VUCV Series

### Product Feature

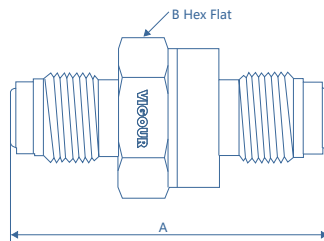
- All-welded design body with minimal dead space
- Cracking pressure less than 2 psig
- 316L SS Materials for ultra high purity grade
- Strong durability as well as corrosion resistance for long cycle life
- Elgiloy® spring material with free noise in the process of useny



### Technical Data

Working Pressure:	3000 psig
Cracking Pressure:	<2 psig
Working Temperature:	-10~80°C
Material	
Body:	SS 316L
Spring:	Elgiloy®
O-ring:	FKM
Flow Capacity:	Cv=0.55 (1/4")
	Cv=0.70 (1/2")

### Dimensions (mm)



End Conections	Dimensions (mm)	
	A	B
1/4" VFS male	45.7	22
1/2" VFS male	52.5	27

### Ordering Information

**VUCV - S - MV4 - MV4 - E**

Material

S: 316L

Inlets / Outlets

MV4: 1/4" VFS male

MV8: 1/2" VFS male

Seal Materials

E: EPDM

K: Kalrez® (FFKM)



## Product Feature

- Compact check valve
- O-ring Materials: VITON® standard, EPDM optional
- working pressure: Max. 300bar
- Opening pressure: 1/3psi / 1psi
- Inlet/outlet connection: NPT thread / NPT tube fitting



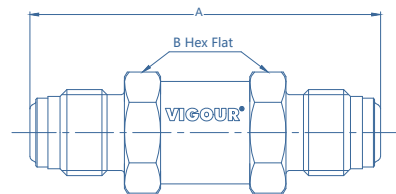
## Typical Applications

- Designed for instrument panels and systems
- Hydrogen energy
- High-flow applications

## Technical Data

Working pressure:	Max. 300 bar
Opening pressure:	1/3psi / 1psi
Parent material:	see ordering info
Inlet/outlet connection:	see ordering info
O-ring:	VITON® (standard) EPDM (optional)
Leakage rate:	Bubble-tight

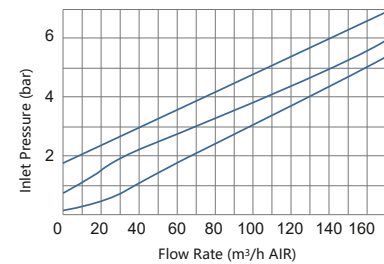
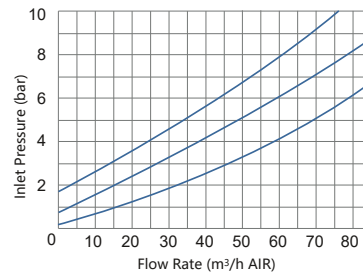
## Dimensions (mm)



Ordering Number	Dimensions (mm)	
	A	B
VCVH-S-MV4-MV4	58.2	17.4
VCVH-S-MV8-MV8	68.3	25.4

## Flowchart

Minimum open reset pressure		Reset pressure
psi (bar)		
1/3 (0.03)	3 (0.21) under	6 (0.42) under
1 (0.07)	4 (0.28) under	5 (0.35)
5 (0.35)	3~9 (0.21~0.63)	2 (0.14)
10 (0.69)	7~15 (0.49~1.1)	3 (0.21)
25 (1.8)	20~30 (1.4~2.1)	17 (1.21)



## Ordering Information

**VCVH - S - MV4 - MV4 - E - 1**

### Materials

S: 316L

### Inlet / Outlet Connection

MV4: 1/4" VFS male  
MV8: 1/2" VFS male

### Opening pressure

1: 1psi  
1/3: 1/3 psi

### O-ring

None: VITON®  
E: EPDM

# Gas Stick Assemblies

## VUP Series

### Product Features

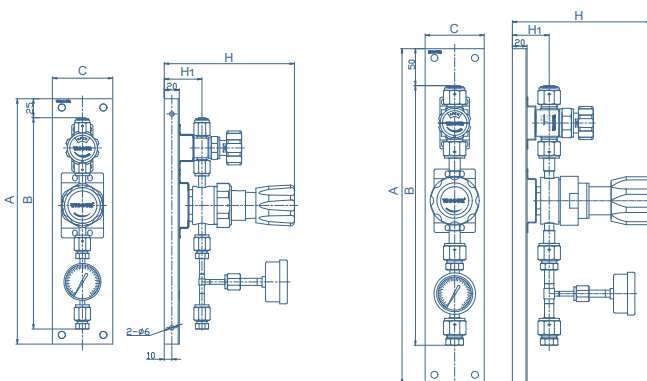
- Ultra high purity gas stick for all gas delivery systems  
100TG: ≤30 slpm delivery 1/4" VFS  
200TG: ≤300 slpm delivery 3/8" VFS  
300TG: ≤600 slpm delivery 1/2" VFS
- High control accuracy
- All connections welded or VFS
- Manual or pneumatic diaphragm valve option
- 100% Helium-leak-tested

### Technical Data

Inlet pressure P1:	300 psig
Outlet pressure P2:	30/60/100/150 psig
Diaphragm valve materials	
body:	316L
Valve seat:	PCTFE
Diaphragm:	Elgiloy®
Regulator materials	
body:	316L / 316L secondary remelt
Valve seat:	PCTFE
Diaphragm:	Hastelloy® C276
Leak rate: (to atmosphere)	1x10 <sup>-9</sup> mbar l/s He
(via seat)	1x10 <sup>-8</sup> mbar l/s He



### Dimensions (mm)

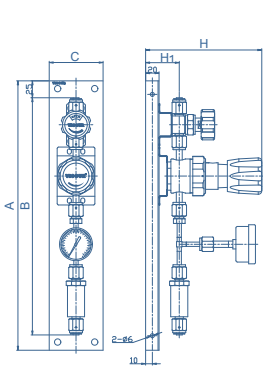


VUP-100TG (A Type)

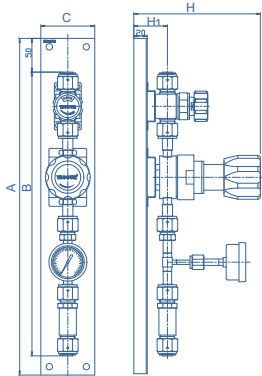
VUP-200TG / VUP-300TG (A Type)

Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-A	325	280	80	172.5	50
200TG	20	VUP-200TG-A	455	352.4	80	188	50
300TG	20	VUP-300TG-A	455	349.2	80	188	50

# Gas Stick Assemblies VUP Series

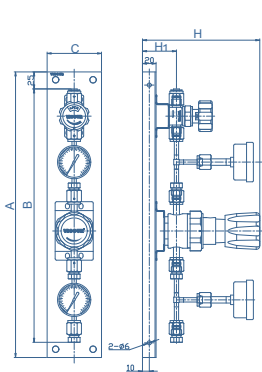


VUP-100TG (B Type)

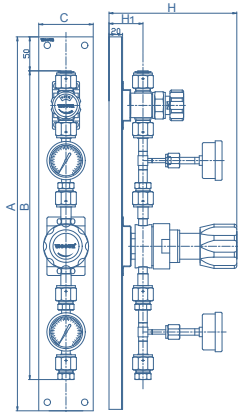


VUP-200TG / VUP-300TG (B Type)

Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-B	400	352.3	80	172.5	50
200TG	20	VUP-200TG-B	500	421.4	80	188	50
300TG	20	VUP-300TG-B	500	418.2	80	188	50

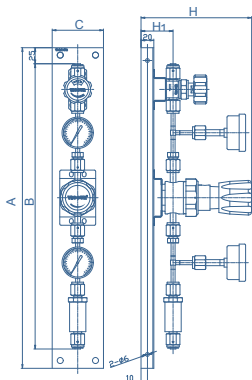


VUP-100TG (C Type)

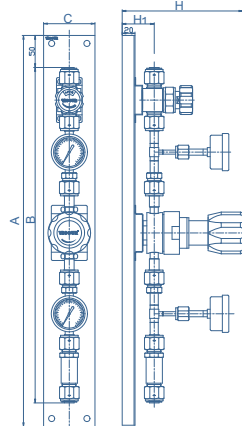


VUP-200TG / VUP-300TG (C Type)

Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-C	420	372.6	80	172.5	50
200TG	20	VUP-200TG-C	550	454.1	80	188	50
300TG	20	VUP-300TG-C	550	447.7	80	188	50



VUP-100TG (D Type)



VUP-200TG / VUP-300TG (D Type)

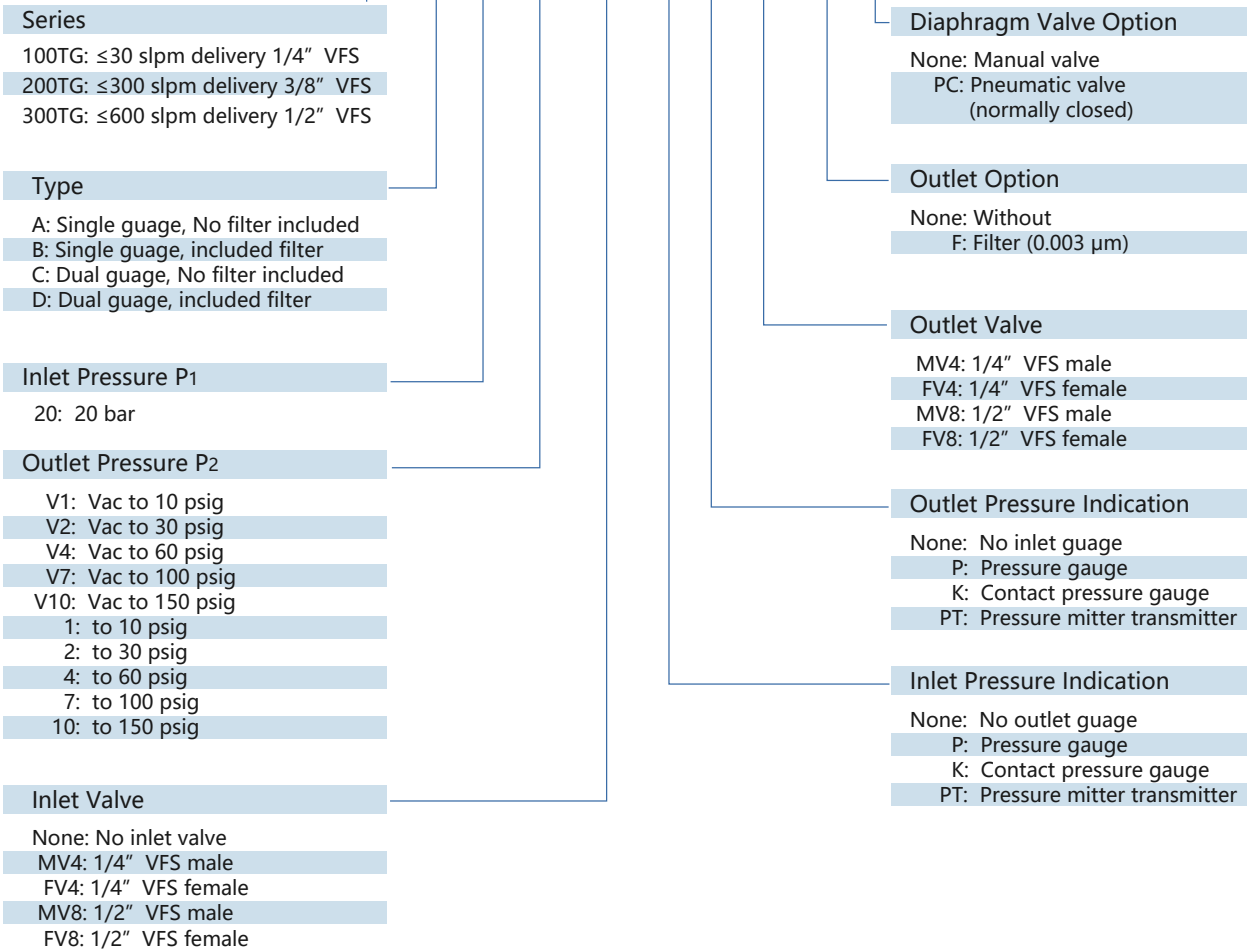
Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-D	500	444.9	80	172.5	50
200TG	20	VUP-200TG-D	610	523.1	80	188	50
300TG	20	VUP-300TG-D	610	516.7	80	188	50

# Gas Stick Assemblies

## VUP Series

### Ordering Information

VUP - 100TG - D - 20 - 10 - FV4 - P - P - FV4 - F - PC



## Product Feature

- The VFH Series is an In-Line filtration device
- Filter material: 316L
- Compact size and lightweight
- Outstanding chemical compatibility
- Tested for use with oxygen

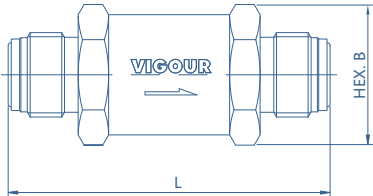


In-line Type

## Technical Data

Working Pressure:	2350 psig
Working Temperature:	-10~100°C
Material	
Body:	SS 316L
Filter Element:	SS 316L
Gasket:	SS 316L / PTFE
End Connection:	VFS Threaded Fitting

## Dimensions (mm)



End Connections	Dimensions (mm)	
	L	B
1/4" VFS male	79.3	32
1/2" VFS male	84.4	32

## Ordering Information

**VFH - S - MV4 - MV4 - 2**

<b>Material</b>	S: 316L
<b>Inlets / Outlets</b>	MV4: 1/4" VFS male MV8: 1/2" VFS male

<b>Nominal Pore Size</b>	0.5: 0.5 µm
	2: 2 µm
	5: 5 µm
	10: 10 µm
	20: 20 µm
	40: 40 µm
	70: 70 µm

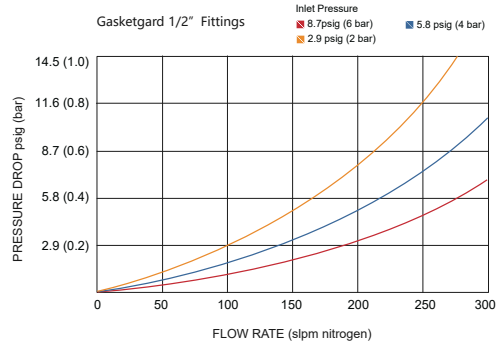
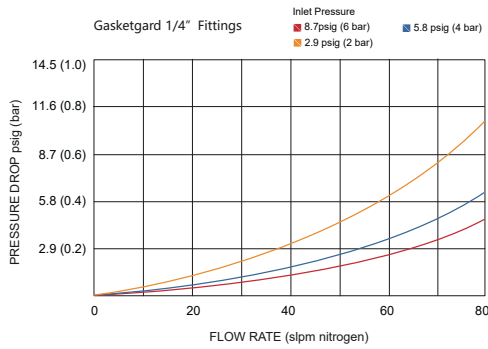
# Gasket Filters VUGF Series

## Product Feature

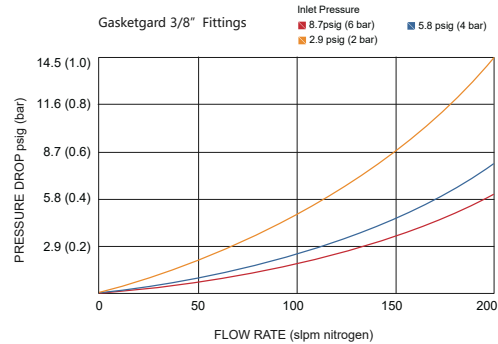
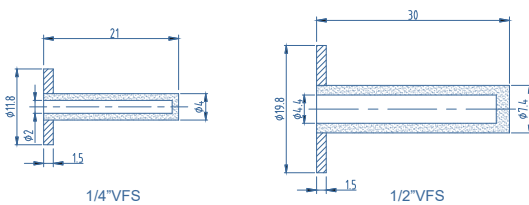
- All-metal filter
- Compact design
- Protect sensitive gas componers from particle damage
- Zntegrate into the gas system with out adding length
- Retain particles down to 0.3µm
- Dired with high purity nitrogen
- Fits in place of standard 1/4", 1/2" VFS Gasket



## Flow Rata



## Dimensions (mm)



## Ordering Information

VUGF - GK - G4

Gasket Option  
 GK: Gasket  
 GKR: Gasket Retainer Assembly

Option  
 G4: 1/4" VFS Gasket  
 G6: 3/8" VFS Gasket  
 G8: 1/2" VFS Gasket

## General Information



### Materials

Material	Ordering Number Designator	Specification
<b>Glands, Bodies, and Nuts</b>		
316L stainless steel	Standard	Bar stock: ASME SA479, ASTM A276 Forgings: ASME A182
316L secondary remelt stainless steel	-SLV	Bar stock: ASME SA479, ASTM A276 Forgings: ASME A182
<b>Gaskets</b>		
Nickel	-NI	ASTM B162
316L stainless steel	Standard	ASTM A240, ASTM A167

### Dimensions

- Dimensions are for reference only and are subject to change
- The D1 dimension refers to the smallest nominal inside diameter of the part

### Pressure Ratings

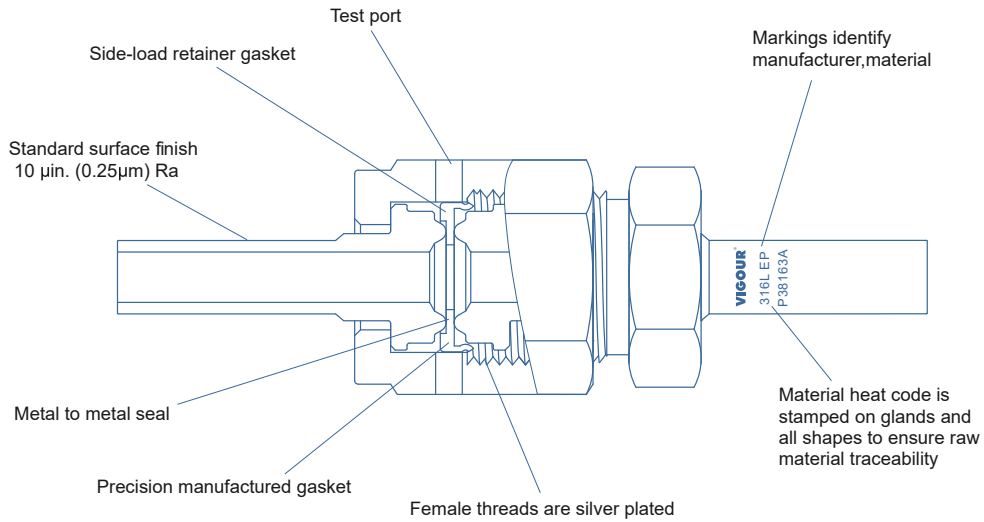
- Ratings are based upon tests conducted using VFS assemblies
- All ratings comply with calculations per ANSI Code for Pressure Piping B31.3
- To determine pressure ratings in accordance with ANSI B31.3, multiply psig rating by 0.94
- Ratings determined at ambient temperature

Components	Material	Temperature, °F (°C)
Fittings	316L stainless steel	1000 (537)
	316L secondary remelt stainless steel	1000 (537)
Gaskets	316L stainless steel	1000 (537)
	Nickel	600 (315)

### Testing

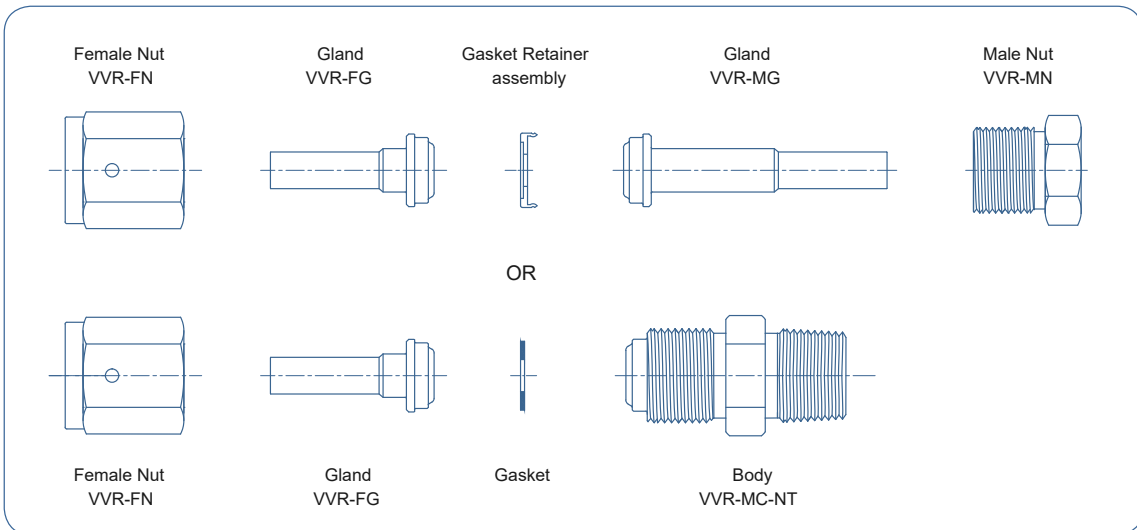
The VFS assembly with silver plating has been helium leak tested to a rate of  $4 \times 10^{-9}$  mbar l/s He and the unplated gasket to a rate of  $4 \times 10^{-11}$  mbar l/s He without leakage.

# Face Seal Fittings VVR Series



## Typical VFS Assemblies

VFS assemblies are made up of four or five basic components.

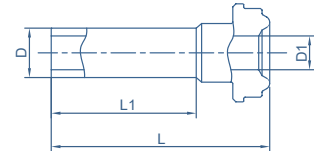




# Face Seal Fittings VVR Series

## Glands

### Short Tube Butt Weld



D Tube OD in.	Wall Thickness in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)
					L1	D1	L	
1/8	0.028	1/8	316L	VVR-FG2-TB2 ①	0.75	0.07	1.08	8500
			316L secondary remelt	VVR-FG2-TB2-SLV ①	(19.1)	(1.8)	(27.4)	(585)
1/4	0.035	1/4	316L	VVR-FG4-TB4	0.75	0.18	1.10	5100
			316L secondary remelt	VVR-FG4-TB4-SLV	(19.1)	(4.6)	(27.9)	(351)
1/4	0.035	1/4	316L	VVR-FG4-TB4-L18	0.38	0.18	0.72	5100
			316L secondary remelt	VVR-FG4-TB4-L18-SLV	(9.6)	(4.6)	(18.3)	(351)
1/4	0.035	1/4	316L	VVR-FG4-TB4-L15	0.25	0.18	0.60	5100
			316L secondary remelt	VVR-FG4-TB4-L15-SLV	(6.4)	(4.6)	(15.2)	(351)
1/4	0.035	1/2	316L	VVR-FG8-TB4	0.75	0.18	1.12	4300
			316L secondary remelt	VVR-FG8-TB4-SLV	(19.1)	(4.6)	(28.4)	(296)
1/4	0.035	1/2	316L	VVR-FG8-TB4-L15	0.25	0.18	0.62	4300
			316L secondary remelt	VVR-FG8-TB4-L15-SLV	(19.1)	(4.6)	(15.7)	(296)
1/4	0.035	1/2	316L	VVR-FG8-TB4-L19	0.75	0.18	0.76	4300
			316L secondary remelt	VVR-FG8-TB4-L19-SLV	(19.1)	(4.6)	(19.4)	(296)
3/8	0.035	1/2	316L	VVR-FG8-TB6	0.75	0.31	1.12	3300
			316L secondary remelt	VVR-FG8-TB6-SLV	(19.1)	(7.9)	(28.4)	(227)
3/8	0.035	1/2	316L	VVR-FG8-TB6-L15	0.25	0.31	0.62	3300
			316L secondary remelt	VVR-FG8-TB6-L15-SLV	(6.4)	(7.9)	(15.7)	(227)
1/2	0.049	1/2	316L	VVR-FG8-TB8	0.75	0.40	1.12	3700
			316L secondary remelt	VVR-FG8-TB8-SLV	(19.1)	(10.2)	(28.4)	(254)
1/2	0.049	1/2	316L	VVR-FG8-TB8-L18	0.38	0.40	0.74	3700
			316L secondary remelt	VVR-FG8-TB8-L18-SLV	(9.6)	(10.2)	(18.8)	(254)
1/2	0.049	1/2	316L	VVR-FG8-TB8-L15	0.25	0.40	0.62	3700
			316L secondary remelt	VVR-FG8-TB8-L15-SLV	(6.4)	(10.2)	(15.7)	(254)
3/4	0.065	3/4	316L	VVR-FG12-TB12	0.81	0.62	1.25	2400
			316L secondary remelt	VVR-FG12-TB12-SLV	(20.6)	(15.7)	(32)	(165)
1	0.065	1	316L	VVR-FG16-TB16	0.75	0.87	1.51	1900
			316L secondary remelt	VVR-FG16-TB16-SLV	(19.1)	(22.1)	(38.6)	(130)

① not design for gasket retainer assembly

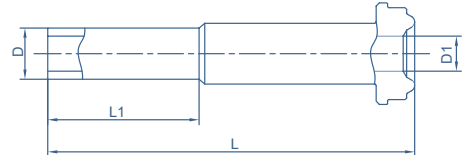
To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VVR-FG4-TB4-BA

# Face Seal Fittings

## VVR Series

### Glands

#### Long Tube Butt Weld



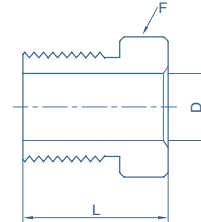
D Tube OD in.	Wall Thickness in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)
					L1	D1	L	
1/8	0.028	1/8	316L	VVR-MG2-TB2 ①	0.75	0.07	1.42	8500
			316L secondary remelt	VVR-MG2-TB2-SLV ①	(19.1)	(1.8)	(36.1)	(585)
1/4	0.035	1/4	316L	VVR-MG4-TB4	0.75	0.18	1.70	5100
			316L secondary remelt	VVR-MG4-TB4-SLV	(19.1)	(4.6)	(43.2)	(351)
1/4	0.035	1/4	316L	VVR-MG4-TB4-L33	0.38	0.18	1.32	5100
			316L secondary remelt	VVR-MG4-TB4-L33-SLV	(9.6)	(4.6)	(33.5)	(351)
1/4	0.035	1/4	316L	VVR-MG4-TB4-L30	0.25	0.18	1.20	5100
			316L secondary remelt	VVR-MG4-TB4-L30-SLV	(6.4)	(4.6)	(30.5)	(351)
1/4	0.035	1/2	316L	VVR-MG8-TB4	0.75	0.18	1.79	4300
			316L secondary remelt	VVR-MG8-TB4-SLV	(19.1)	(4.6)	(45.5)	(296)
1/4	0.035	1/2	316L	VVR-MG8-TB4-L32	0.75	0.18	1.28	4300
			316L secondary remelt	VVR-MG8-TB4-L32-SLV	(19.1)	(4.6)	(32.7)	(296)
1/4	0.035	1/2	316L	VVR-MG8-TB4-L37	0.75	0.18	1.47	4300
			316L secondary remelt	VVR-MG8-TB4-L37-SLV	(19.1)	(4.6)	(37.4)	(296)
3/8	0.035	1/2	316L	VVR-MG8-TB6	0.75	0.31	1.79	3300
			316L secondary remelt	VVR-MG8-TB6-SLV	(19.1)	(7.9)	(45.5)	(227)
3/8	0.035	1/2	316L	VVR-MG8-TB6-L32	0.25	0.31	1.29	3300
			316L secondary remelt	VVR-MG8-TB6-L32-SLV	(6.4)	(7.9)	(32.8)	(227)
1/2	0.049	1/2	316L	VVR-MG8-TB8	0.75	0.40	1.79	3500
			316L secondary remelt	VVR-MG8-TB8-SLV	(19.1)	(10.2)	(45.5)	(241)
1/2	0.049	1/2	316L	VVR-MG8-TB8-L35	0.38	0.40	1.41	3500
			316L secondary remelt	VVR-MG8-TB8-L35-SLV	(9.6)	(10.2)	(35.8)	(241)
1/2	0.049	1/2	316L	VVR-MG8-TB8-L32	0.25	0.40	1.29	3500
			316L secondary remelt	VVR-MG8-TB8-L32-SLV	(6.4)	(10.2)	(32.8)	(241)
3/4	0.065	3/4	316L	VVR-MG12-TB12	0.75	0.65	2.03	2400
			316L secondary remelt	VVR-MG12-TB12-SLV	(19.1)	(16.5)	(51.6)	(165)
1	0.065	1	316L	VVR-MG16-TB16	0.75	0.87	2.32	2400
			316L secondary remelt	VVR-MG16-TB16-SLV	(19.1)	(22.1)	(58.9)	(165)

① not design for gasket retainer assembly

To order fittings manufactured for Surface Finish Ra(Average) < 0.4 add BA to the ordering number.  
Example: VVR-MG4-TB4-BA

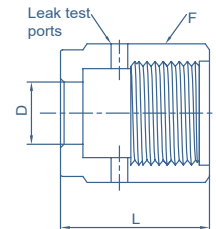
# Face Seal Fittings VVR Series

## Male Nut



VFS Size in.	Ordering Number	Material	F Hex Flat	Dimensions, in.(mm)	
				L	D
1/8	VVR-MN2	316L	3/8	0.50 (12.7)	0.21 (5.3)
1/4	VVR-MN4		5/8	0.71 (18.0)	0.36 (9.1)
1/2	VVR-MN8		15/16	0.81 (20.6)	0.61 (15.5)
3/4	VVR-MN12		1-5/16	1.00 (25.4)	0.89 (22.6)
1	VVR-MN16		1-5/8	1.19 (30.2)	1.20 (30.5)

## Female Nut



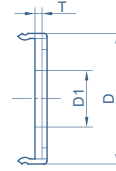
VFS Size in.	Ordering Number	Material	F Hex Flat	Dimensions, in.(mm)	
				L	D
1/8	VVR-FN2	316L	7/16	0.53 (13.5)	0.21 (5.3)
1/4	VVR-FN4		3/4	0.81 (20.6)	0.36 (9.1)
1/2	VVR-FN8		1-1/16	0.88 (22.4)	0.61 (15.5)
3/4	VVR-FN12		1-1/2	1.12 (28.4)	0.89 (22.6)
1	VVR-FN16		1-3/4	1.34 (34.0)	1.20 (30.5)

Dimensions are for reference only and are subject to change without prior notice

# Face Seal Fittings

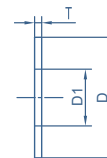
## VVR Series

### Gasket Retainer Assembly



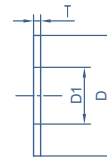
VFS Size in.	Ordering Number	Material	Dimensions, in.(mm)		
			D1	T	D
1/4	VVR-GKR-G4	316L	0.24 (6.1)	0.028 (0.7)	0.50 (12.7)
	VVR-GKR-G4-NI	Nickel			
1/2	VVR-GKR-G8	316L	0.44 (11.2)	0.028 (0.7)	0.79 (20.1)
	VVR-GKR-G8-NI	Nickel			
3/4	VVR-GKR-G12	316L	0.66 (16.8)	0.028 (0.7)	1.14 (29.0)
	VVR-GKR-G12-NI	Nickel			
1	VVR-GKR-G16	316L	0.89 (22.6)	0.028 (0.7)	1.40 (35.6)
	VVR-GKR-G16-NI	Nickel			

### Gaskets



VFS Size in.	Ordering Number	Material	Dimensions, in.(mm)		
			D1	T	D
1/8	VVR-GK-G2	316L	0.09 (2.3)	0.028 (0.7)	0.26 (6.6)
	VVR-GK-G2-NI	Nickel			
1/4	VVR-GK-G4	316L	0.22 (5.6)	0.028 (0.7)	0.47 (11.9)
	VVR-GK-G4-NI	Nickel			
	VVR-GK-G4-12.7	316L			
	VVR-GK-G4-12.7-NI	Nickel			
1/2	VVR-GK-G8	316L	0.44 (11.2)	0.028 (0.7)	0.78 (19.8)
	VVR-GK-G8-NI	Nickel			
3/4	VVR-GK-G12	316L	0.66 (16.8)	0.028 (0.7)	1.14 (29.0)
	VVR-GK-G12-NI	Nickel			
1	VVR-GK-G16	316L	0.89 (22.6)	0.028 (0.7)	1.40 (35.6)
	VVR-GK-G16-NI	Nickel			

### Filter Gaskets

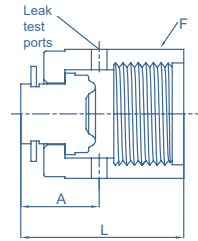


VFS Size in.	Ordering Number	Material	Dimensions, in.(mm)		
			D1	T	D
1/4	VVR-GKF-G4	316L	0.22 (5.6)	0.028 (0.7)	0.47 (11.9)
	VVR-GKRF-G4				
1/2	VVR-GKF-G8	316L	0.44 (11.2)	0.028 (0.7)	0.78 (19.8)
	VVR-GKRF-G8				

\* Element Nominal Pore Size (Optaion) : 0.5µm / 2µm / 5µm / 10µm / 20µm / 60µm  
 Ordering Example: VVR-GKF-G4-0.5

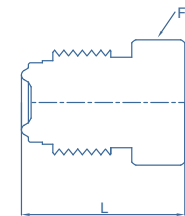
# Face Seal Fittings VVR Series

## Cap



VFS Size in.	Ordering Number	Material	F Hex Flat	Dimensions, in.(mm)	
				L	A
1/8	VVR-C2	316L	7/16	0.63 (16.0)	0.30 (7.6)
1/4	VVR-C4		3/4	0.94 (23.9)	0.44 (11.2)
1/2	VVR-C8		1-1/16	1.01 (25.6)	0.45 (11.4)
3/4	VVR-C12		1-1/2	1.29 (32.8)	0.54 (13.7)
1	VVR-C16		1-3/4	1.54 (39.1)	0.63 (16.0)

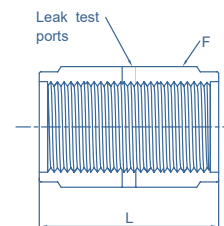
## Plug



VFS Size in.	Ordering Number	Material	Dimensions, in.(mm)	
			F Hex Flat	L
1/8	VVR-P2 <sup>①</sup>	316L	3/8	0.68 (17.3)
1/4	VVR-P4 <sup>②</sup>		5/8	0.92 (23.4)
1/2	VVR-P8		15/16	1.08 (27.4)
3/4	VVR-P12		1-5/16	1.43 (36.3)
1	VVR-P16		1-5/8	1.52 (38.6)

- ① Not designed for gasket retainer assembly.
- ② Also available as a rotatable plug.  
Ordering number: VVR-P8-R

## Coupling



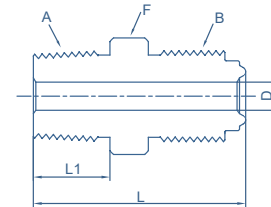
VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)	
			L	F
1/8	316L	VVR-FU2	0.66 (16.8)	7/16
1/4		VVR-FU4	1.19 (30.2)	3/4
1/2		VVR-FU8	1.31 (33.3)	1-1/16
3/4		VVR-FU12	1.68 (42.7)	1-1/2
1		VVR-FU16	2.04 (51.8)	1-3/4

Dimensions are for reference only  
and are subject to change without prior notice

# Face Seal Fittings

## VVR Series

### Male NPT Connectors <sup>①</sup>

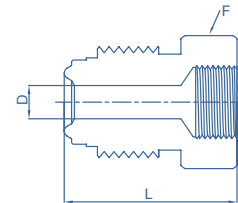


A NPT Size in.	B VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)	
				L	L1	D	F	NI	SS
1/16	1/8	316L	VVR-MC2-M1 <sup>①</sup>	1.07 (27.2)	0.38 (9.6)	0.09 (2.3) <sup>③</sup>	3/8	9000 (620)	9000 (620)
1/8	1/8		VVR-MC2-M2 <sup>②</sup>	1.07 (27.2)	0.38 (9.6)	0.09 (2.3) <sup>③</sup>	7/16	9000 (620)	9000 (620)
1/8	1/4		VVR-MC4-M2	1.31 (33.3)	0.38 (9.6)	0.18 (4.6)	5/8	10000 (689)	6400 (440)
1/4	1/4		VVR-MC4-M4	1.49 (37.8)	0.56 (14.2)	0.18 (4.6)	5/8	10000 (689)	6400 (440)
1/4	1/2		VVR-MC8-M4	1.65 (41.9)	0.56 (14.2)	0.28 (7.1) <sup>③</sup>	15/16	4300 (296)	2800 (192)
3/8	1/2		VVR-MC8-M6	1.65 (41.9)	0.56 (14.2)	0.38 (9.6)	15/16	4300 (296)	2800 (192)
1/2	1/2		VVR-MC8-M8	1.84 (46.7)	0.75 (19.1)	0.4 (10.2)	15/16	4300 (296)	2800 (192)
3/4	3/4		VVR-MC12-M12	2.19 (55.6)	0.75 (19.1)	0.62 (15.7)	1-5/16	3700 (254)	2400 (165)
1	1		VVR-MC16-M16	2.47 (62.7)	0.94 (23.9)	0.87 (22.1)	1-5/8	2400 (165)	3000 (206)

- ① VFS components with fixed threads must remain stationary during installation. These fitting connections should be assembled only to glands with rotating male or female threaded nuts.
- ② Not designed for gasket retainer assembly
- ③ May contain internal diameter transitions

To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VVR-MC4-M4-BA

### Female NPT Connectors <sup>①</sup>



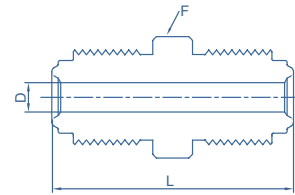
NPT Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)	
				L	D	F flat	NI	SS
1/16	1/8	316L	VVR-MC2-F1 <sup>①</sup>	1.10 (27.9)	0.09 (2.3)	7/16	6700 (461)	6700 (461)
1/8	1/8		VVR-MC2-F2 <sup>②</sup>	1.19 (30.2)	0.09 (2.3)	9/16	6500 (447)	6500 (447)
1/8	1/4		VVR-MC4-F2	1.41 (35.8)	0.18 (4.6)	5/8	8000 (551)	8000 (551)
1/4	1/4		VVR-MC4-F4	1.54 (39.1)	0.18 (4.6)	3/4	6600 (454)	6600 (454)
3/8	1/2		VVR-MC8-F6	1.76 (44.7)	0.40 (10.2)	15/16	3500 (241)	4300 (296)
1/2	1/2		VVR-MC8-F8	1.99 (50.5)	0.40 (10.2)	1-1/16	3500 (241)	4300 (296)
3/4	3/4		VVR-MC12-F12	2.36 (59.9)	0.62 (15.7)	1-5/16	3000 (206)	3700 (254)
1	1		VVR-MC16-F16	2.51 (63.8)	0.87 (22.1)	1-5/8	2400 (165)	3000 (206)

- ① VFS components with fixed threads must remain stationary during installation. These fitting connections should be assembled only to glands with rotating male or female threaded nuts.
- ② Not designed for gasket retainer assembly

To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VVR-MC4-F4-BA

# Face Seal Fittings VVR Series

## Male Union <sup>①</sup>



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)	
			L	D	F	NI	SS
1/8	316L	VVR-MU2 <sup>②</sup>	1.13 (28.7)	0.09 (2.3)	3/8	9000 (620)	11200 (771)
1/4		VVR-MU4	1.55 (39.4)	0.18 (4.6)	5/8	8000 (551)	10000 (689)
1/2		VVR-MU8	1.84 (46.7)	0.40 (10.2)	15/16	3500 (241)	4300 (296)
3/4		VVR-MU12	2.44 (62.0)	0.62 (15.7)	1-5/16	3000 (206)	3700 (254)
1		VVR-MU16	2.59 (65.8)	0.87 (22.1)	1-5/8	2400 (165)	3000 (206)

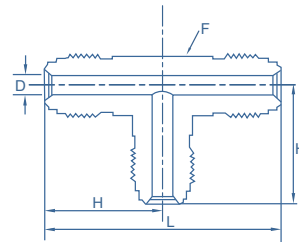
① VFS components with fixed threads must remain stationary during installation.

These fitting connections should be assembled only to glands with rotating male or female threaded nuts.

② Not designed for gasket retainer assembly

To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VVR-MU4-BA

## Male Union Tee



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)	
			L	D	F	H	NI	SS
1/8	316L	VVR-MUT-2	1.78 (45.2)	0.09 (2.3)	7/16	0.89 (22.6)	9000 (620)	11200 (771)
1/4		VVR-MUT-4	2.14 (54.4)	0.18 (4.6)	1/2	1.07 (27.2)	8000 (551)	10000 (689)
1/2		VVR-MUT-8	2.90 (73.7)	0.40 (10.2)	13/16	1.45 (36.8)	3500 (241)	4300 (296)
3/4		VVR-MUT-12	3.84 (97.5)	0.62 (15.7)	1-1/4	1.92 (48.8)	3000 (206)	3700 (254)
1		VVR-MUT-16	4.00 (102)	0.87 (22.1)	1-11/16	2.00 (50.8)	2400 (165)	3000 (206)

To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VVR-MUT-4-BA

## Fitting Lock Device

This device is intended for use on VIGOUR VFS metal gasket face seal assemblies with standard male and female nuts.



Size in.	Material	Ordering Number
1/4	316L	VVR-FLD-4
1/2	316L	VVR-FLD-8



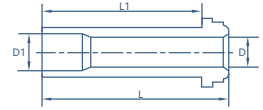
Size in.	Material	Matching product	Ordering Number
1/4	316L	VDV32	VVR-FLD-DV32-4
		VDV33	VVR-FLD-DV33-4
1/2	316L	VDV32	VVR-FLD-DV32-8
		VDV33	VVR-FLD-DV33-8

Dimensions are for reference only  
and are subject to change without prior notice

# Face Seal Fittings HVVR Series

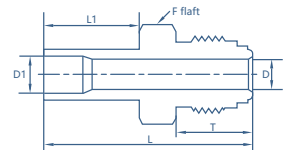
## High-Flow Connections

### Glands Tube Butt Weld



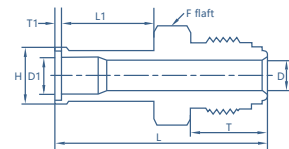
Tube Size in.	Nominal Wall Thickness	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)	
					L	L1	D	D1	Ni	316L
3/8	0.035	1/4	316L	HVVR-HG4-TB6-L15	0.60 (15.2)	0.41 (10.4)	0.25 (6.4)	0.31 (7.9)	3300 (227)	3300 (227)
3/8	0.035	1/4	316L	HVVR-HG4-TB6-L30	1.19 (30.2)	1.00 (25.4)	0.25 (6.4)	0.31 (7.9)	3300 (227)	3300 (227)
3/8	0.035	1/4	316L	HVVR-HG4-TB6-L33	1.31 (33.3)	1.12 (28.4)	0.25 (6.4)	0.31 (7.9)	3300 (227)	3300 (227)

### Bodies Tube Butt Weld



Tube Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)						Working Pressure psig (bar)	
				L	L1	T	D	D1	F	Ni	316L
3/8	1/4	316L	HVVR-MG4-TB6	1.68 (42.7)	0.75 (19.1)	0.62 (15.7)	0.25 (6.4)	0.31 (7.9)	5/8	3300 (227)	3300 (227)

### Bodies Automatic Tube Weld



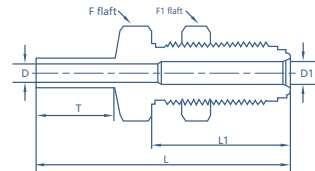
Tube Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)								Working Pressure psig (bar)	
				L	L1	T	T1	D	D1	F	H	Ni	316L
3/8	1/4	316L	HVVR-AHG4-TW6	1.71 (43.4)	0.75 (19.1)	0.62 (15.7)	0.03 (0.8)	0.25 (6.4)	0.31 (7.9)	5/8	0.41 (10.4)	3300 (227)	3300 (227)



# Face Seal Fittings HVVR Series

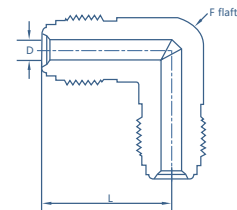
## High-Flow Connections

### Bodies Bulkhead Connector



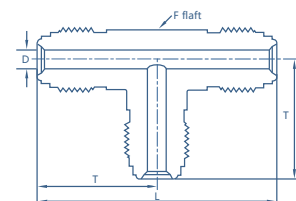
Tube Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)							Panel Hole Dia	Max Panel Thickness	Working Pressure psig (bar)	
				L	L1	T	D	D1	F	F1			Ni	316L
3/8	1/4	316L	HVVR-BMG4-TB6	2.36 (59.9)	1.30 (33.0)	0.75 (19.1)	0.31 (7.9)	0.25 (6.4)	3/4	3/4	19/32 (15.0)	0.44 (11.2)	3300 (227)	3300 (227)

### Union Elbow



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)	
			L	D	F	Ni	316L
1/4	316L	HVVR-UE4	1.07 (27.2)	0.25 (6.4)	1/2	8000 (551)	10000 (689)

### Union Tee



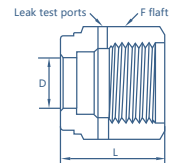
VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)	
			L	T	D	F	Ni	316L
1/4	316L	HVVR-UT4	2.14 (54.4)	1.07 (27.2)	0.25 (6.4)	1/2	8000 (551)	10000 (689)

Dimensions are for reference only  
and are subject to change without prior notice

# Face Seal Fittings HVVR Series

## High-Flow Connections

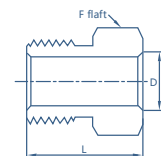
### Nuts Female



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)		
			L	D	F
1/4	316L	HVVR-FN4 <sup>①</sup>	0.81 (20.6)	0.39 (9.9)	3/4

① Use for High Flow Connections: Glands Tube Butt Weld

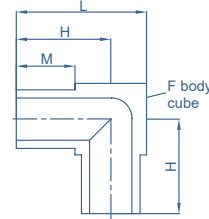
### Nuts Male



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)		
			L	D	F
1/4	316L	HVVR-MN4	0.71 (18.0)	0.39 (9.9)	5/8

# Micro Weld fittings VMW Series

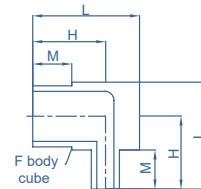
## Union Elbow



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
			L	M	F	H	
1/8	0.028	VMW-UE2 VMW-UE2-SLV	0.56 (14.2)	0.25 (6.4)	5/16	0.41 (10.4)	8500 (585)
1/4	0.035	VMW-UE4 VMW-UE4-SLV	0.56 (14.2)		5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-UE6 VMW-UE6-SLV	0.69 (17.5)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-UE8 VMW-UE8-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3700 (254)
3/4	0.065	VMW-UE12 VMW-UE12-SLV	1.06 (27.0)		13/16	0.66 (16.6)	2400 (165)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VMW-UE6-BA

## Reducing Elbow

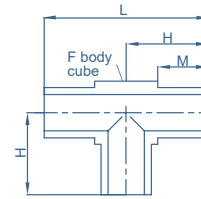


Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
					L	M	F	H	
1/4	0.035	1/8	0.028	VMW-RE4-2 VMW-RE4-2-SLV	0.56 (14.2)	0.25 (6.4)	5/16	0.41 (10.3)	3300 (227)
3/8	0.035	1/4	0.035	VMW-RE6-4 VMW-RE6-4-SLV	0.69 (17.5)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	1/4	0.035	VMW-RE8-4 VMW-RE8-4-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3700 (254)
1/2	0.049	3/8	0.035	VMW-RE8-6 VMW-RE8-6-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3300 (227)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VMW-RE6-4-BA

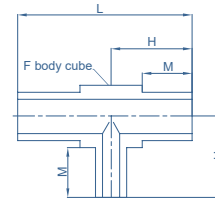
# Micro Weld fittings VMW Series

## Union Tee



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
			L	M	F	H	
1/8	0.028	VMW-UT2 VMW-UT2-SLV	0.82 (20.8)	0.25 (6.4)	5/16	0.41 (10.4)	8500 (585)
1/4	0.035	VMW-UT4 VMW-UT4-SLV	0.82 (20.8)		5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-UT6 VMW-UT6-SLV	0.94 (23.9)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-UT8 VMW-UT8-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3700 (254)
3/4	0.065	VMW-UT12 VMW-UT12-SLV	1.31 (33.3)		13/16	0.65 (16.6)	2400 (165)

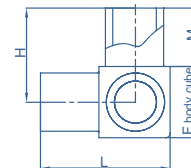
## Reducing Tee



Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
					L	M	F	H	
1/4	0.035	1/8	0.028	VMW-RT4-2 VMW-RT4-2-SLV	0.81 (20.6)	0.25 (6.4)	5/16	0.41 (10.3)	3300 (227)
3/8	0.035	1/4	0.035	VMW-RT6-4 VMW-RT6-4-SLV	0.94 (23.9)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	1/4	0.035	VMW-RT8-4 VMW-RT8-4-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3700 (254)
1/2	0.049	3/8	0.035	VMW-RT8-6 VMW-RT8-6-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3300 (227)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VMW-RT6-4-BA

## Tribow

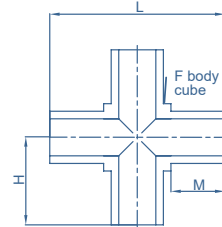


Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
			L	M	F	H	
1/4	0.035	VMW-TB4 VMW-TB4-SLV	0.56 (14.2)	0.25 (6.4)	5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-TB6 VMW-TB6-SLV	0.69 (17.5)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-TB8 VMW-TB8-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3700 (254)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VMW-TB6-BA

# Micro Weld fittings VMW Series

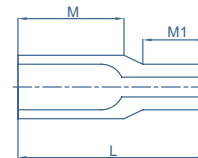
## Cross Union



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
			L	M	F	H	
1/8	0.028	VMW-CU2 VMW-CU2-SLV	0.82 (20.8)	0.25 (6.4)	5/16	0.41 (10.4)	8500 (585)
1/4	0.035	VMW-CU4 VMW-CU4-SLV	0.82 (20.8)		5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-CU6 VMW-CU6-SLV	0.94 (23.9)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-CU8 VMW-CU8-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3700 (254)

To order fittings manufactured for Surface Finish Ra(Average) < 0.4 add BA to the ordering number.  
Example: VMW-CU4-BA

## Reducing Union



Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)
					L	M	M1	
1/4	0.035	1/8	0.028	VMW-RU4-2 VMW-RU4-2-SLV	0.75 (19.0)	0.42 (10.7)	0.25 (6.4)	5100 (351)
3/8	0.035	1/4	0.035	VMW-RU6-4 VMW-RU6-4-SLV				3300 (227)
1/2	0.049	1/4	0.035	VMW-RU8-4 VMW-RU8-4-SLV				3700 (254)
1/2	0.049	3/8	0.035	VMW-RU8-6 VMW-RU8-6-SLV				3300 (227)
3/4	0.065	1/4	0.035	VMW-RU12-4 VMW-RU12-4-SLV	0.75 (19.0)	0.42 (10.7)	0.25 (6.4)	2400 (165)
3/4	0.065	3/8	0.035	VMW-RU12-6 VMW-RU12-6-SLV				2400 (165)
3/4	0.065	1/2	0.049	VMW-RU12-8 VMW-RU12-8-SLV				2400 (165)

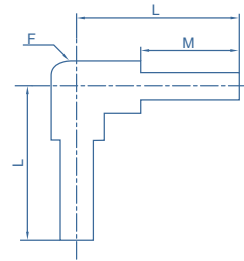
To order fittings manufactured for Surface Finish Ra(Average) < 0.4 add BA to the ordering number.  
Example: VMW-RU6-4-BA

Dimensions are for reference only  
and are subject to change without prior notice

# Tube Butt Weld fittings

## VTW Series

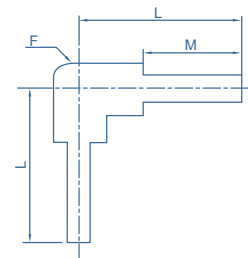
### Long Elbow 90°



Tube OD in.	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)
			L	M	F	
1/4	0.035	VTW-LE4	1.23 (31.2)		7/16	5100 (351)
3/8	0.035	VTW-LE6	1.20 (30.5)		7/16	3300 (227)
1/2	0.049	VTW-LE8	1.34 (34.0)	0.75 (19.0)	11/16	3700 (254)
3/4	0.065	VTW-LE12	1.46 (37.1)		15/16	2400 (165)
1	0.065	VTW-LE16	1.34 (34.0)		1-1/4	1900 (130)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VTW-LE4-BA

### Reducing Long Elbow

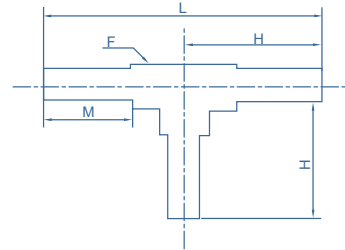


Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)			Working Pressure psig (bar)
					L	M	F	
3/8	0.039	1/4	0.039	VTW-RLE6-4	0.98 (25)		6/16	3300 (227)
1/2	0.049	1/4	0.039	VTW-RLE8-4	1.06 (27)		7/16	3700 (254)
1/2	0.049	3/8	0.039	VTW-RLE8-6	1.06 (27)		7/16	3300 (227)
3/4	0.065	1/4	0.039	VTW-RLE12-4	1.24 (31.5)	0.75 (19.0)	15/16	2400 (165)
3/4	0.065	3/8	0.039	VTW-RLE12-6	1.24 (31.5)		15/16	2400 (165)
3/4	0.065	1/2	0.049	VTW-RLE12-8	1.24 (31.5)		15/16	2400 (165)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VTW-RLE6-4-BA

# Tube Butt Weld fittings VTW Series

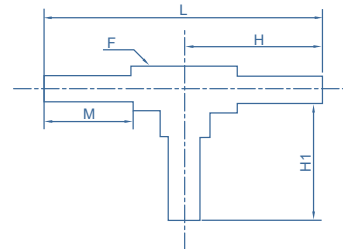
## Long Tee



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm)				Working Pressure psig (bar)
			L	M	F	H	
1/4	0.035	VTW-LT4	2.46 (62.5)		7/16	1.23 (31.2)	5100 (351)
3/8	0.035	VTW-LT6	2.40 (61.0)		7/16	1.20 (30.5)	3300 (227)
1/2	0.049	VTW-LT8	2.68 (68.1)	0.75 (19.0)	11/16	1.34 (34.0)	3700 (254)
3/4	0.065	VTW-LT12	2.91 (73.9)		15/16	1.46 (37.1)	2400 (165)
1	0.065	VTW-LT16	2.68 (68.1)		1-1/4	1.34 (34.0)	1900 (130)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VTW-LT4-BA

## Reducing Long Tee



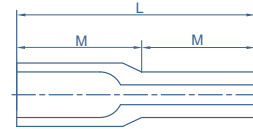
Tube OD in.	Wall Thickness in.	Tube OD	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)					Working Pressure psig (bar)
					L	M	F	H	H1	
3/8	0.035	1/4	0.035	VTW-RLT6-4	2.39 (60.7)		7/16	1.20 (30.5)	1.23 (31.2)	3300 (227)
1/2	0.049	1/4	0.035	VTW-RLT8-4	2.67 (67.8)		11/16	1.34 (34.0)	1.34 (34.0)	3700 (254)
1/2	0.049	3/8	0.035	VTW-RLT8-6	2.67 (67.8)		11/16	1.34 (34.0)	1.35 (34.3)	3300 (227)
3/4	0.065	1/4	0.035	VTW-RLT12-4	2.91 (73.9)	0.75 (19.0)	15/16	1.46 (37.1)	1.48 (37.6)	2400 (165)
3/4	0.065	3/8	0.035	VTW-RLT12-6	2.91 (73.9)		15/16	1.46 (37.1)	1.48 (37.6)	2400 (165)
3/4	0.065	1/2	0.049	VTW-RLT12-8	2.48 (63.0)		15/16	1.24 (31.5)	1.24 (31.5)	2400 (165)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VTW-RLT6-4-BA

# Tube Butt Weld fittings

## VTW Series

### Reducing Long Union



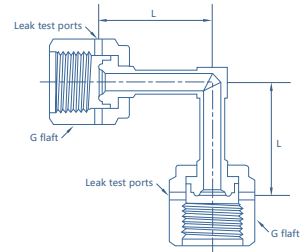
Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness mm	Ordering Number	Dimensions, in.(mm)		Working Pressure psig (bar)
					L	M	
3/8	0.035	1/4	0.035	VTW-RLU6-4	1.50 (38.1)	0.75 (19.0)	3300 (227)
1/2	0.049	1/4	0.035	VTW-RLU8-4			3700 (254)
1/2	0.049	3/8	0.035	VTW-RLU8-6			3300 (227)
3/4	0.065	1/4	0.035	VTW-RLU12-4			2400 (165)
3/4	0.065	3/8	0.035	VTW-RLU12-6			2400 (165)
3/4	0.065	1/2	0.049	VTW-RLU12-8			2400 (165)
1	0.065	1/4	0.035	VTW-RLU16-4			2400 (165)
1	0.065	3/8	0.049	VTW-RLU16-6			2400 (165)
1	0.065	1/2	0.049	VTW-RLU16-8			2400 (165)
1	0.065	3/4	0.049	VTW-RLU16-12			2400 (165)

To order fittings manufactured for Surface Finish Ra(Average)<0.4 add BA to the ordering number.  
Example: VTW-RLU6-4-BA



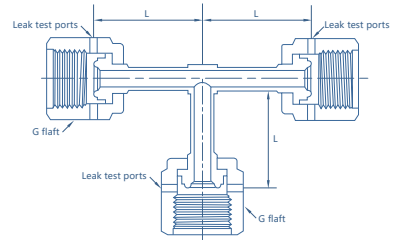
## Welded Assemblies

### Female Elbow



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)		Working Pressure psig (bar)	
			L	G	Ni	316L
1/4	316L	VWR-FE4	1.00 (25.4)	3/4	8000 (551)	10000 (689)

### Female Tee



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm)		Working Pressure psig (bar)	
			L	G	Ni	316L
1/4	316L	VWR-FT4	1.00 (25.4)	3/4	8000 (551)	10000 (689)

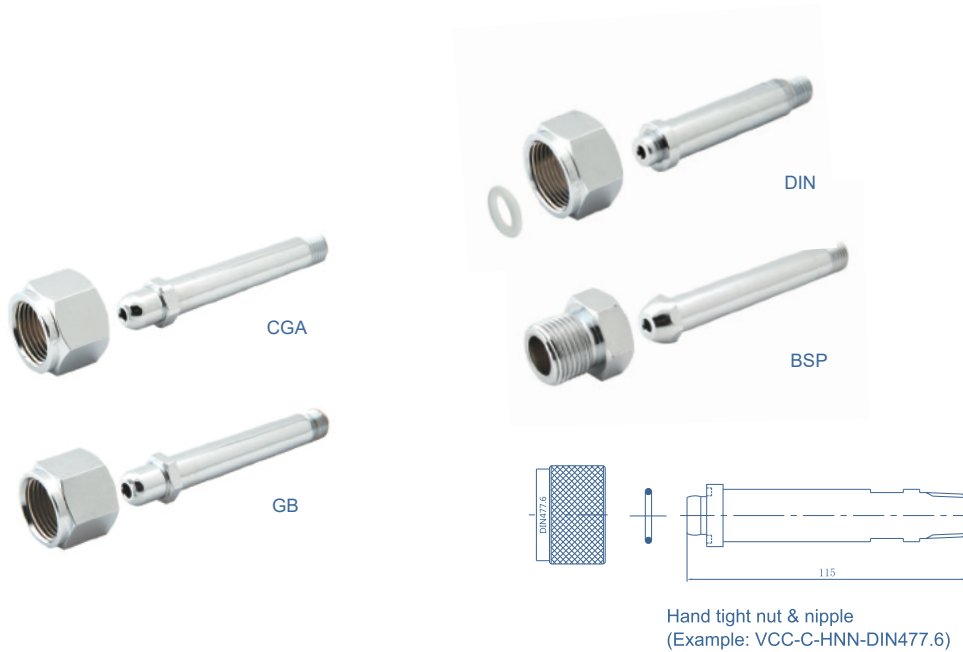
Dimensions are for reference only and are subject to change without prior notice

# Cylinder Connections

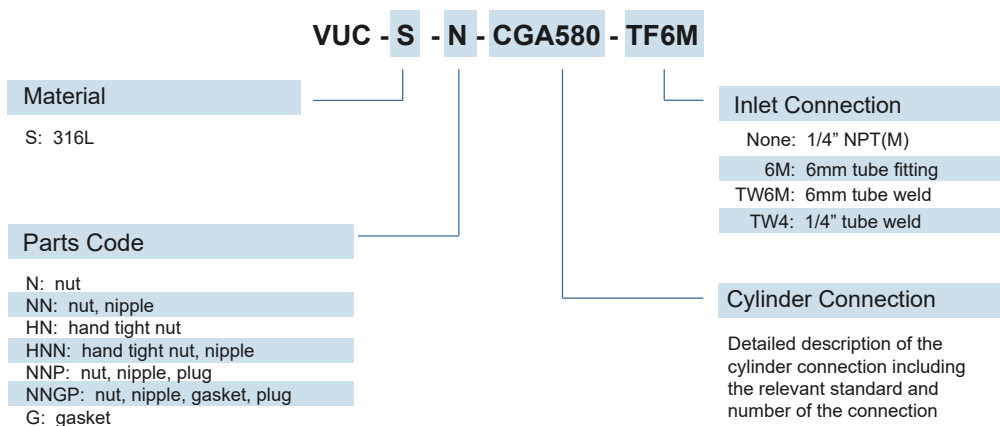
## VUC Series

### Product Feature

- Cylinder Connections
- Connect to a cylinder valve
- 1/4" NPT male / 6mm tube fitting / 6mm OD tube connection
- All connections are degrease to oxygen service
- 15µin. Ra max., 10µin. Ra average surface finish



### Ordering Information



# Cylinder Connections VUC DISS Series

## Technical Data

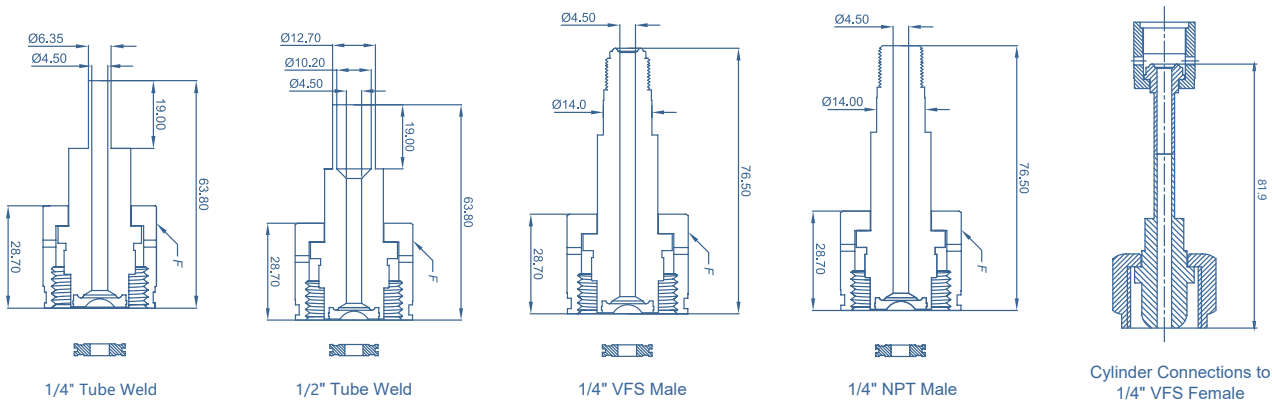
Materials of Construction	
Wetted	
Nuts	316 Stainless Steel
Nipples	316L Stainless Steel
Outlet Adapters	316L Stainless Steel
Cylinder Valve Outlet Caps	316L Stainless Steel
Gaskets	Nickel Standard*

\*Contact factory for other materials available.



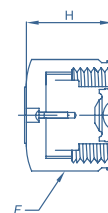
## Nut, Nipple and Nickel Gasket Assembly

CGA/DISS Number	End Connection	F Hex Flat in.
632 ~ 642	1/4" Tube Weld	1-1/4
	1/2" Tube Weld	
	1/4" VFS Male	
	1/4" NPT Male	
712 ~ 728	1/4" Tube Weld	1-3/8"
	1/2" Tube Weld	
	1/4" VFS Male	
	1/4" NPT Male	



## CAPS

CGA/DISS Number	Ordering Number	Material	F Hex Flat in.	H Length in.	Gas Tight
632 ~ 642	VUC-DISS-C-63	Nickel / PTFE	1-1/4	0.98	Yes
712 ~ 728	VUC-DISS-C-71		1-3/8		



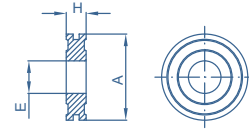
# Cylinder Connections

## VUC DISS Series

### GASKETS

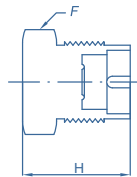
Material	Ordering Number	A	H	E
Nickle	VUC-DISS-G-NI	0.56	0.105	0.21
PCTFE	VUC-DISS-G-PC		0.125	

\* Hardness Max. 105 Vickers.

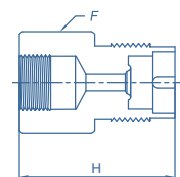


### Plugs and Adapters

CGA/DISS Number	Ordering Number	End Connection	H Overall Length	F Hex Flat in.
632 ~ 642	VUC-DISS-BP-63	Plug	1.53	1-1/8
	VUC-DISS-A-F4-63	1/4" NPT Female	1.85	
712 ~ 718	VUC-DISS-BP-71	Plug	1.53	1-1/4
	VUC-DISS-A-F4-71	1/4" NPT Female	1.85	
720 ~ 728	VUC-DISS-BP-72	Plug	1.53	1-1/4
	VUC-DISS-A-F4-72	1/4" NPT Female	1.85	



Plug



Adaptor

### Ordering Information

**VUC-DISS- NNG - CGA632 - TW4 - Ni**

#### Parts Code

N: nut  
P: nipple  
NNG: nut, nipple, gasket  
NNGP: nut, nipple, gasket, plug

#### CGA Number

CGA632 CGA642 CGA720  
CGA634 CGA712 CGA722  
CGA636 CGA714 CGA724  
CGA638 CGA716 CGA726  
CGA640 CGA718 CGA728

#### Gasket Material

Ni: Nickle  
PC: PCTFE

#### End Connection

MV4: 1/4" VFS male  
TW4: 1/4" tube weld  
TW8: 1/2" tube weld  
FV4: 1/4" VFS Female  
M4: 1/4" NPT male

\* Other connection standard, consult factory

# Pressure Gauge VGU/VRU/VGT/VRT/VG/VR Series

## Product Feature

- UHP "clean" for semiconductor gas applications, in accordance with SEMI/SEMATECH
- Purged with nitrogen
- Protective cap over threaded connection
- 100% factory calibrated and helium leak tested to a maximum rate of  $1 \times 10^{-9}$  mbar l/s He



VRU



VGU

## Technical Data

Type	pressure gauge
Materials:	
End connection	316L VAR, electropolished
Bourdon tube	316L SS
Case	304 SS
Lens	polycarbonate
Movement	stainless steel
Dial & Pointer	aluminum
Scale	psig/bar dual scale
Dial size	2"
Accuracy	Grade A per ASME B40.1
Ambient temperature	-40°F to 140°F (-40°C to 60°C)



VRT



VGT

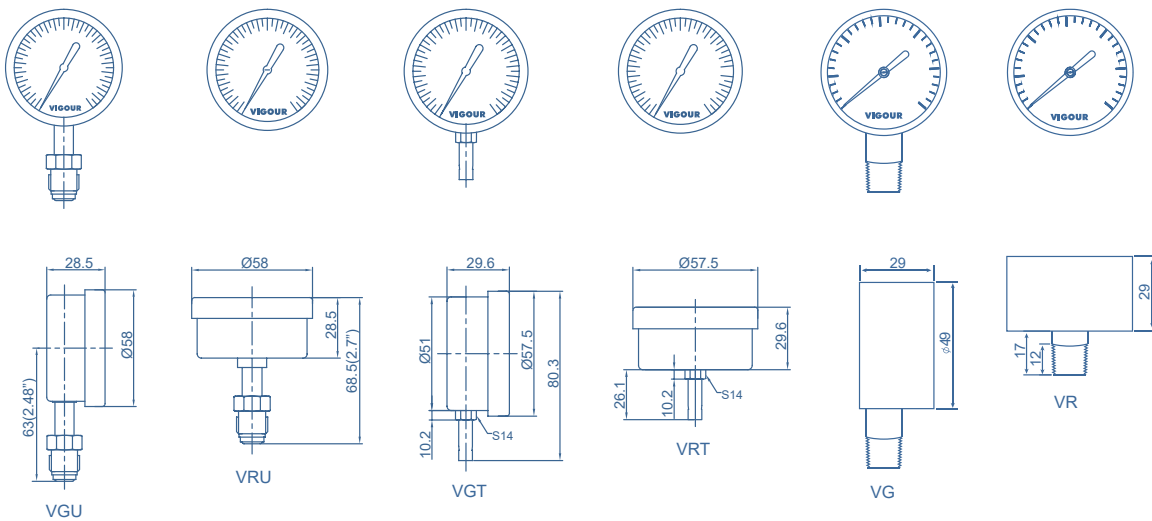


VR



VG

## Dimensions



# Ultra High Purity Gauge

## VGU/VRU/VGT/VRT/VG/VR Series

### Ordering Information

#### VGU/VRU Series (Ultra High Purity)

Ordering Number	Inlet Connection	Pressure Range (bar/psig)
<b>VGU Series, Lower Mount, VFS End</b>		
VGU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-FV4	1/4" VFS female	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar
VGU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-MV4	1/4" VFS male	0~23/30/60/86/100/140/200/230/350/500/860 psig
VGU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-RMV4	1/4" rotatable VFS male	
VGU20S-100/150/250/315/400B-FV4	1/4" VFS female	0~100/150/250/315/400 bar
VGU20S-100/150/250/315/400B-MV4	1/4" VFS male	0~1500/2000/3500/4500/5800 psig
VGU20S-100/150/250/315/400B-RMV4	1/4" rotatable VFS male	
VGU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-FV4	1/4" VFS female	Vac~1.6/2.5/4/6/7/10/14/16 bar
VGU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-MV4	1/4" VFS male	Vac~23/30/60/86/100/140/200/230 psig
VGU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-RMV4	1/4" rotatable VFS male	
<b>VRU Series, Center-Back Mount, VFS End</b>		
VRU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-FV4	1/4" VFS female	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar
VRU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-MV4	1/4" VFS male	0~23/30/60/86/100/140/200/230/350/500/860 psig
VRU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-RMV4	1/4" rotatable VFS male	
VRU20S-100/150/250/315/400B-FV4	1/4" VFS female	0~100/150/250/315/400 bar
VRU20S-100/150/250/315/400B-MV4	1/4" VFS male	0~1500/2000/3500/4500/5800 psig
VRU20S-100/150/250/315/400B-RMV4	1/4" rotatable VFS male	
VRU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-FV4	1/4" VFS female	Vac~1.6/2.5/4/6/7/10/14/16 bar
VRU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-MV4	1/4" VFS male	Vac~23/30/60/86/100/140/200/230 psig
VRU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-RMV4	1/4" rotatable VFS male	

#### VGT/VRT Series(Tube Connection)

Ordering Number	Inlet Connection	Pressure Range (bar/psig)
<b>VGT Series, Lower Mount, Tube End</b>		
VGT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T4	1/4"tube	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar
VGT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T6M	6mm tube	0~23/30/60/86/100/140/200/230/350/500/860 psig
VGT20S-100/150/250/315/400B-T4	1/4"tube	0~100/150/250/315/400 bar
VGT20S-100/150/250/315/400B-T6M	6mm tube	0~1500/2000/3500/4500/5800 psig
VGT20S-V2.5/V4/V16B-T4	1/4"tube	Vac~1.6/2.5/4/6/7/10/14/16 bar
VGT20S-V2.5/V4/V16B-T6M	6mm tube	Vac~23/30/60/86/100/140/200/230 psig
<b>VRT Series, Center-Back Mount, Tube End</b>		
VRT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T4	1/4"tube	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar
VRT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T6M	6mm tube	0~23/30/60/86/100/140/200/230/350/500/860 psig
VRT20S-100/150/250/315/400B-T4	1/4"tube	0~100/150/250/315/400 bar
VRT20S-100/150/250/315/400B-T6M	6mm tube	0~1500/2000/3500/4500/5800 psig
VRT20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-T4	1/4"tube	Vac~1.6/2.5/4/6/7/10/14/16 bar
VRT20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-T6M	6mm tube	Vac~23/30/60/86/100/140/200/230 psig

#### VG/VR Series(NPT Connection)

Ordering Number	Inlet Connection	Pressure Range (bar/psig)
<b>VG Series, Lower Mount, NPT End</b>		
VG20S-1.6/2.5/4/6/10/16/25/35/60B-M4	1/4"male NPT	0~1.6/2.5/4/6/10/16/25/35/60 bar
		0~23/30/60/86/140/230/350/500/860 psig
VG20S-100/150/250/315/400B-M4	1/4"male NPT	0~100/150/250/315/400 bar
		0~1500/2000/3500/4500/5800 psig
VG20S-V1.6/V2.5/V4/V6/V10/V16B-M4	1/4"male NPT	Vac~1.6/2.5/4/6/10/16 bar
		Vac~23/30/60/86/140/230 psig
<b>VR Series, Center-Back Mount, NPT End</b>		
VR20S-1.6/2.5/4/6/10/16/25/35/60B-M4	1/4"male NPT	0~1.6/2.5/4/6/10/16/25/35/60 bar
		0~23/30/60/86/140/230/350/500/860 psig
VR20S-100/150/250/315/400B-M4	1/4"male NPT	0~100/150/250/315/400 bar
		0~1500/2000/3500/4500/5800 psig
VR20S-V1.6/V2.5/V4/V6/V10/V16B-M4	1/4"male NPT	Vac~1.6/2.5/4/6/10/16 bar
		Vac~23/30/60/86/140/230 psig

# Contact Gauges VGU20SE / VRU20SE Series

## Product Feature

- Contact gauge (KI) with inductance contact
- For monitoring gas supply pressure and shortage
- For inert, combustible, oxidizing, and corrosive gases and gas mixtures
- standard surface finish 10µin. (0.25µm) Ra
- Line 0.5m
- With NAMUR sensor
- Set point adjustable over 0~24% of scale
- Tested for use with oxygen

## Typical Applications

Gas panels may be optionally equipped with contact pressure gauges. Contact pressure gauges combine the advantages of in situ readings with the demands of electrical signal transmissions. In combination with signal boxes, this creates visual and acoustic warning signals in the case of pressure drop and the monitoring of line pressure according to adjustable thresholds.



VGU

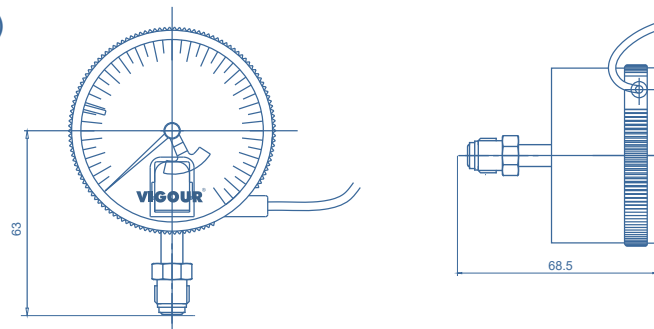


VRU

## Technical Data

Dual scale:	bar / psi
Connection:	1/4" VFS Male / 1/4" VFS Female
Size:	2"
Accuracy:	±2.5%
Body Material:	316L
Switching function:	NC
Outlet type:	NAMUR
Temperature:	-25~100°C

## Dimensions (mm)



## Ordering Information

### VGU 20 SE - 400

<b>Series</b> GU: radial direction RU: axial direction	<b>Pressure Range</b> 400: 0~400bar 250: 0~250bar 60: 0~60bar 25: 0~25bar
<b>Material</b> S: 316L EP	

# Contact Gauges

## VCG20S/VRG20S Series

### Product Features

- Contact gauge (KI) with inductance contact
- For monitoring gas supply pressure and shortage
- For inert, combustible, oxidizing, and corrosive gases and gas mixtures
- standard surface finish 10µin. (0.25µm) Ra
- internals are electropolished to optionally meet purity standards
- 100% helium-leak-tested

### Typical Applications

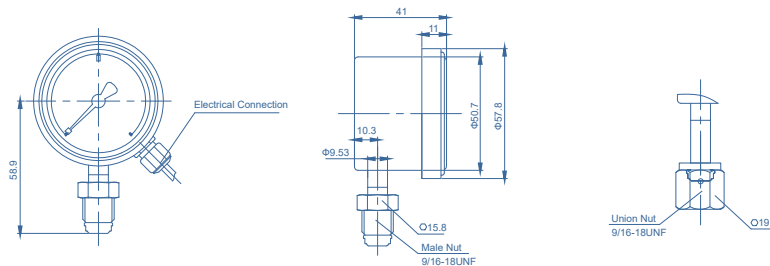
Gas panels may be optionally equipped with contact pressure gauges. Contact pressure gauges combine the advantages of in situ readings with the demands of electrical signal transmissions. In combination with signal boxes, this creates visual and acoustic warning signals in the case of pressure drop and the monitoring of line pressure according to adjustable thresholds.



### Technical Data

Dual scale:	bar / psi
Connection:	VFS connection
Size:	2"
Accuracy:	Grade A per ASME B40.1
Body Material:	316L
Switching function:	NC / NO
Electrical rating	switching voltage ≤ AC 24V / DC 24V switching current ≤ 0.5A switching power ≤ 10VA / W

### Dimensions (mm)



### Ordering Information

**VCG 20 S - 400**

Series  
CG: radial direction  
RG: axial direction

Material  
S: 316L EP

#### Pressure Range

400: 0~400bar  
250: 0~250bar  
60: 0~60bar  
25: 0~25bar  
V2.5 : Vac~2.5 bar  
V4 : Vac~4 bar  
V7 : Vac~7 bar  
V10 : Vac~10 bar  
V16 : Vac~16 bar  
V25 : Vac~25 bar



# Conversion Factors

## Pressure

	atm	bar	ft of H <sub>2</sub> O	in of hg	in of H <sub>2</sub> O	kg/cm <sup>2</sup>	kPa	mm of Hg	PSI
MULTIPLY	BY								
atm	....	1.01325	33.932	29.921	407.1827	1.0332	101.3171	760	14.696
bar	0.98692	....	33.4883	29.530	401.8596	1.019716	100	750.062	14.50368
ft of H <sub>2</sub> O	0.02947	0.029891	....	0.882646	12	0.03048	2.9890	22.4198	0.433107
in of hg	0.03342	0.033864	1.1340	....	13.6	0.034532	3.376895	25.4	0.49115
in of H <sub>2</sub> O	0.00246	0.002499	0.083333	0.073556	....	0.00254	0.0249089	1.86832	0.03609
kg/cm <sup>2</sup>	0.9678	0.980665	32.8084	28.95903	393.7008	....	98.03922	735.5592	14.22334
kPa	0.00987	0.010	0.33456	0.29613	4.01472	0.01020	....	7.5006	0.14504
mm of Hg	0.00132	0.001333	0.044603	0.03937	0.535240	0.001360	0.133322	....	0.019337
PSI	0.06805	0.068948	2.3089	2.0360	27.70851	0.070307	6.89465	51.175	....

## Flow

	cm <sup>3</sup> /min	cm <sup>3</sup> /sec	ft <sup>3</sup> /hr	ft <sup>3</sup> /min	m <sup>3</sup> /hr	m <sup>3</sup> /min	L/hr	Lpm
MULTIPLY	BY							
cm <sup>3</sup> /min	....	0.0166667	0.0021189	0.0000353	0.00006	0.000001	0.06	0.001
cm <sup>3</sup> /sec	60	....	0.1271340	0.0021189	0.0036	0.00006	3.6	0.06
ft <sup>3</sup> /hr	471.9474	7.865790	....	0.0166667	0.0283168	0.0004719	28.31685	0.4719474
ft <sup>3</sup> /min	28,316.85	471.9474	60	....	1.699008	0.0283168	1699.008	28.31686
m <sup>3</sup> /hr	16,666.67	277.7778	35.31467	0.5885777	....	0.0166667	1000	16.66667
m <sup>3</sup> /min	1,000,000	16,666.67	2118.876	35.31467	60	....	60,000	1000
L/hr	16.66667	0.2777778	0.0353147	0.0005885	0.001	0.0000167	....	0.0166667
Lpm	1000	16.66667	2.118876	0.0353147	0.06	0.001	60	....

## Density

	gms/cm <sup>3</sup>	kg/m <sup>3</sup>	lbs/ft <sup>3</sup>	lbs/in <sup>3</sup>	lbs/U.S. gal
MULTIPLY	BY				
gms/cm <sup>3</sup>	....	1000	62.428	0.0361273	8.3454
kg/m <sup>3</sup>	0.001	....	0.062428	3.61273 x 10 <sup>-5</sup>	0.0083454
lbs/ft <sup>3</sup>	0.0160185	16.018463	....	5.78704 x 10 <sup>-4</sup>	0.13368
lbs/in <sup>3</sup>	27.679905	27.679.9	1728	....	231
lbs/U.S. gal	0.1198264	119.8264	7.4805195	0.004329	....

# Material Compatibility

Material Compatibility									
Process Gas	chemical formula	materials							
		metal			plastic			synthetic rubber	
		stainless steel	nickel	hastelloy	PCTFE	VESPEL	PFA	FKM	EPDM
Ammonia	NH <sub>3</sub>	1	1	1	1	3	1	3	1
Argon	Ar	1	1	1	1	1	1	1	1
Arsine	AsH <sub>3</sub>	1	2	2	1	0	1	1	0
Boron Trichloride	BCl <sub>3</sub>	2	1	1	1	2	1	1	0
Boron Trifluoride	BF <sub>3</sub>	2	1	1	1	0	1	1	0
Carbon Dioxide	CO <sub>2</sub>	1	1	1	1	1	1	2	2
Carbon Monoxide	CO	1	2	2	1	1	1	2	2
Carbon Tetrafluoride	CF <sub>4</sub>	1	1	1	1	0	1	1	0
Chlorine	Cl <sub>2</sub>	2	1	1	1	0	1	2	3
Diborane	B <sub>2</sub> H <sub>6</sub>	1	2	0	1	0	1	0	0
Dichlorosilane	SiH <sub>2</sub> Cl <sub>2</sub>	2	1	1	1	0	1	1	0
Fluorine	F <sub>2</sub>	2	1	1	1	0	1	1	0
Freon 23 Trifluoromethane	CHF <sub>3</sub>	1	1	1	1	0	1	1	0
Freon 116 Hexafluoroethane	C <sub>2</sub> F <sub>6</sub>	1	1	0	1	0	1	1	0
Germane	GeH <sub>4</sub>	1	1	1	1	0	1	1	0
Helium	He	1	1	1	1	1	1	1	1
Hydrogen	H <sub>2</sub>	1	1	1	1	1	1	1	2
Hydrogen Bromide	HBr	2	1	1	1	0	1	1	0
Hydrogen Chloride	HCl	2	1	1	1	0	1	2	0
Hydrogen Fluoride	HF	2	1	1	1	0	1	1	3
Hydrogen Sulfide	H <sub>2</sub> S	1	1	0	1	0	1	3	1
Krypton	Kr	1	1	1	1	1	1	1	1
Methane	CH <sub>4</sub>	1	1	0	1	1	1	3	2
Methyl Fluoride	CH <sub>3</sub> F	1	1	0	1	0	1	1	0
Nitric Oxide	NO	1	1	1	1	0	1	1	0
Nitrogen	N <sub>2</sub>	1	1	1	1	1	1	1	1
Nitrogen Trifluoride	NF <sub>3</sub>	1	1	1	1	0	1	1	0
Nitrous Oxide	N <sub>2</sub> O	1	1	1	2	1	2	1	1
Neon	Ne	2	2	1	1	1	1	1	1
Oxygen	O <sub>2</sub>	1	1	1	1	1	1	1	1
Ozone	O <sub>3</sub>	2	2	1	1	0	1	2	1
Perfluoropropane	C <sub>3</sub> F <sub>8</sub>	1	1	1	1	1	1	1	0
Phosphine	PH <sub>3</sub>	1	2	2	1	1	1	1	0
Phosphorus Trifluoride	PF <sub>3</sub>	2	1	1	1	0	1	0	0
Silane	SiH <sub>4</sub>	1	1	1	1	1	1	1	2
Silicon Tetrachloride	SiCl <sub>4</sub>	2	1	1	1	0	1	0	0
Silicon Tetrafluoride	SiF <sub>4</sub>	2	1	1	1	0	1	0	1
Sulfur Hexafluoride	SF <sub>6</sub>	1	1	1	1	0	1	1	1
Tetraethyl Orthosilicate	TEOS	1	1	1	1	0	1	0	0
Trichlorosilane	SiHCl <sub>3</sub>	2	1	1	1	0	1	1	0
Tungsten Hexafluoride	WF <sub>6</sub>	2	1	1	1	0	1	0	0
Xenon	Xe	1	1	1	1	1	1	1	1

"0" no data / "1" recommend to use / "2" Part resistant, can be used / "3" Unavailable

# Pressure Regulator and Valve Selection Guide

Process Gas	Max Flow (slpm)	Source Valves UA/UB/UC	Max Flow (slpm)	Distribution Valves UA/UB/UC	Max Flow (slpm)	Source Regulator UA/UB/UC	Max Flow (slpm)	Distribution Regulator UA/UB/UC
Acetylene (C <sub>2</sub> H <sub>2</sub> )	200	VDV33 1/4"	25	VDV32 1/4"	3	VSR-510S	3	VSR-100S
			45	VDV32 1/2"	50	VSR-410S	6	VSR-100S HF
	280	VDV33 1/2"	400	VDV37 PC	75	VSR-210S	50	VSR-410S
				VDV37 M			75	VSR-210S
				VDV39			95	VSR-210S HF
Air	150	VDV33 1/4"	90	VDV32 1/4"	30	VSR-510S	30	VSR-100S
			160	VDV32 1/2"	100	VSR-510S HF	50	VSR-100S HF
	250	VDV33 1/2"		VDV37 M	200	VSR-410S	150	VSR-410S
			890	VDV37 PC	800	VSR-210S	400	VSR-210S
	500	VDV33 1/2"		VDV37 M			600	VSR-210S HF
				VDV39				
Ammonia (NH <sub>3</sub> )	250	VDV32 1/4"	100	VDV32 1/4"	5	VSR-510S	5	VSR-100S
		VDV33 1/4"			50	VSR-410S	30	VSR-100S HF
	450	VDV32 1/2"	225	VDV32 1/2"	75	VSR-210S	60	VSR-410S
					400	VSR-210S	125	VSR-210S
	1000	VDV38	1000	VDV37 PC	600	VSR-210S HF	250	VSR-210S HF
				VDV37 M	1100	VSR-910S	500	VSR-210S FC
				VDV39		1000	VSR-910S	
Argon (Ar)	200	VDV33 1/4"	80	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					100	VSR-510S HF	25	VSR-100S HF
	350	VDV33 1/2"	150	VDV32 1/2"	250	VSR-510S HF	50	VSR-410S
		VDV33 1/4"			600	VSR-210S	100	VSR-210S
	1000	VDV38H	800	VDV37 PC			200	VSR-210S HF
				VDV37 M			400	VSR-210S FC
				VDV39		1000	VSR-910S	
Arsine (AsH <sub>3</sub> )	140	VDV32 1/4"	55	VDV32 1/4"	5	VSR-510S	5	VSR-100S
		VDV33 1/4"			40	VSR-410S	20	VSR-100S HF
	240	VDV32 1/2"	95	VDV32 1/2"				
Arsine Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	15	VSR-510S	15	VSR-100S
					50	VSR-510S HF	50	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	150	VSR-410S	150	VSR-410S
		VDV33 1/4"						
Boron Trichloride (BCl <sub>3</sub> )	20	VDV32 1/2"	15	VDV32 1/2"	6	VSR-410S-VC2	6	VSR-410S-VC2
Boron Trichloride Mix (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	15	VSR-510S	15	VSR-100S
					60	VSR-410S	30	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"			60	VSR-410S
		VDV33 1/4"						
Boron Trifluoride (BF <sub>3</sub> )	115	VDV33 1/4"	60	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					25	VSR-410S	10	VSR-100S HF
	145	VDV33 1/2"	100	VDV32 1/2"			25	VSR-410S
		VDV33 1/4"						
Boron 11 Trifluoride (11BF <sub>3</sub> )	115	VDV33 1/4"	60	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					25	VSR-410S	10	VSR-100S HF
	145	VDV33 1/2"	100	VDV32 1/2"			25	VSR-410S
		VDV33 1/4"						
Butadiene (C <sub>4</sub> H <sub>6</sub> )	60	VDV32 1/2"	60	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					40	VSR-410S	5	VSR-100S HF



# Pressure Regulator and Valve Selection Guide

Process Gas	Max Flow (slpm)	Source Valves UA/UB/UC	Max Flow (slpm)	Distribution Valves UA/UB/UC	Max Flow (slpm)	Source Regulator UA/UB/UC	Max Flow (slpm)	Distribution Regulator UA/UB/UC
Fluorine Mixtures (20% maximum F2)	185	VDV33 1/4"	90	VDV32 1/4"	5	VSR-510SH	5	VSR-510H
					50	VSR-510SH HF	10	VSR-510H HF
	225	VDV33 1/2"	160	VDV32 1/2"			50	VSR-410SH
		VDV33 1/4"						
Germane (GeH4)	10	VDV32 1/4"	4	VDV32 1/4"	1	VSR-100S	1	VSR-100S
		VDV33 1/4"			7	VSR-410S-VC2	7	VSR-410S-VC2
	18	VDV32 1/2"	7	VDV32 1/2"				
Germane Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	50	VSR-410S	50	VSR-410S
		VDV33 1/4"						
Halocarbon 12 (CCl2 F2)	55	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
							50	VSR-410S
Halocarbon 12B2 (CBr2 F2)	15	VDV32 1/2"	15	VDV32 1/2"	5	VSR-410SA	5	VSR-410S-VC2
Halocarbon 13 (CClF3)	140	VDV33 1/4"	40	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
	170	VDV33 1/2"	70	VDV32 1/2"			50	VSR-410S
		VDV33 1/4"						
Halocarbon 13B1 (CBrF3)	110	VDV32 1/4"	35	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
	190	VDV32 1/2"	65	VDV32 1/2"			50	VSR-410S
Halocarbon 14 (CF4)	10	VDV33 1/4"	50	VDV32 1/4"	10	VSR-510S	5	VSR-100S
					40	VSR-510S HF	15	VSR-100S HF
	200	VDV33 1/2"	100	VDV32 1/2"	80	VSR-510S HF	30	VSR-410S
		VDV33 1/4"			500	VSR-210S	60	VSR-210S
	600	VDV38H	500	VDV37 PC			100	VSR-210S HF
				VDV37 M			250	VSR-210S FC
			VDV39			500	VSR-910S	
Halocarbon 21 (CHCl2F)	25	VDV32 1/2"	15	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Halocarbon 23 (CHF3)	115	VDV33 1/4"	145	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					50	VSR-410S	20	VSR-100S HF
	140	VDV33 1/2"	250	VDV32 1/2"			50	VSR-410S
		VDV33 1/4"						
Halocarbon 32 (CH2 F2)	140	VDV33 1/4"	55	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	6	VSR-100S HF
	175	VDV33 1/2"	100	VDV32 1/2"	75	VSR-210S	50	VSR-410S
							75	VSR-210S
Halocarbon 114 (C2 ClF4)	30	VDV32 1/2"	25	VDV32 1/2"	7	VSR-410S-VC2	1	VSR-100S
							7	VSR-410S-VC2
Halocarbon 115 (C2 ClF5)	60	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
					75	VSR-210S	50	VSR-410S
							75	VSR-210S
Halocarbon 116 (C2 F6)	60	VDV33 1/4"	40	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	10	VSR-100S HF
	100	VDV33 1/2"	80	VDV32 1/2"	75	VSR-210S	25	VSR-410S
		VDV33 1/4"			125	VSR-210S HF	50	VSR-210S
	275	VDV38	400	VDV37 PC			90	VSR-210S HF
				VDV37 M				
			VDV39			175	VSR-210S FC	
						450	VSR-910S	

## Pressure Regulator and Valve Selection Guide

Process Gas	Max. Flow (slpm)	Source Valves UA/UB/UC	Max. Flow (slpm)	Distribution Valves UA/UB/UC	Max. Flow (slpm)	Source Regulator UA/UB/UC	Max. Flow (slpm)	Distribution Regulator UA/UB/UC
Halocarbon 125 (C2 HF5)	180	VDV32 1/2"	70	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					25	VSR-410S	5	VSR-100S HF
					75	VSR-210S	25	VSR-410S
							75	VSR-210S
Halocarbon 134A (C2 H2 F4)	55	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
		VDV38			50	VSR-410S	5	VSR-100S HF
					75	VSR-210S	50	VSR-410S
	350	VDV37 PC	230	VDV37 PC			75	VSR-210S
	VDV37 M		VDV37 M					
Halocarbon R218 (C2 F8)	35	VDV32 1/4"	20	VDV32 1/4"	3	VSR-510S	3	VSR-100S
		VDV33 1/4"			50	VSR-410S	5	VSR-100S HF
	60	VDV32 1/2"	40	VDV32 1/2"	75	VSR-210S	50	VSR-410S
							75	VSR-210S
Halocarbon C318 (C4 F8)	25	VDV32 1/2"	20	VDV32 1/2"	6	VSR-410S-VC2	6	VSR-410S-VC2
Halocarbon C1418 (Octafluorocyclopentene) (C5 F8)	7	VDV32 1/2"	7	VDV32 1/2"	3	VSR-410S-VC2	N/A	Regulator not required
Helium (He)	750	VDV33 1/4"	250	VDV33 1/4"	125	VSR-510S	65	VSR-100S
					500	VSR-510S HF	125	VSR-100S HF
	1000	VDV33 1/2"	450	VDV32 1/2"	2000	VSR-210S	275	VSR-410S
							625	VSR-210S
	2500	VDV38H	2500	VDV37 PC			900	VSR-210S HF
			VDV37 M			1200	VSR-210S FC	
			VDV39			2500	VSR-910S	
Hexafluoropropane (C3 H2 F6)	20	VDV32 1/2"	15	VDV32 1/2"	6	VSR-410S-VC2	6	VSR-410S-VC2
Hexafluoropropylene (C3 F6)	60	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
					75	VSR-210S	50	VSR-410S
							75	VSR-210S
Hydrogen (H2)	800	VDV33 1/4"	300	VDV32 1/4"	125	VSR-510S	65	VSR-100S
					500	VSR-510S HF	125	VSR-100S HF
	1600	VDV33 1/2"	600	VDV32 1/2"	1200	VSR-210S	275	VSR-410S
		VDV33 1/4"					625	VSR-210S
	3000	VDV33 1/4"	3000	VDV33 1/4"			900	VSR-210S HF
		VDV38H		VDV37 PC				
			VDV37 M			1200	VSR-210S FC	
			VDV39			3000	VSR-910S	
Hydrogen Bromide (HBr)	155	VDV33 1/4"	55	VDV32 1/4"	1	VSR-510SH	1	VSR-510H
					30	VSR-410S	2	VSR-510H HF
	190	VDV33 1/2"	95	VDV32 1/2"	50	VSR-210SH	30	VSR-410S
	VDV33 1/4"					50	VSR-210SH	
Hydrogen Chloride (HCl)	350	VDV33 1/4"	75	VDV32 1/4"	2	VSR-510SH	8	VSR-510H
					90	VSR-410S	20	VSR-510H HF
	500	VDV33 1/2"	150	VDV32 1/2"	150	VSR-210SH	40	VSR-410SH
		VDV33 1/4"			600	VSR-210SH HF	85	VSR-210SH
	2000	VDV38	850	VDV37 PC	2000	VSR-910S	160	VSR-210SH HF
				VDV37 M			300	VSR-210SH FC
			VDV39			800	VSR-910SH	

# Pressure Regulator and Valve Selection Guide

Process Gas	Max. Flow (slpm)	Source Valves UA/UB/UC	Max. Flow (slpm)	Distribution Valves UA/UB/UC	Max. Flow (slpm)	Source Regulator UA/UB/UC	Max. Flow (slpm)	Distribution Regulator UA/UB/UC
Hydrogen Chloride Mixtures (Nitrogen Balance)	210	VDV33 1/4"	105	VDV32 1/4"	10	VSR-510SH	10	VSR-510H
					20	VSR-510SH HF	20	VSR-510H HF
	265	VDV33 1/2"	190	VDV32 1/2"	40	VSR-410S	40	VSR-410SH
		VDV33 1/4"						
Hydrogen Fluoride (HF)	20	VDV32 1/2"	20	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Hydrogen Selenide (H <sub>2</sub> Se)	125	VDV32 1/4"	55	VDV32 1/4"	5	VSR-510S	5	VSR-100S
		VDV33 1/4"			40	VSR-410S	20	VSR-100S HF
	215	VDV32 1/2"	95	VDV32 1/2"			40	VSR-410S
Hydrogen Selenide Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	50	VSR-410S	50	VSR-410S
		VDV33 1/4"						
Hydrogen Sulfide (H <sub>2</sub> S)	210	VDV33 1/4"	80	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					40	VSR-410S	10	VSR-100S HF
	260	VDV33 1/2"	140	VDV32 1/2"			40	VSR-410S
		VDV33 1/4"						
Krypton (Kr)	105	VDV33 1/4"	50	VDV32 1/4"	20	VSR-510S	20	VSR-100S
					60	VSR-410S	30	VSR-100S HF
	130	VDV33 1/2"	90	VDV32 1/2"			60	VSR-410S
		VDV33 1/4"						
Methane (CH <sub>4</sub> )	245	VDV33 1/4"	120	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	295	VDV33 1/2"	210	VDV32 1/2"	40	VSR-410S	40	VSR-410S
		VDV33 1/4"						
Methanol (CH <sub>3</sub> OH)	70	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
Methyl Bromide (CH <sub>3</sub> Br)	25	VDV32 1/2"	15	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Methyl Chloride (CH <sub>3</sub> Cl)	60	VDV32 1/2"	45	VDV32 1/2"	1	VSR-100S	10	VSR-410S-VC2
					10	VSR-410S-VC2		
Methylsilane (CH <sub>3</sub> SiH <sub>3</sub> )	200	VDV32 1/4"	70	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
	350	VDV32 1/2"	120	VDV32 1/2"	75	VSR-210S	50	VSR-410S
						75	VSR-210S	
Methyl Fluoride 甲基氟 (CH <sub>3</sub> F)	400	VDV33 1/4"	120	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					50	VSR-410S	10	VSR-100S HF
	490	VDV33 1/2"	200	VDV32 1/2"			50	VSR-410S
		VDV33 1/4"						
Neon (Ne)	215	VDV33 1/4"	110	VDV32 1/4"	20	VSR-510S	20	VSR-100S
					40	VSR-510S HF	40	VSR-100S HF
	260	VDV33 1/2"	190	VDV32 1/2"	300	VSR-210S	100	VSR-410S
		VDV33 1/4"						
Nitrogen (N <sub>2</sub> )	250	VDV33 1/4"	100	VDV32 1/4"	50	VSR-510S	25	VSR-100S
					50	VSR-710S	50	VSR-100S HF
	400	VDV33 1/2"	200	VDV32 1/2"	250	VSR-510S HF	150	VSR-410S
		VDV33 1/4"			1000	VSR-210S	250	VSR-210S
	1000	VDV38H	1000	VDV37 PC			300	VSR-210S HF
				VDV37 M			300	1300S
			VDV39			400	VSR-210S FC	
						1000	VSR-910S	

# Pressure Regulator and Valve Selection Guide

Process Gas	Max. Flow (slpm)	Source Valves UA/UB/UC	Max. Flow (slpm)	Distribution Valves UA/UB/UC	Max. Flow (slpm)	Source Regulator UA/UB/UC	Max. Flow (slpm)	Distribution Regulator UA/UB/UC
Nitrogen Dioxide (NO <sub>2</sub> )	60	VDV32 1/2"	60	VDV32 1/2"	4	VSR-510S	4	VSR-100S
					45	VSR-410S	6	VSR-100S
Nitrogen Trifluoride (NF <sub>3</sub> )	75	VDV33 1/4"	60	VDV32 1/4"	5	VSR-510S	6	VSR-100S
					60	VSR-410S	15	VSR-100S HF
	100	VDV33 1/2"	110	VDV32 1/2"	150	VSR-410S	30	VSR-410S
		VDV33 1/4"			400	VSR-210S	75	VSR-210S
	350	VDV38H	500	VDV37 PC	1000	VSR-910S	125	VSR-210S HF
		VDV38H		VDV37 M			250	VSR-210S FC
			VDV39			600	VSR-910S	
Nitric Oxide (NO)	310	VDV33 1/4"	75	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	6	VSR-100S HF
	380	VDV33 1/2"	125	VDV32 1/2"	75	VSR-210S	50	VSR-410S
	VDV33 1/4"					75	VSR-210S	
Nitrous Oxide (N <sub>2</sub> O)	300	VDV33 1/4"VS	70	VDV32 1/4" VS	3	VSR-510S VS	8	VSR-100S VS
					60	VSR-410S VS	20	VSR-100S HF VS
	500	VDV33 1/2"VS	140	VDV32 1/2" VS	100	VSR-210S VS	35	VSR-410S VS
					150	VSR-210S HF VS	85	VSR-210S VS
	1500	VDV38 VS	750	VDV37 PC VS	500	VSR-210S HF VS	160	VSR-210S HF VS
				VDV37 M VS	1000	VSR-910S VS	320	VSR-210S FC VS
			VDV39 VS			800	VSR-910S VS	
Oxygen (O <sub>2</sub> )	250	VDV33 1/4"	75	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					80	VSR-510S HF	25	VSR-100S HF
	400	VDV33 1/2"	150	VDV32 1/2"	150	VSR-510S HF	50	VSR-410S
		VDV33 1/4"			1000	VSR-210S	120	VSR-210S
			1000	VDV37 PC			200	VSR-210S HF
				VDV37 M			400	VSR-210S FC
			VDV39			1000	VSR-910S	
Perfluoropropane (C <sub>3</sub> F <sub>8</sub> )	70	VDV32 1/4"	35	VDV32 1/4"	2	VSR-510S	2	VSR-100S
		VDV33 1/4"			20	VSR-410S	4	VSR-100S HF
	125	VDV32 1/2"	60	VDV32 1/2"			20	VSR-410S
Perfluorobutadiene (C <sub>4</sub> F <sub>6</sub> )	25	VDV32 1/2"	25	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Phosphine (PH <sub>3</sub> )	320	VDV33 1/4"	80	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					40	VSR-410S	10	VSR-100S HF
	390	VDV33 1/2"	145	VDV32 1/2"				
	VDV33 1/4"							
Phosphine Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"				
	VDV33 1/4"							
Phosphorous Pentafluoride (PF <sub>5</sub> )	15	VDV33 1/4"	5	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	19	VDV33 1/2"	9	VDV32 1/2"				
		VDV33 1/4"	52	VDV37 PC				
	41	VDV38H		VDV37 M				
			VDV39					
Propane (C <sub>3</sub> H <sub>8</sub> )	65	VDV32 1/4"	42	VDV32 1/4"	3	VSR-510S	3	VSR-100S
		VDV33 1/4"			50	VSR-410S	5	VSR-100S HF
	115	VDV32 1/2"	75	VDV32 1/2"		VSR-210S	50	VSR-410S



# Pressure Regulator and Valve Selection Guide

Process Gas	Max Flow (slpm)	Source Valves UA/UB/UC	Max Flow (slpm)	Distribution Valves UA/UB/UC	Max Flow (slpm)	Source Regulator UA/UB/UC	Max Flow (slpm)	Distribution Regulator UA/UB/UC
Propane (C3H6)	185	VDV32 1/4"	75	VDV32 1/4"	3	VSR-510S	3	VSR-100S
		VDV33 1/4"			50	VSR-410S	5	VSR-100S HF
	320	VDV32 1/2"	125	VDV32 1/2"			50	VSR-410S
Silane (SiH4)	150	VDV33 1/4"	75	VDV32 1/4"	5	VSR-510S	10	VSR-100S
					40	VSR-410S	25	VSR-100S HF
	250	VDV33 1/2"	150	VDV32 1/2"	50	2700S	50	VSR-410S
		VDV33 1/4"			60	VSR-210S	120	VSR-210S
	600	VDV38H	750	VDV37 PC	100	VSR-210S HF	200	VSR-210S HF
		VDV38H		VDV37 M	500	SR-210S & VSR-210S H	400	VSR-210S FC
				VDV39			1000	VSR-910S
Silane Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	40	VSR-410S	40	VSR-410S
	VDV33 1/4"							
Silicon Tetrachloride (SiCl4)	10	VDV32 1/2"	10	VDV32 1/2"	2	VSR-410S-VC2	2	VSR-410S-VC2
Silicon Tetrafluoride (SiF4)	95	VDV33 1/4"	45	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					40	VSR-410S	20	VSR-100S HF
	115	VDV33 1/2"	80	VDV32 1/2"			40	VSR-410S
	VDV33 1/4"							
Sulfur Dioxide (SO2)	80	VDV32 1/2"	30	VDV32 1/2"	1	VSR-100S	6	VSR-410S-VC2
					6	VSR-410S-VC2		
Sulfur Hexafluoride (SF6)	125	VDV33 1/4"	35	VDV32 1/4"	3	VSR-510S	5	VSR-100S
					40	VSR-410S	12	VSR-100S HF
	200	VDV33 1/2"	75	VDV32 1/2"	60	VSR-210S	25	VSR-410S
		VDV33 1/4"			150	VSR-210S HF	60	VSR-210S
	500	VDV38	400	VDV37 PC	500	VSR-910S	90	VSR-210S HF
				VDV37 M			180	VSR-210S FC
			VDV39			400	VSR-910S	
Sulfur Tetrafluoride (SF4)	200	VDV32 1/2"	80	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					15	VSR-410S	5	VSR-100S HF
							15	VSR-410S
Trichlorosilane (SiHCl3)	35	VDV32 1/2"	30	VDV32 1/2"	10	VSR-410S-VC2	10	VSR-410S-VC2
Trimethylsilane ((CH3)3SiH)	30	VDV32 1/2"	25	VDV32 1/2"	7	VSR-410S-VC2	7	VSR-410S-VC2
Tungsten Hexafluoride (WF6)	10	VDV32 1/2"	10	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Xenon (Xe)	85	VDV33 1/4"	40	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					25	VSR-410S	10	VSR-100S
	100	VDV33 1/2"	70	VDV32 1/2"			25	VSR-410S
	VDV33 1/4"							

# Product Warranty Service

## 1. Warranty Term

One year after purchase. For any malfunction of a product purchased from VIGOUR that occurs during the warranty term as a result of failure, at the time of delivery, to fulfill the specifications intended, VIGOUR will repair or replace the product at no charge.

## 2. Range of Warranty

The warranty is limited to our products that were produced at and delivered from our VIGOUR.

Regardless of the warranty term, this warranty does not cover troubles or accidents, or any customer's opportunity loss, lost profit, secondary damage or damage to anything other than our products, as well as replacement work, readjustment of local machinery or equipment or trial operation by the customer. Safety management associated with the use of a product purchased from VIGOUR and peripheral equipment will be the responsibility of the user.

### [Exclusions]

The warranty does not cover any of the following cases, even if it occurs during the term of the warranty.

- 1) Cases where failure occurs resulting from the replacement (maintenance) of parts by a person other than a VIGOUR engineer.
  - 2) Cases where failure occurs due to a natural disaster or force majeure.
  - 3) Cases where failure occurs due to misuse of the product or not taking the required precautions in handling the product.
  - 4) Cases where the product is used or stored in an unsuitable environment.
  - 5) Cases where the product is used for purposes other than the designated objectives, the product is used at a range exceeding the range of conditions specified in the design, or a purchased product is modified.
  - 6) Cases where corrosion and failure occurs due to external factors or a corrosive liquid.
  - 7) Any other case judged to be outside of the responsibility of VIGOUR.
-

# VIGOUR

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